

# Digital Compensation for Timing Mismatches in Interleaved ADCs

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# Contents

- Research Background and Objective
- Time Interleaved ADC System
- Proposed Calibration System
- Simulation Results
- Extension to 4ch Interleaved ADCs
- Conclusion

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# Research Background & Objective



ATE System

## ■ Background

High-speed sampling time-interleaved ADC for ATE system

Timing skew → Big issue

Error compensation of timing skew effects

Conventional  
Analog method + Digital method

## ■ Objective

Proposal  
Full digital method

High accuracy, Stable, Reliable

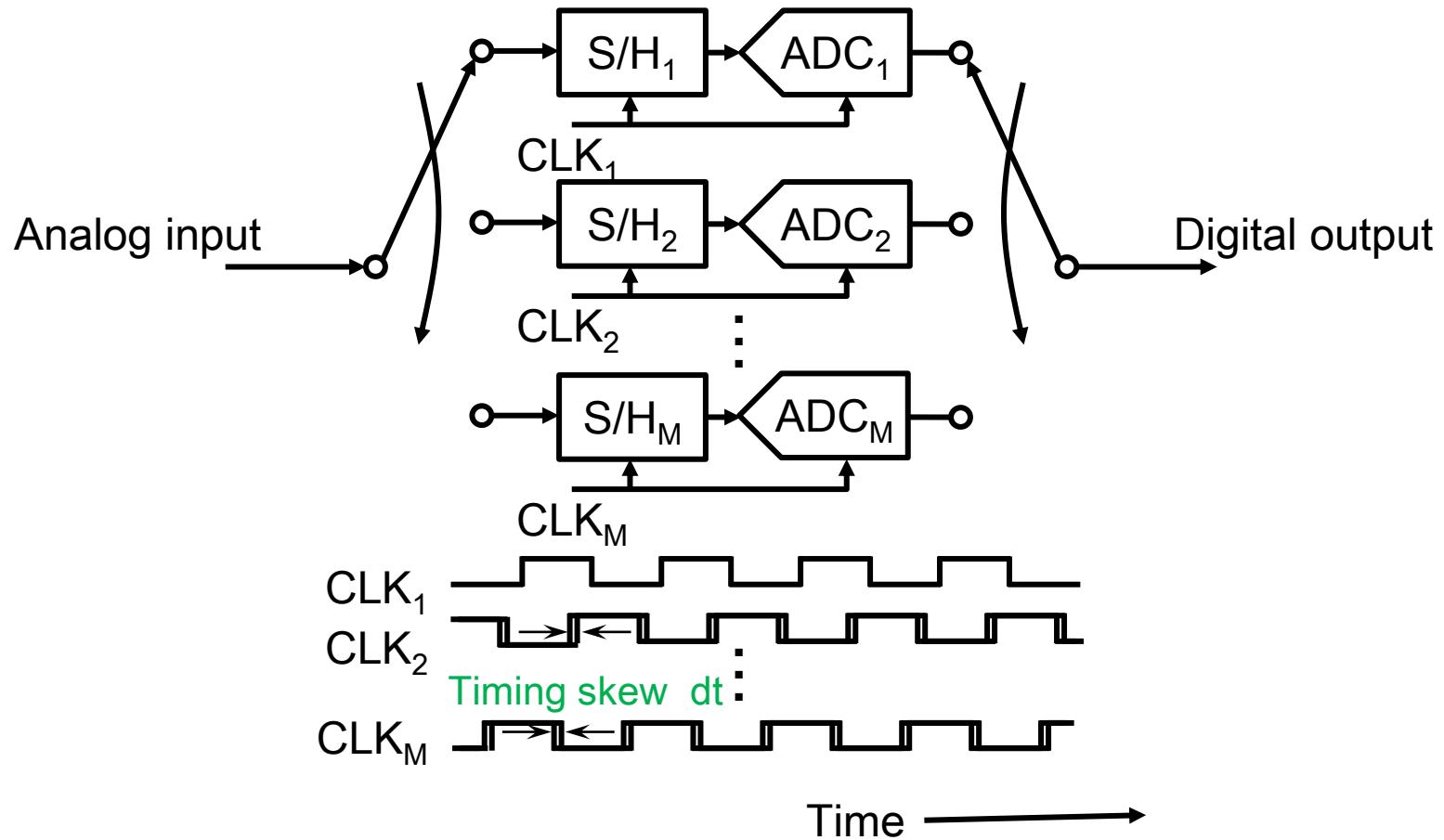


# Contents

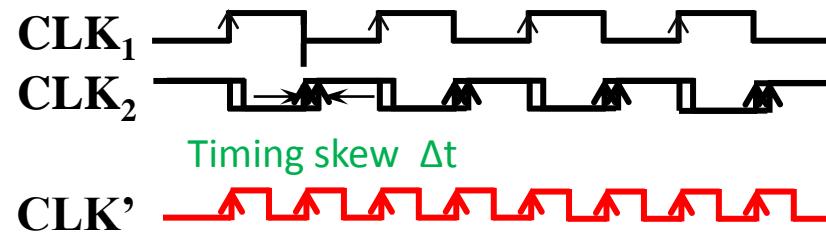
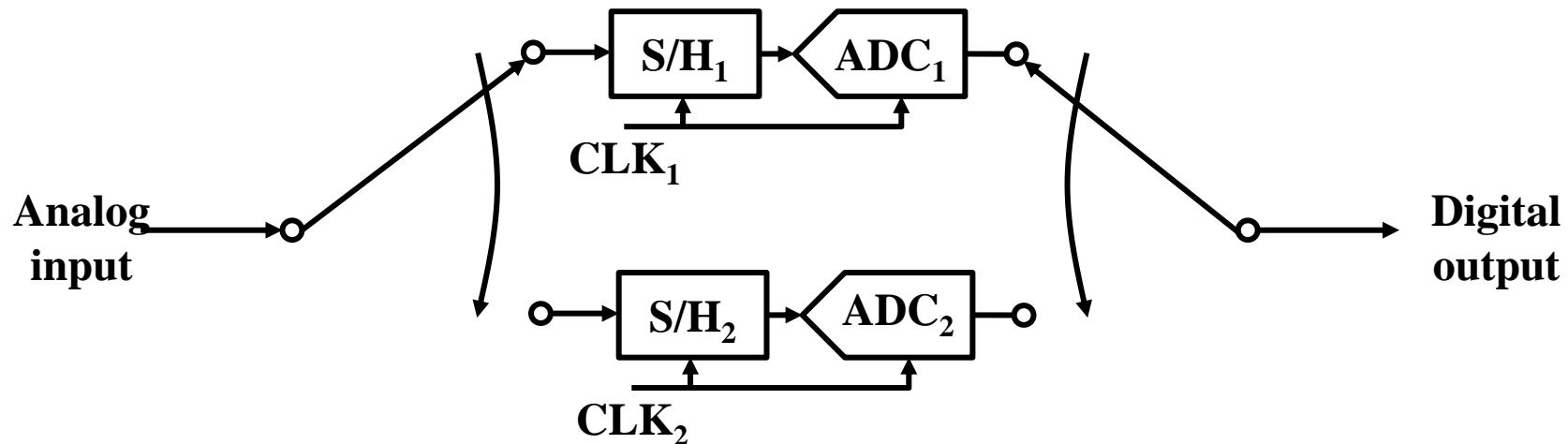
- Research Background and Objective
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# Principle of Time-Interleaved ADC

M times sampling rate with M-channel ADCs  
→ High-speed sampling



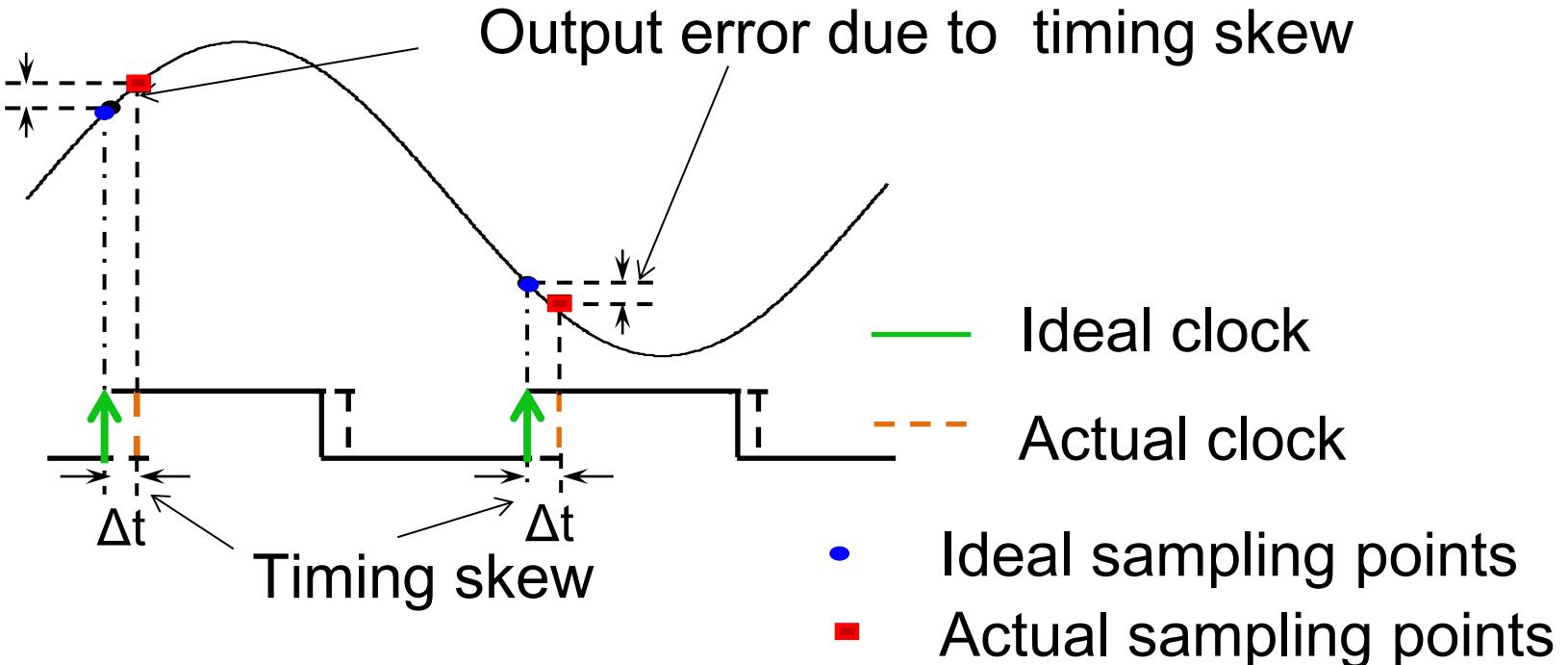
# 2-channel Interleaved ADC



Time →

- CLK1 reference
- CLK2 delayed by half period
- 2 times sampling rate

# Timing Error in Sampling

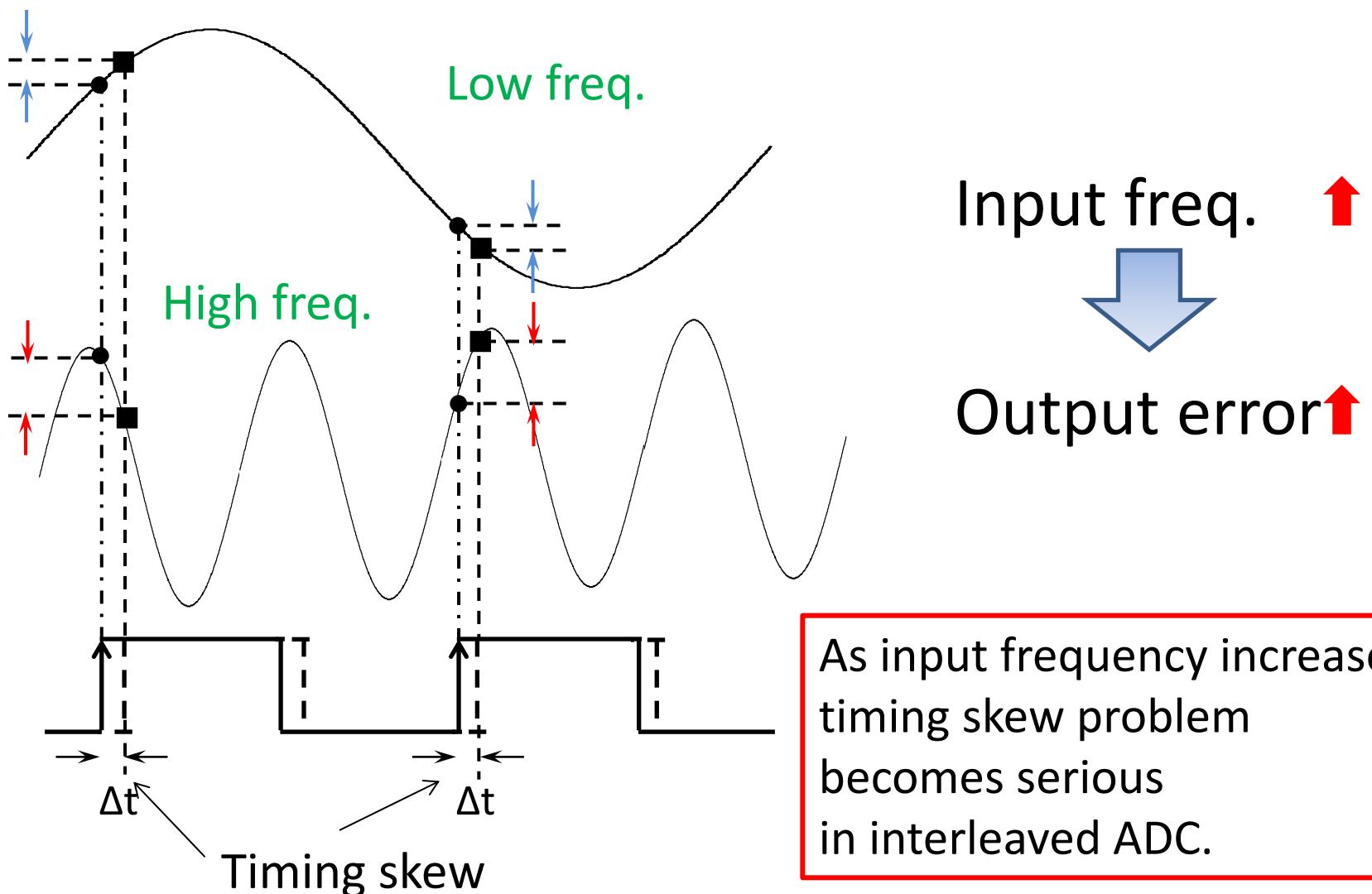


Timing error (horizontal error)



Sampled voltage error (vertical error)

# Input Frequency & Output



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# Proposed Calibration System



- Full digital
- Timing Skew Detection
  - Cross-correlation of two channel ADC outputs
- Timing Skew Effect Compensation
  - Delay linear digital filter
- Calibration Control
  - Successive approximation algorithm
  - Foreground calibration



# Cross-Correlation



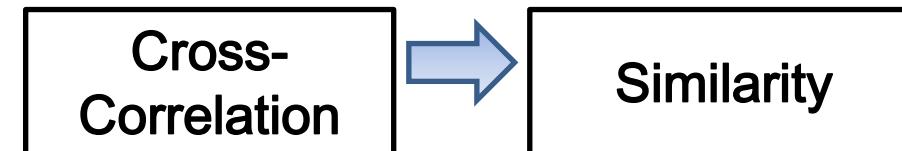
Continuous-time signal

$$(f * g)(t) = \int_{-\infty}^{\infty} f^*(\tau)g(t+\tau)d\tau$$

Discrete-time signal

$$(f * g)(m) = \sum_{n=-\infty}^{\infty} f^*[n]g[n+m]$$

The similarity of two time series signals f, g



# Correlation of R(0)and R(1)



CH1 ADC output:  $f[n]$

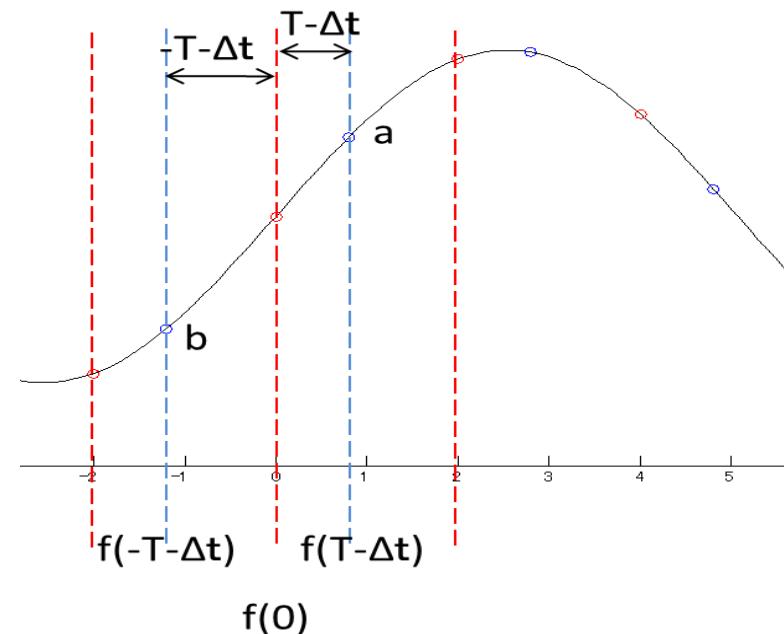
CH2 ADC output:  $g[n] = f[n + T - \Delta t]$

lag 0,

$$R(0) = R_{ff}[0] = \lim_{n \rightarrow \infty} \frac{1}{n} \sum_{-n}^n f[n]f[n + T - \Delta t]$$

lag 1,

$$R(1) = R_{ff}[-2T] = \lim_{n \rightarrow \infty} \frac{1}{n} \sum_{-n}^n f[n]f[n - T - \Delta t]$$

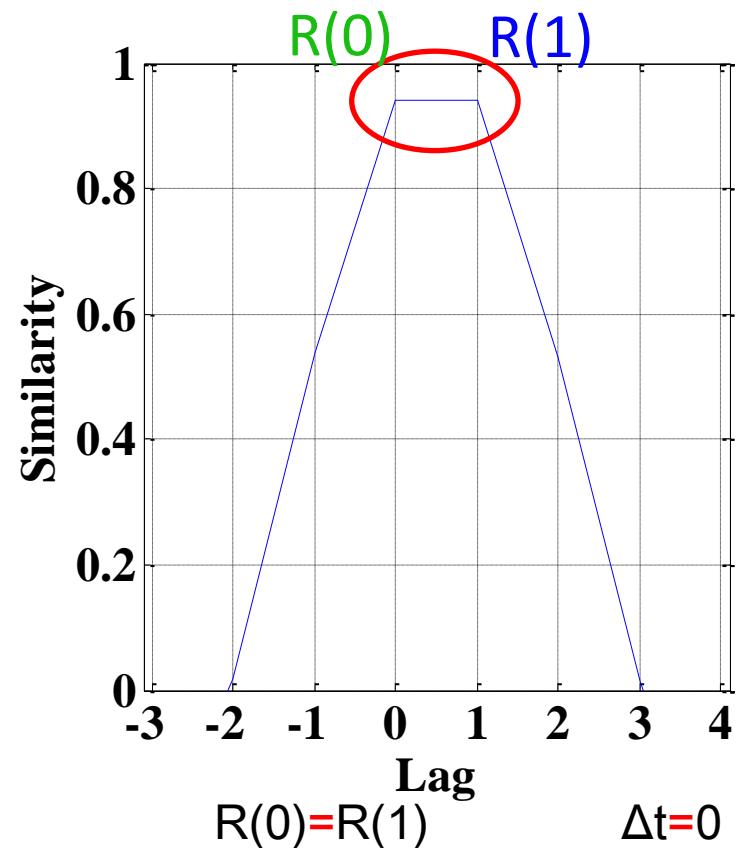
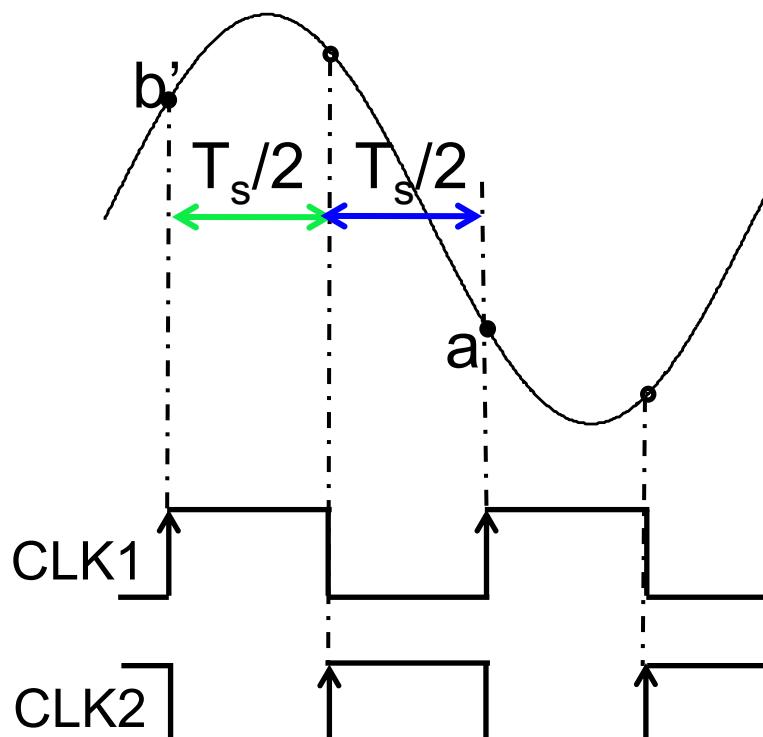


Timing skew  $\Delta t$

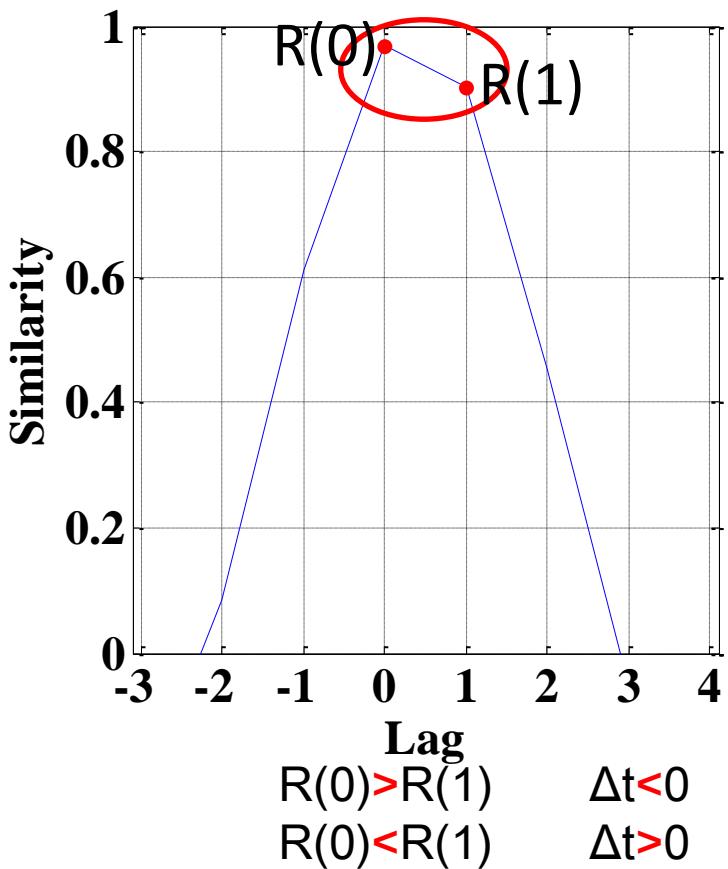
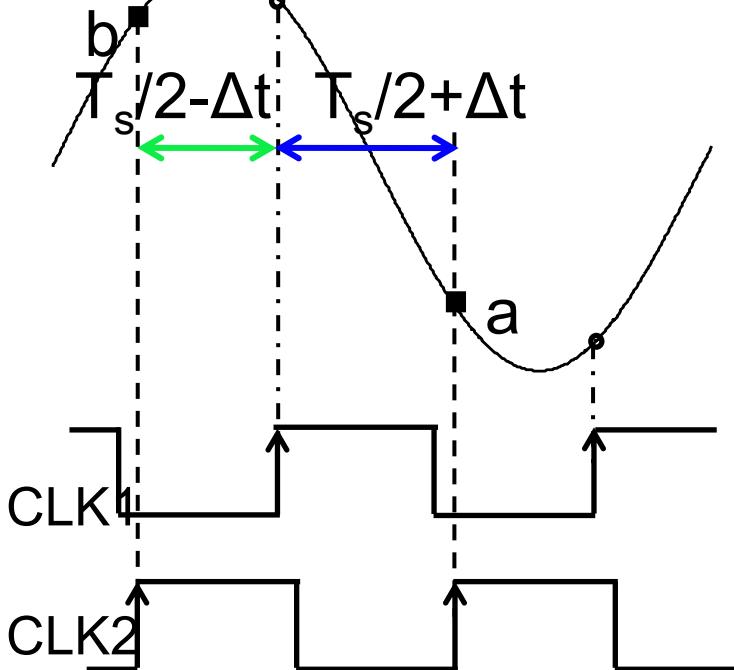


# Timing Skew Detection

## Cross-Correlation without Timing Skew



# Cross-Correlation with Timing Skew



cross-correlation  
value



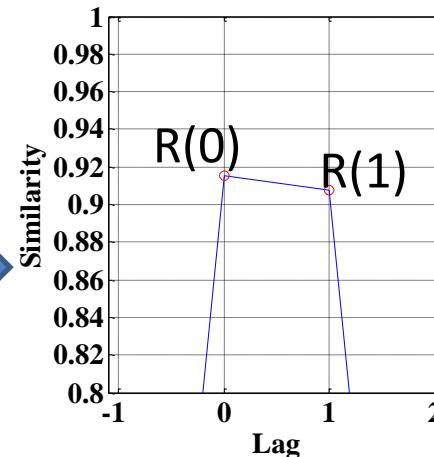
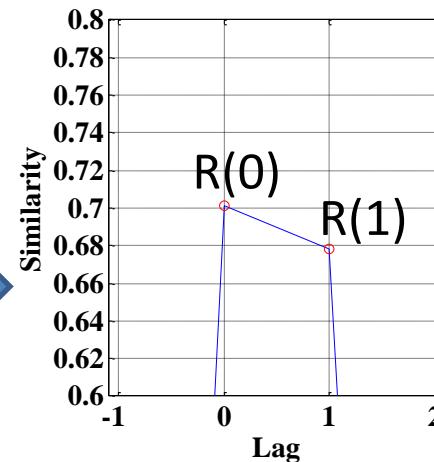
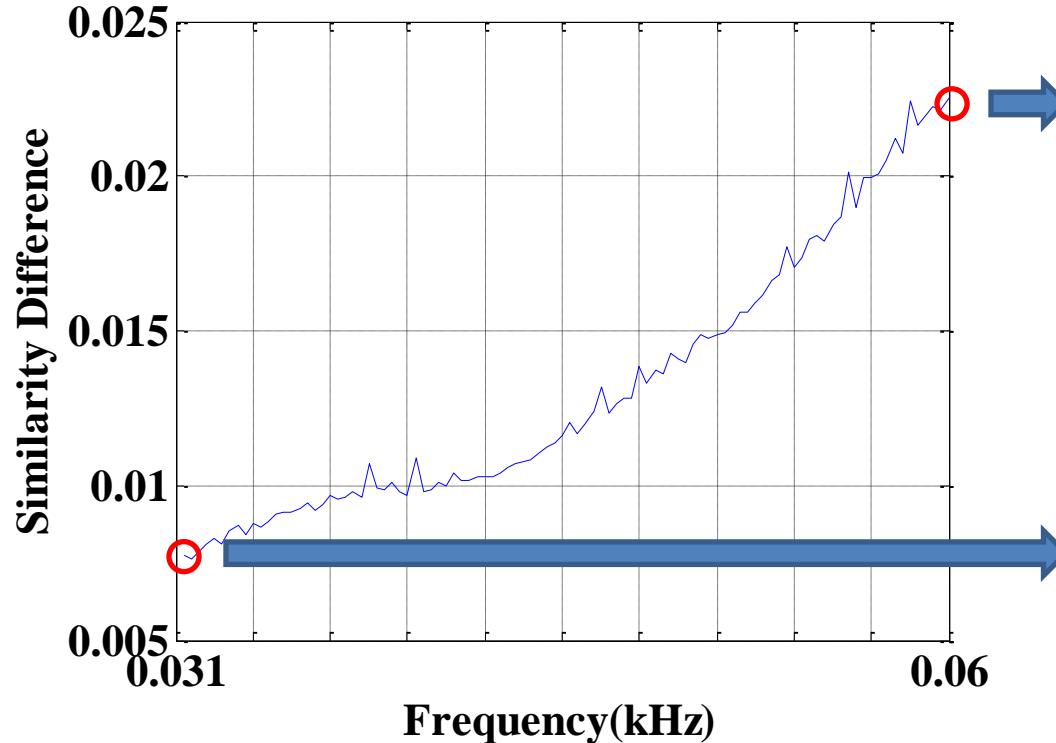
Sign of  $\Delta t$  ( $\Delta t > 0$  or  $\Delta t < 0$ )  
Magnitude of  $|\Delta t|$



# Timing Skew Detection

## Calibration Input Frequency & Correlation Sensitivity

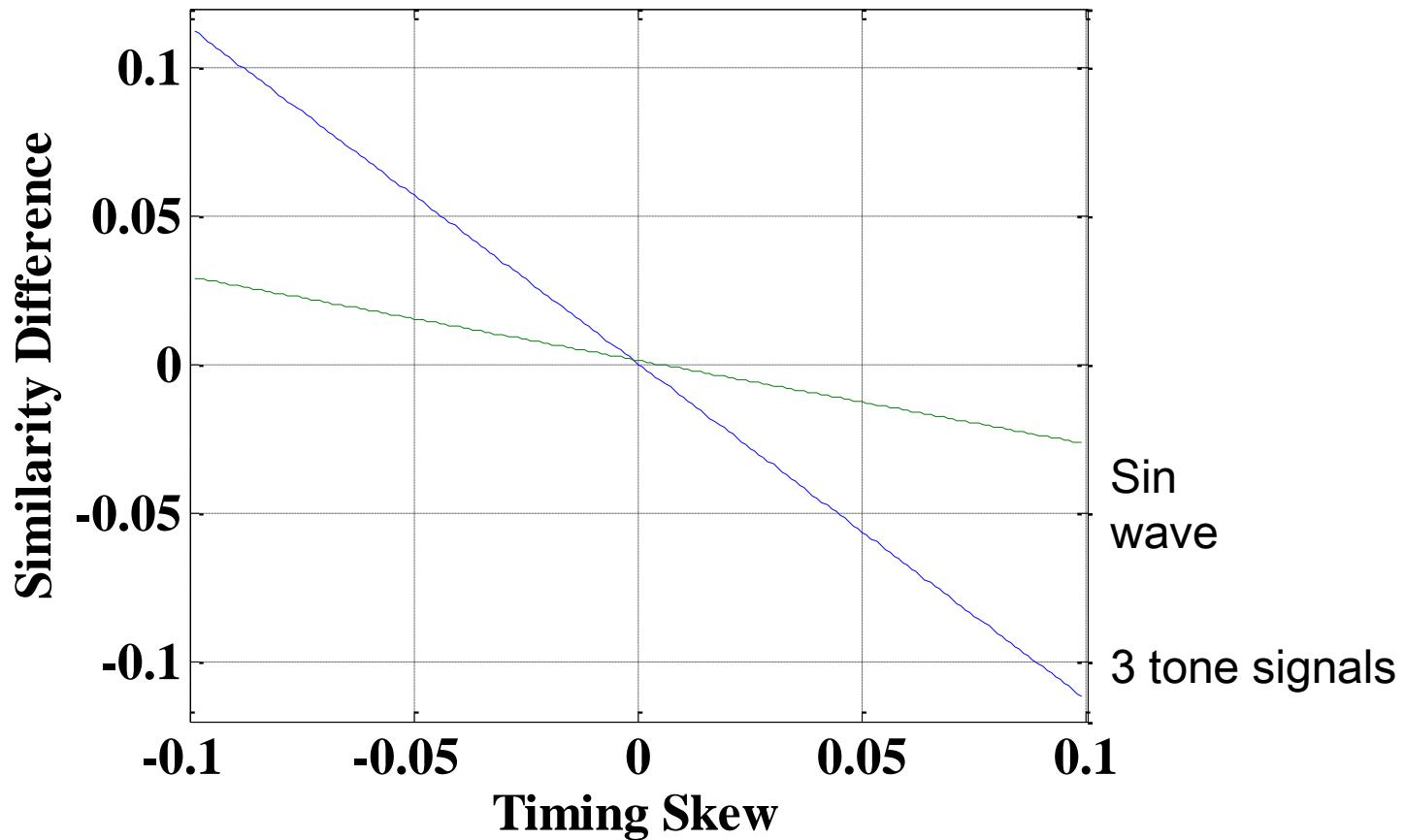
$\Delta t = -0.02T_s$



Frequency  $\uparrow$

Difference  
between  $R(0)$  and  $R(1)$

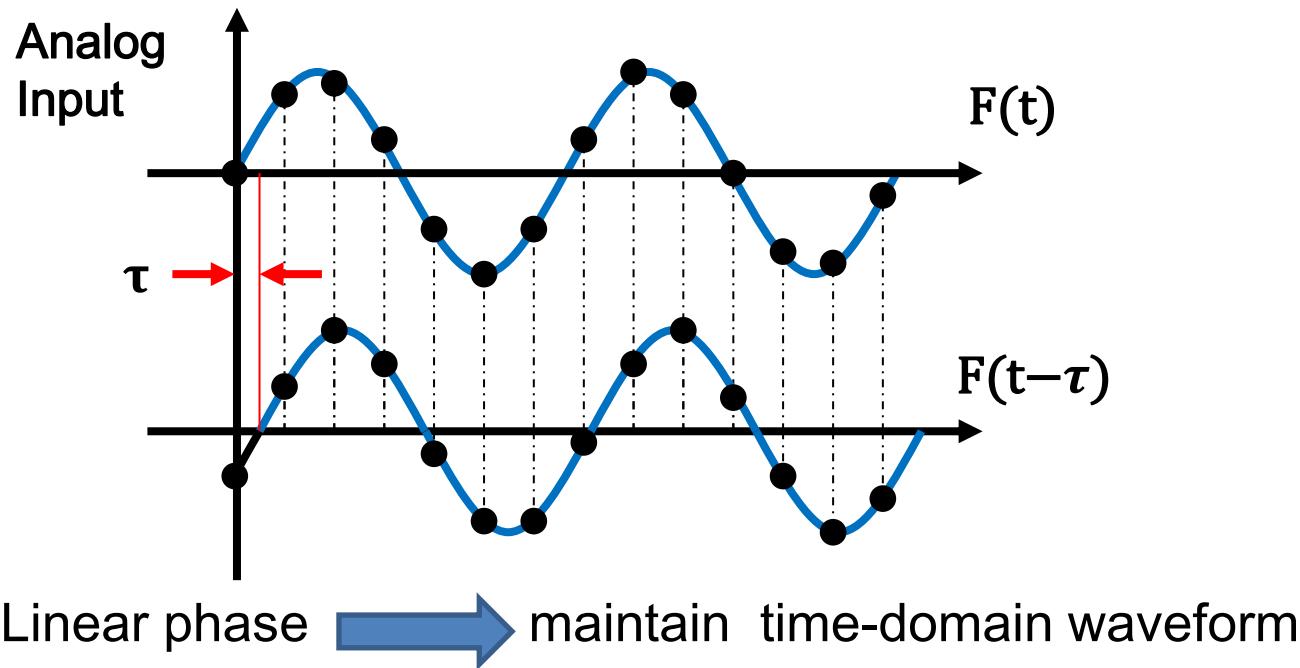
## Calibration Input Signal &amp; Correlation Sensitivity



- 3-tone is more sensitive than 1-tone.
- For 3-tone, minimize random phase and crest factor



# Linear Phase Delay Digital Filter



Conventional Linear-Phase Digital Filter :

Group delay time resolution  $T_s/2$

Proposed Linear-Phase Delay Digital Filter [1] :

Arbitrary small time resolution  $\tau$

[1] K. Asami, et. al., "Timing Skew Compensation Technique using Digital Filter with Novel Linear Phase Condition," IEEE International Test Conference (Nov. 2010).

## Ideal Filter

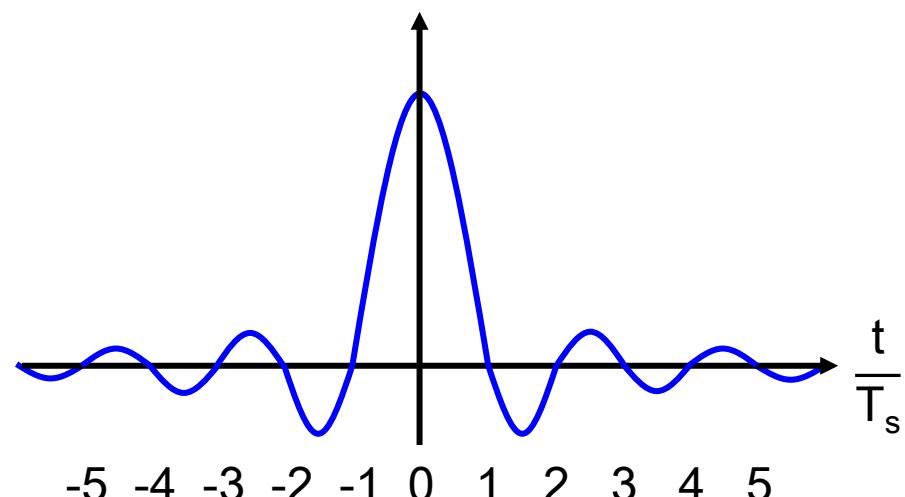
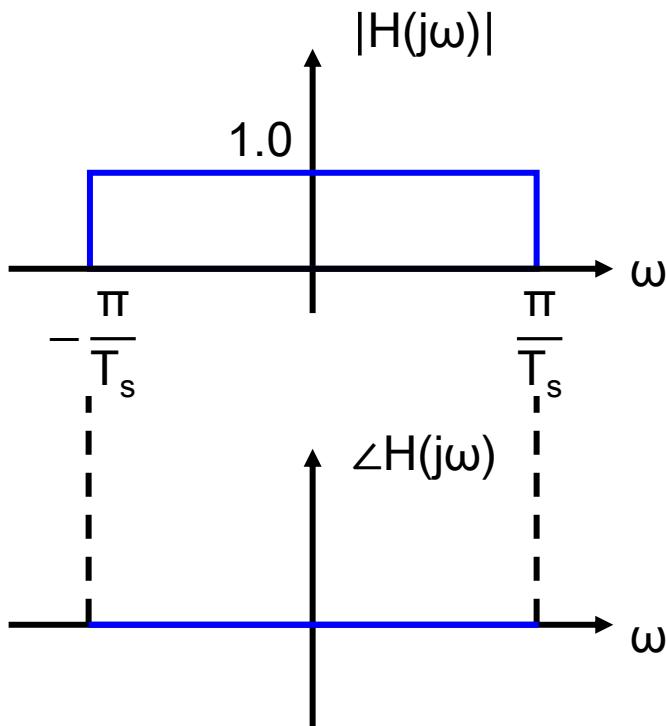


Inverse Fourier Transform

Frequency response



Impulse response



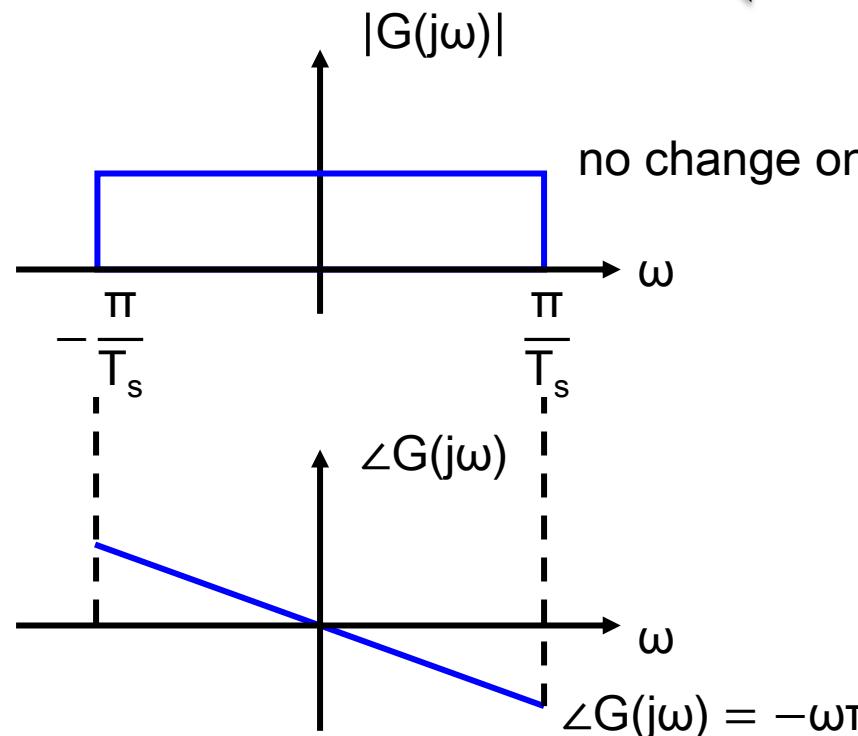
$$h(t) = \frac{1}{T_s} \operatorname{sinc}\left(\pi \frac{t}{T_s}\right)$$



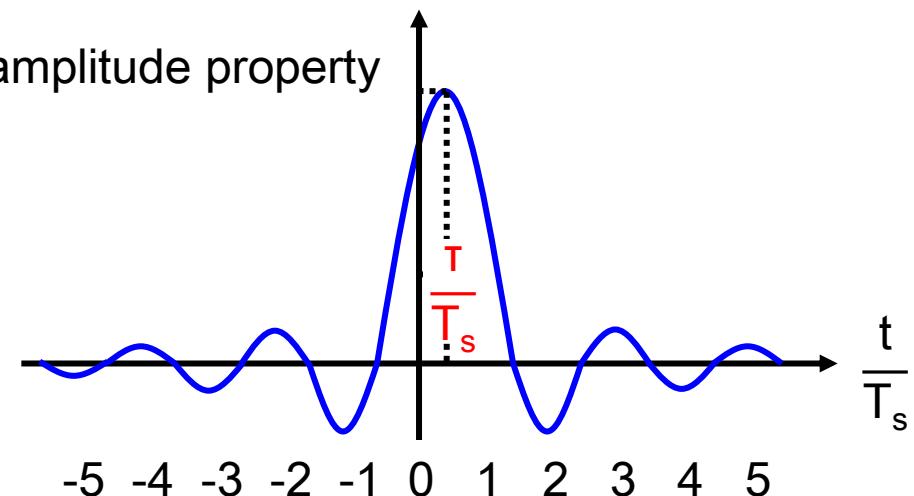
# Time Shift of Ideal Filter

Frequency response      Impulse response

Fourier transform



Linear phase is maintained.



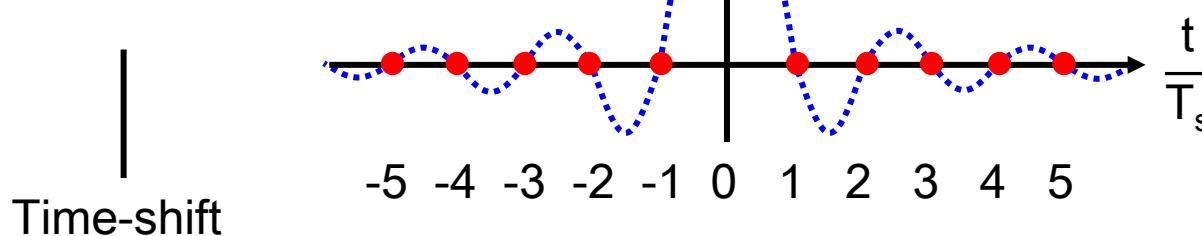
$$\begin{aligned} g(t) &= h(t - \tau) \\ &= \frac{1}{T_s} \text{sinc}\left(\pi \frac{t - \tau}{T_s}\right) \end{aligned}$$

Impulse response is time-shifted by,  $\tau$

# Delay Digital Filter Coefficients



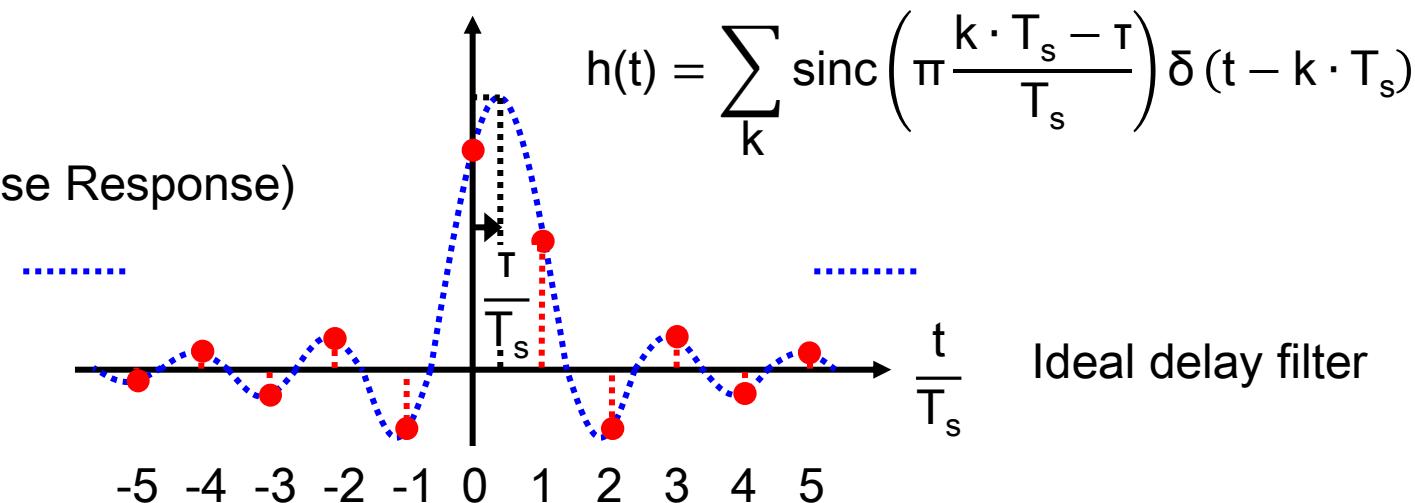
FIR(Finite Impulse Response)  
Filter



Time-shift



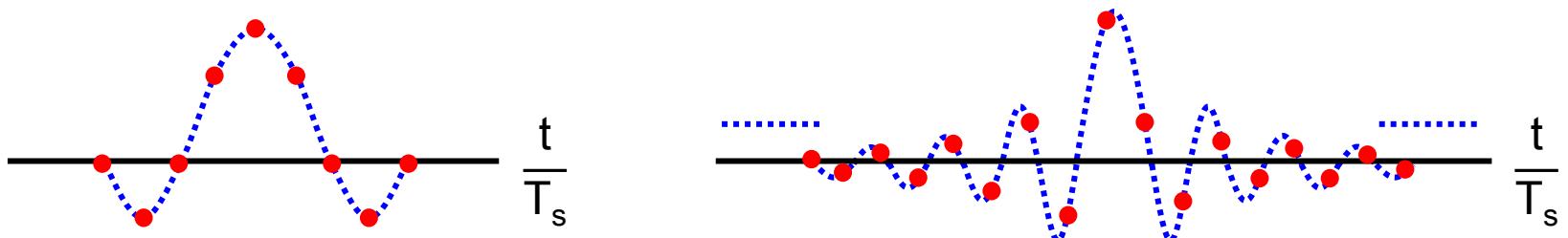
IIR(Infinite Impulse Response)  
Filter



Ideal delay filter

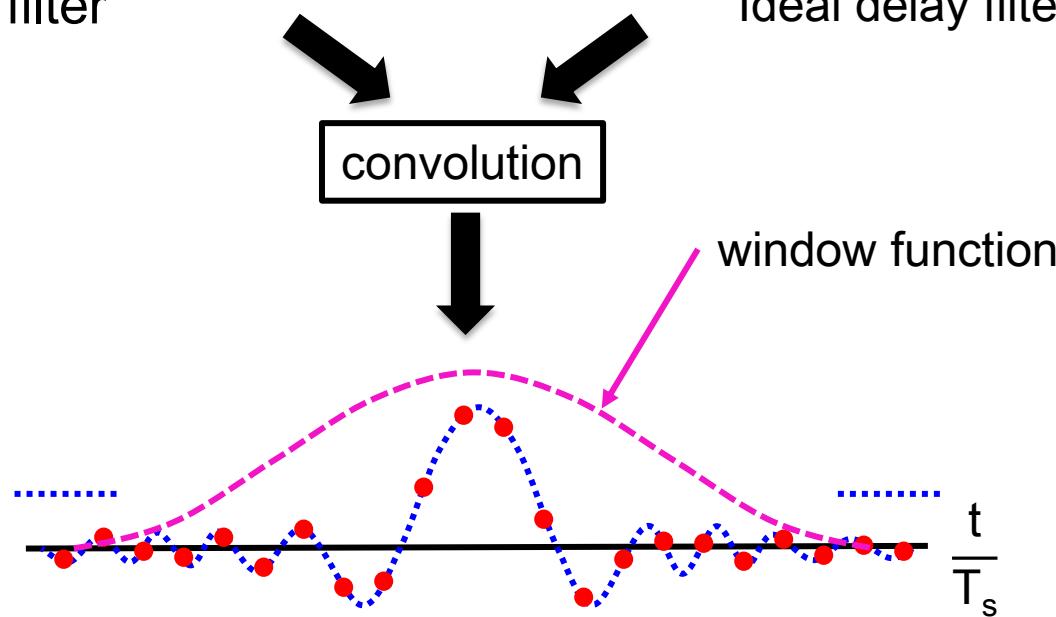


# Design of Linear-Phase Delay Digital Filter



FIR filter

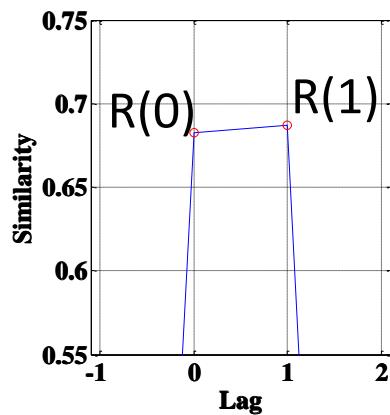
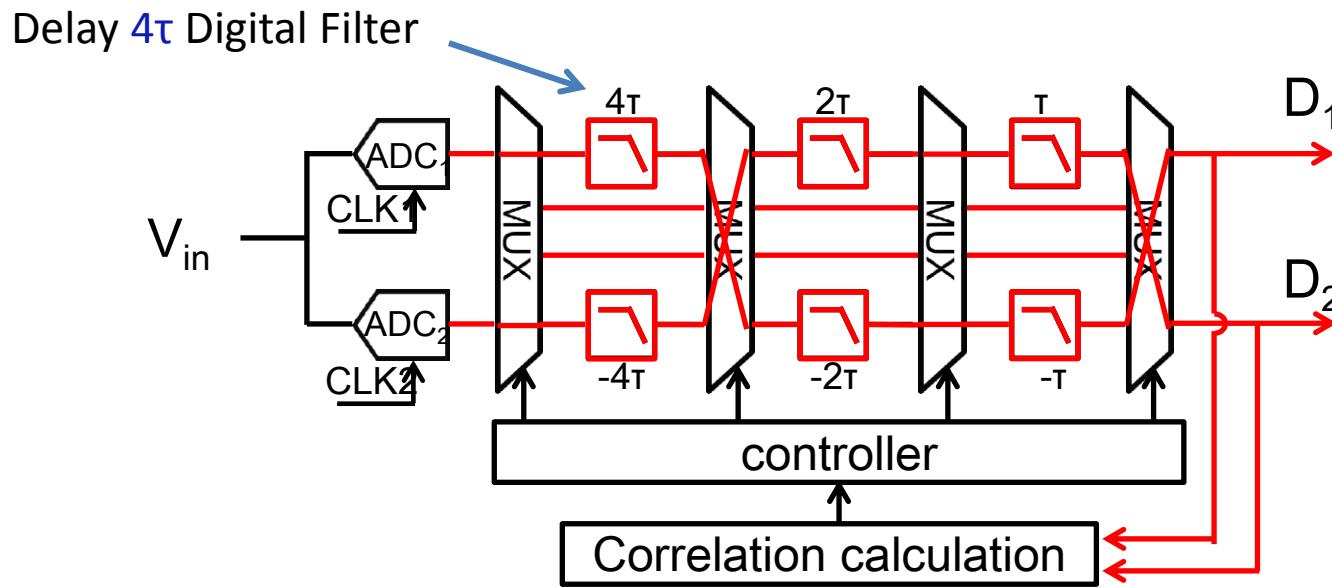
Ideal delay filter



Linear phase Digital Delay Filter



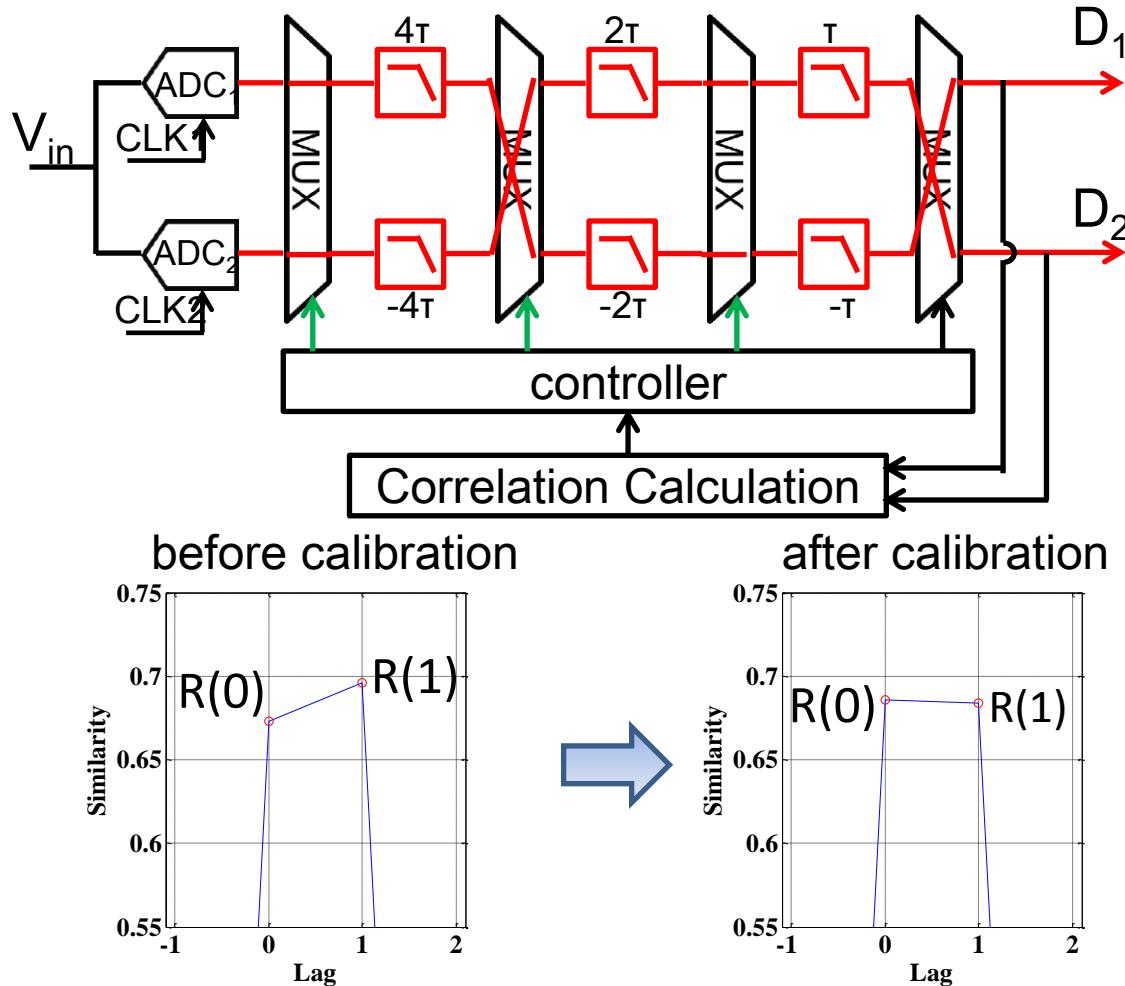
# Proposed System



compare the correlation value of the lag 1 and lag 0  
 $R(0) \approx R(1)$   
 $\Delta t \approx 0$

delay CH1  $\approx 4\tau$   
 delay CH2  $\approx 2\tau$

# Calibration Done



Binary-search, successive approximation

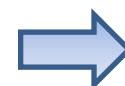
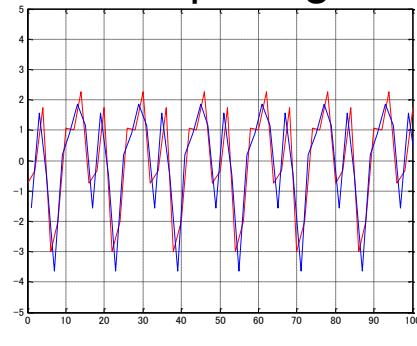
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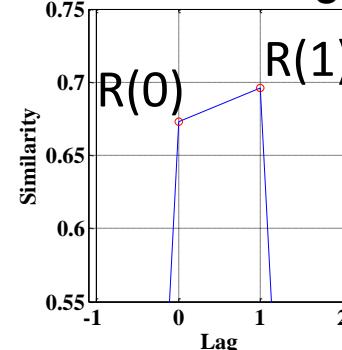
# Simulation Results (1)



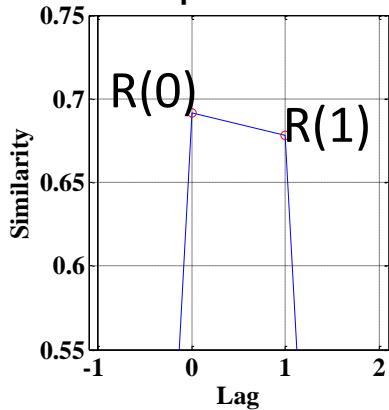
3-tone Input signal



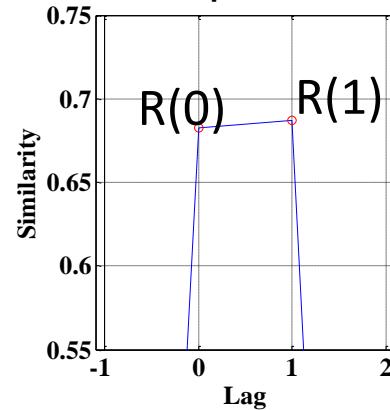
Before timing skew calibration



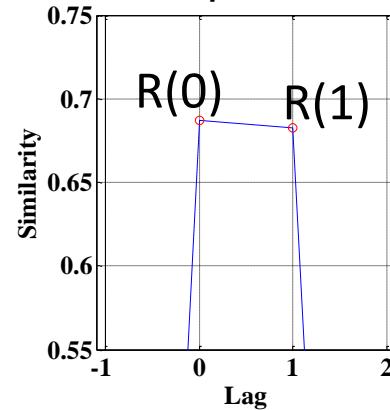
After step1 calibration



After step2 calibration



After step3 calibration



Confirm the performance of timing skew calibration

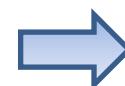
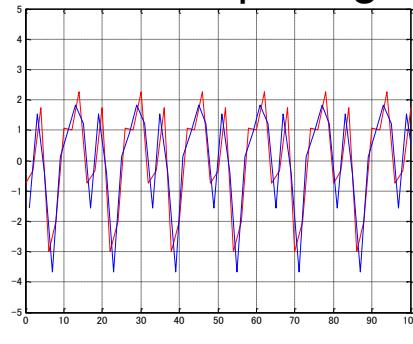
timing skew	+ 0.02 Ts
filter tap	21
window function	Blackman
T	0.001 Ts



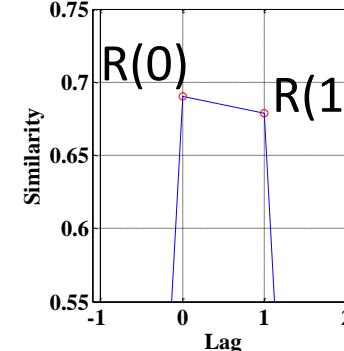
# Simulation Results (2)



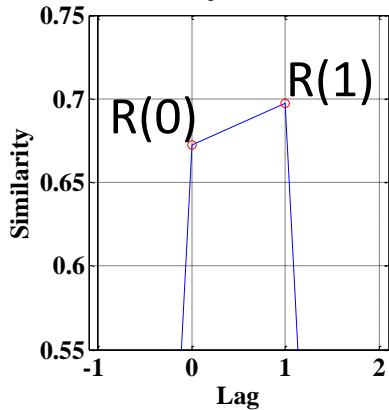
3-tone Input signal



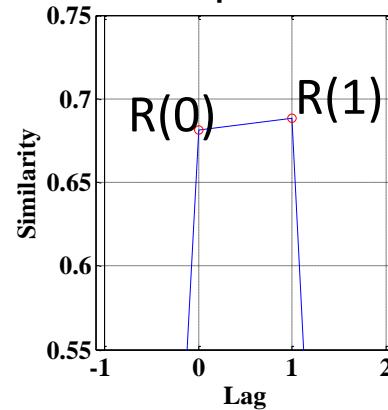
Before skew calibration



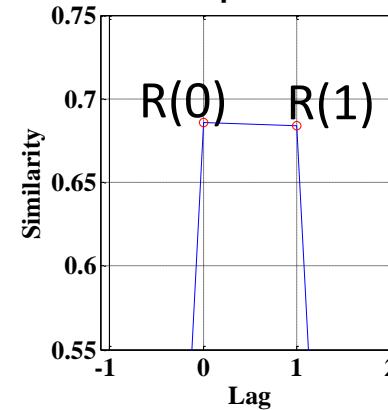
After step1 calibration



After step2 calibration



After step3 calibration



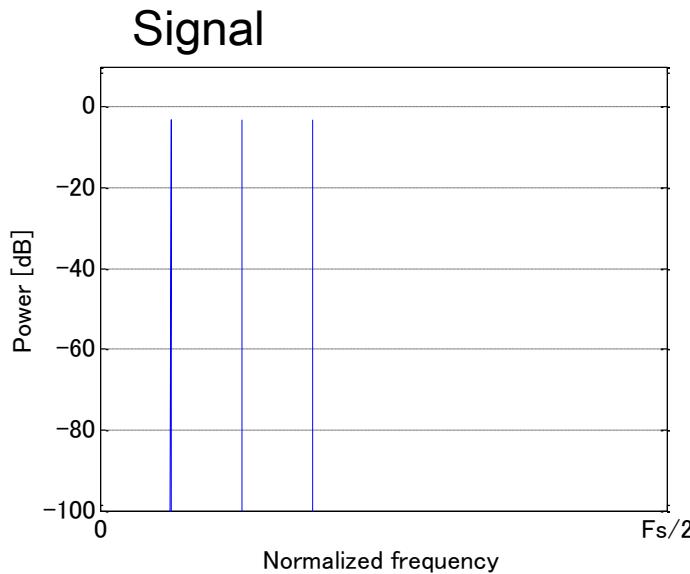
Confirm the performance of timing skew calibration

timing skew	- 0.01 Ts
filter tap	21
window function	Blackman
T	0.001 Ts

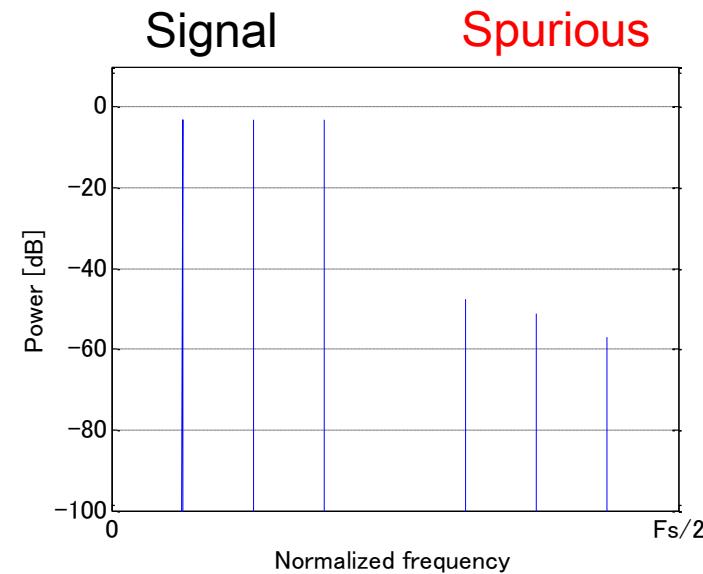
# Power Spectrum of Interleaved ADC Output without/with Timing Skew



3-tone signal **without** skew



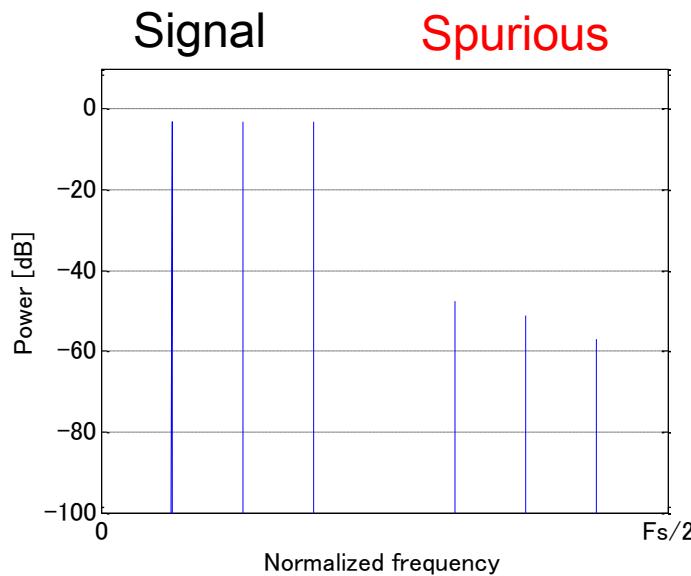
3-tone signal **with** skew



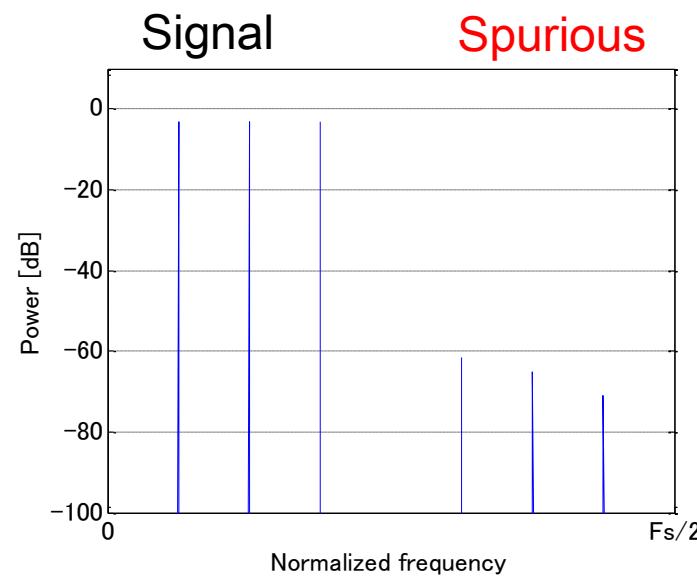
# Power spectrum before/after Calibration



Before skew calibration



After skew calibration



Spurious components are reduced by proposed calibration



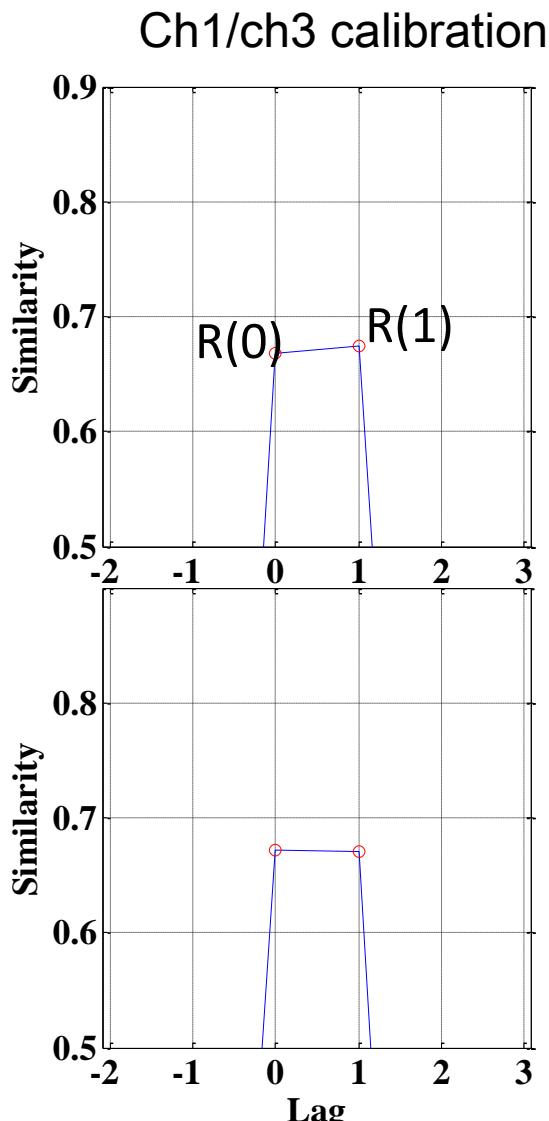
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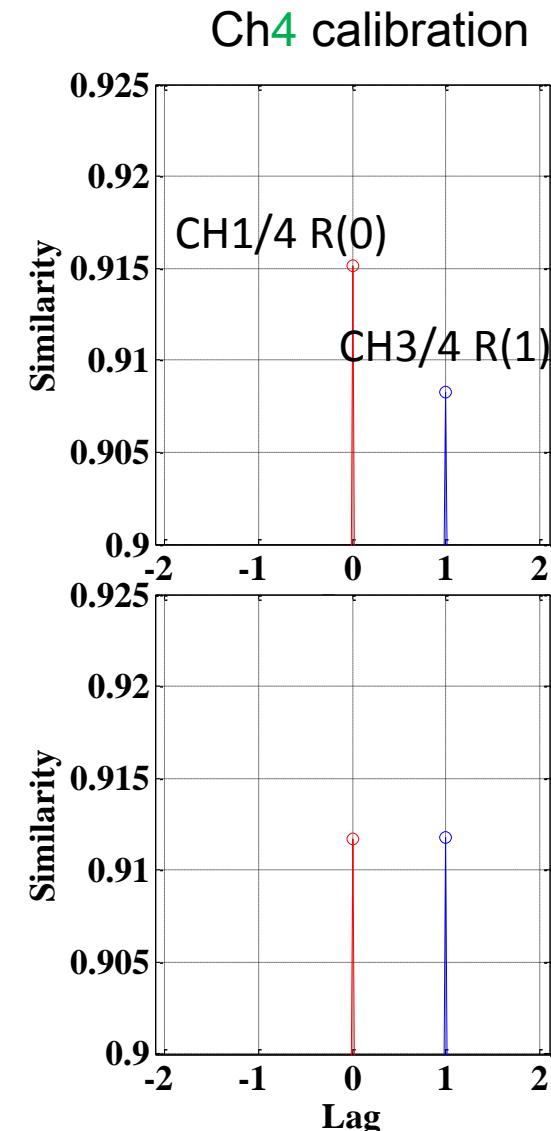
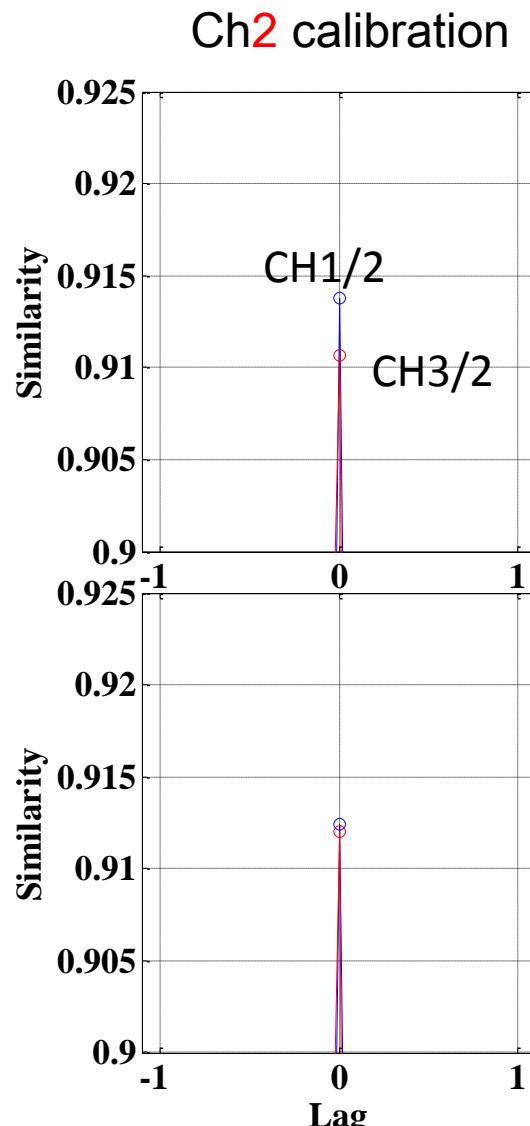
# 4-Channel Case Extension Method



Before calibration

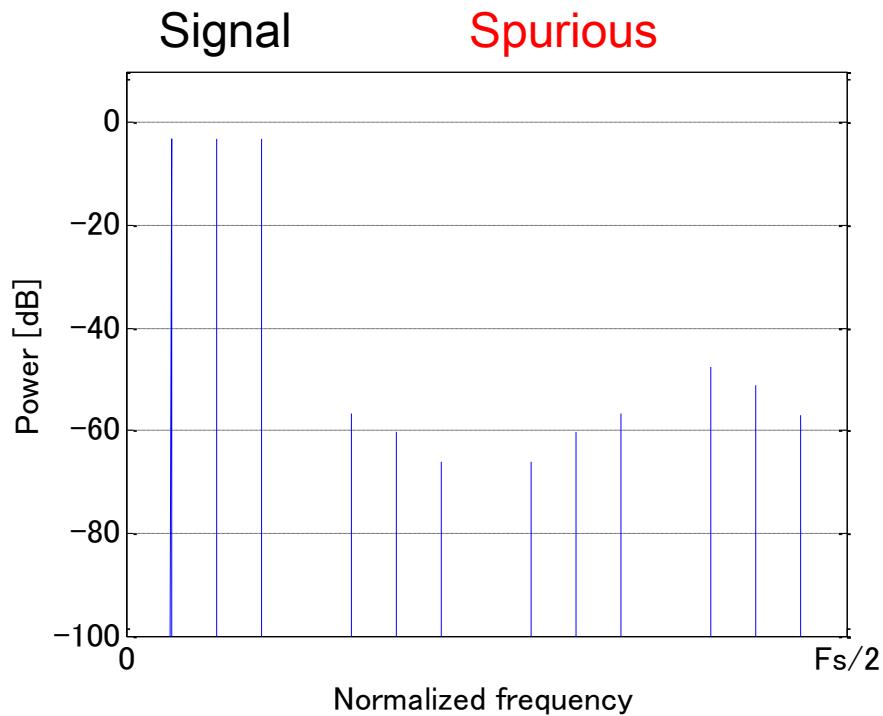


After calibration

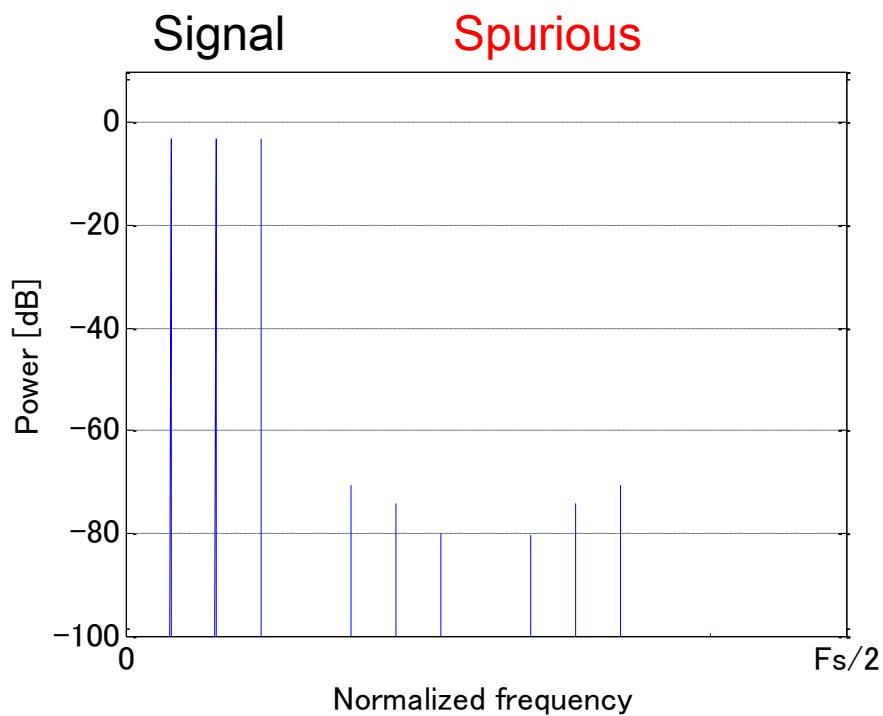


# Simulation Results - Power Spectrum

Before calibration



After calibration



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# Conclusion

Proposal of timing skew calibration in interleaved ADC

- Full digital
- Timing Skew Detection
  - Cross-correlation of two channel ADC outputs
  - Effective for high frequency, multi-tone input
- Timing Skew Effect Compensation
  - Delay linear-phase digital filter
- Calibration Control
  - Successive approximation algorithm
  - Foreground calibration
- Verified with MATLAB simulation  
in 2-channel, 4-channel cases.

# Presented by 吳明輝 (Minghui Wu)

