



Digitally-Assisted Compensation for Timing Skew in ATE Systems

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Advantest Corporation

Gunma University

Contents

- Research Goal
- Conventional Linear Phase Digital Filter Condition
- New Linear Phase Digital Filter Condition
 - Time-Shift, Impulse Response of Ideal Filter
 - New Linear Phase Digital Filter
- MATLAB Simulation
- Design Considerations
 - Window
 - Gain Adjustment
- Application
- Conclusion

Research Goal

Timing skew is a major problem in ATE systems

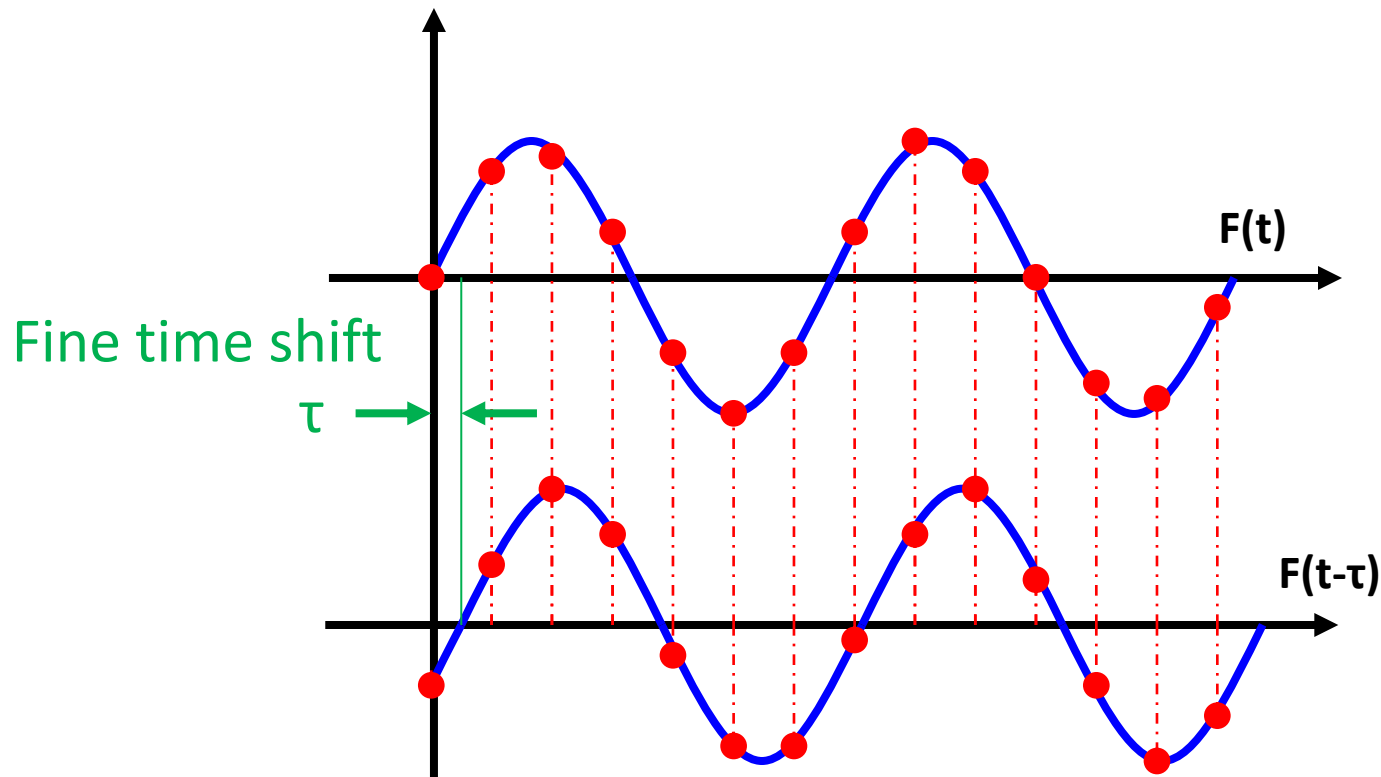
Digital compensation for timing skew

⇒ **Linear phase is important**

Conventional linear-phase digital filter ⇒ **coarse** timing adjustment

Proposed linear-phase digital filter ⇒ **fine** timing adjustment

Features of Proposed Digital Filter

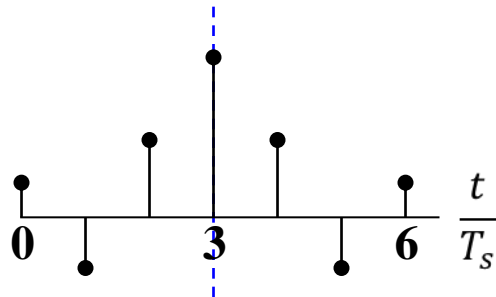


- Fine time resolution
- Linear phase (to preserve waveform in time domain)
- Applicable to bandpass signal (as well as lowpass signal)

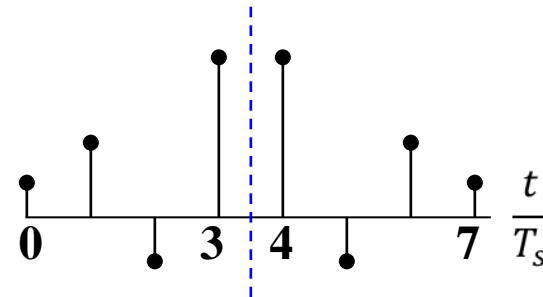
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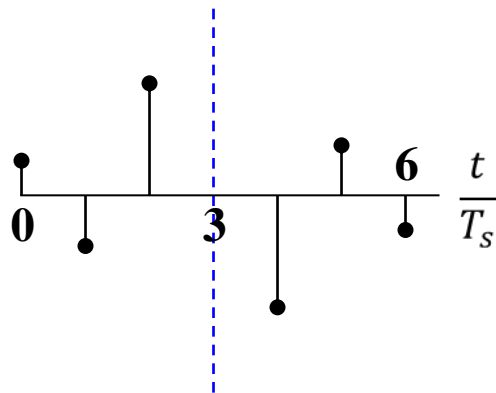
Linear Phase FIR Filter Impulse Response



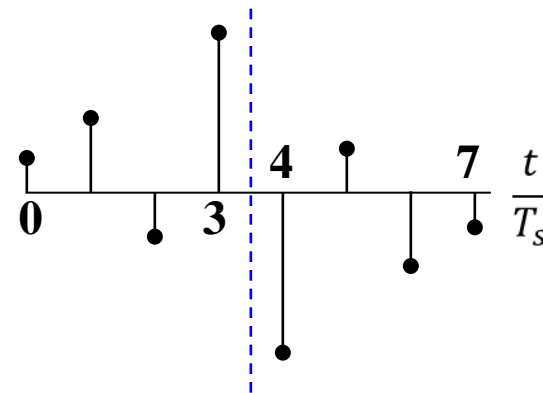
(1) Case 1
odd # of taps • even symmetry



(2) Case 2
even # of taps • even symmetry



(3) Case 3
odd # of taps • odd symmetry



(4) Case 4
even # of taps • odd symmetry

Frequency Characteristics

$h(nT)$	$H(e^{j\omega T})$
Case 1	$e^{-j\omega(N-1)T_s/2} \sum_{k=0}^{(N-1)/2} a_k \cos[\omega k T_s]$
Case 2	$e^{-j\omega(N-1)T_s/2} \sum_{k=1}^{N/2} b_k \cos[\omega(k - 1/2)T_s]$
Case 3	$e^{-j(\omega(N-1)T_s/2 - \pi/2)} \sum_{k=0}^{(N-1)/2} a_k \sin[\omega k T_s]$
Case 4	$e^{-j(\omega(N-1)T_s/2 - \pi/2)} \sum_{k=1}^{N/2} b_k \sin[\omega(k - 1/2)T_s]$

Phase : proportional to ω (linear phase)

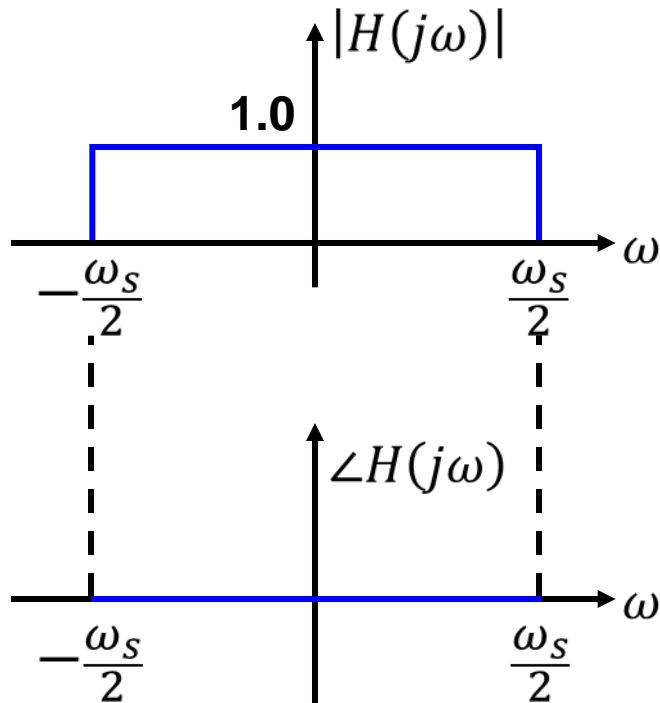
Time resolution of group delay $T_s/2$

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Ideal LPF

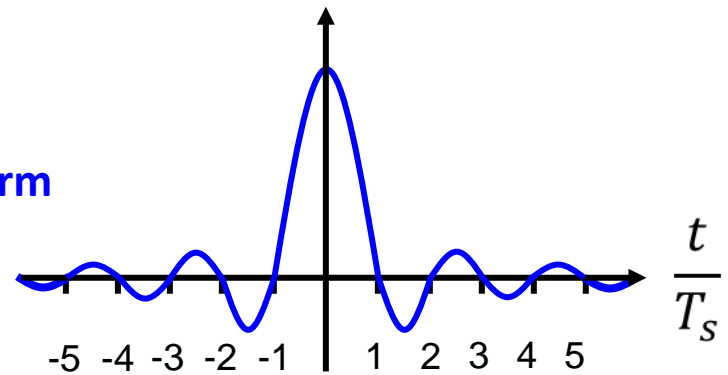
Frequency Characteristics



Fourier Transform



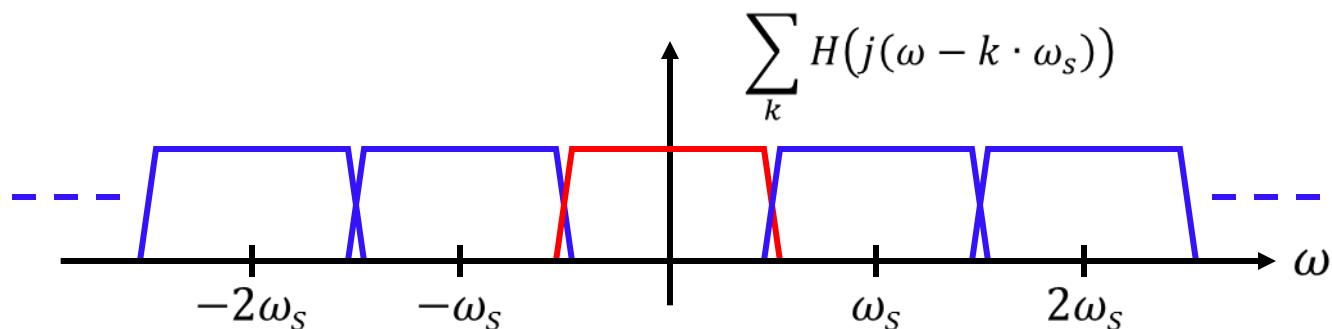
Impulse Response



$$h(t) = \frac{1}{T_s} \text{sinc} \left(\pi \frac{t}{T_s} \right)$$

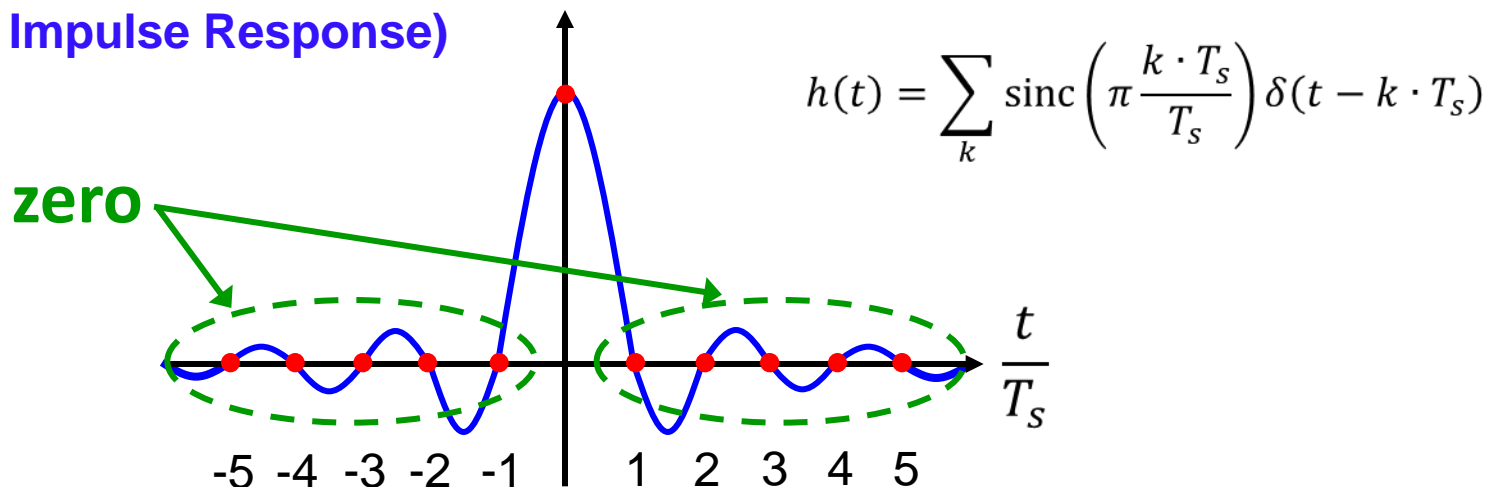
$$\omega_s = \frac{2\pi}{T_s} : \text{Sampling Frequency}$$

Discrete-Time Representation of Ideal LPF

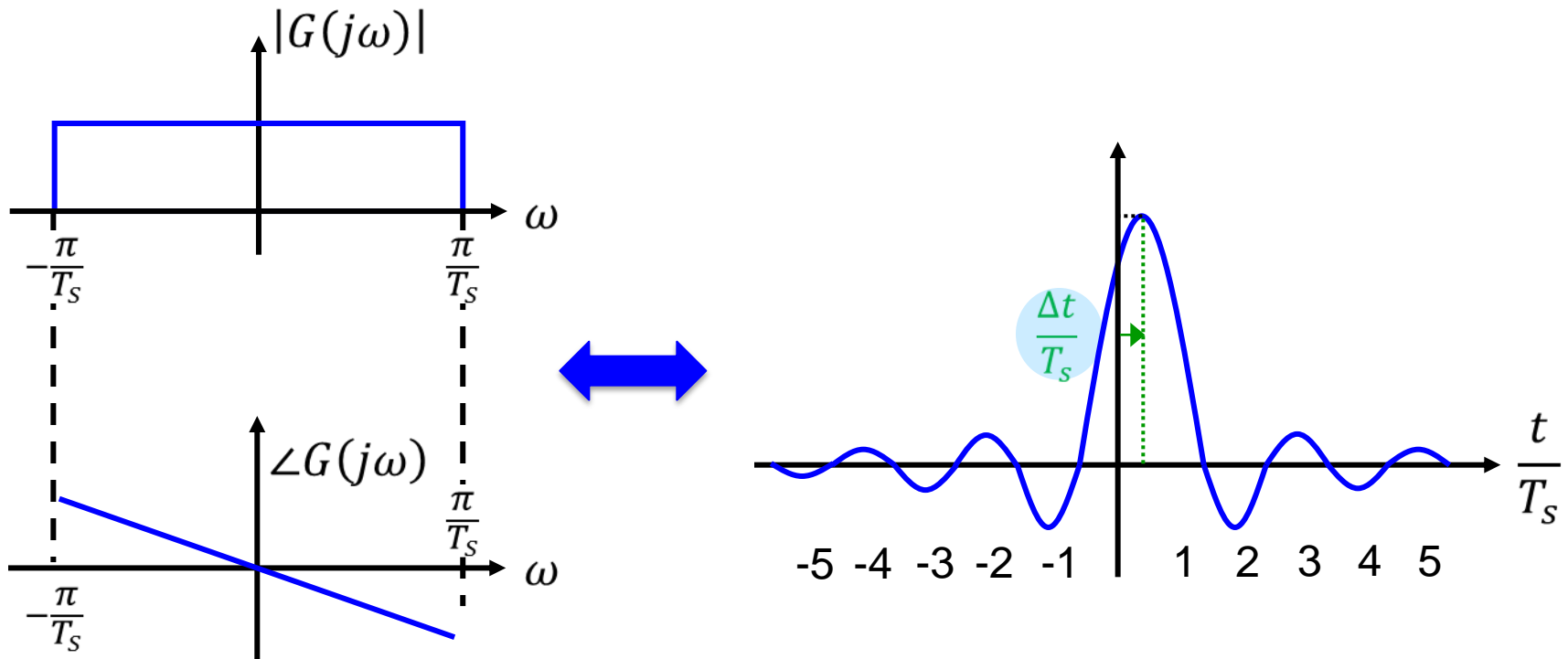



Fourier Transform

FIR (Finite Impulse Response)



Impulse Response Time-Shift



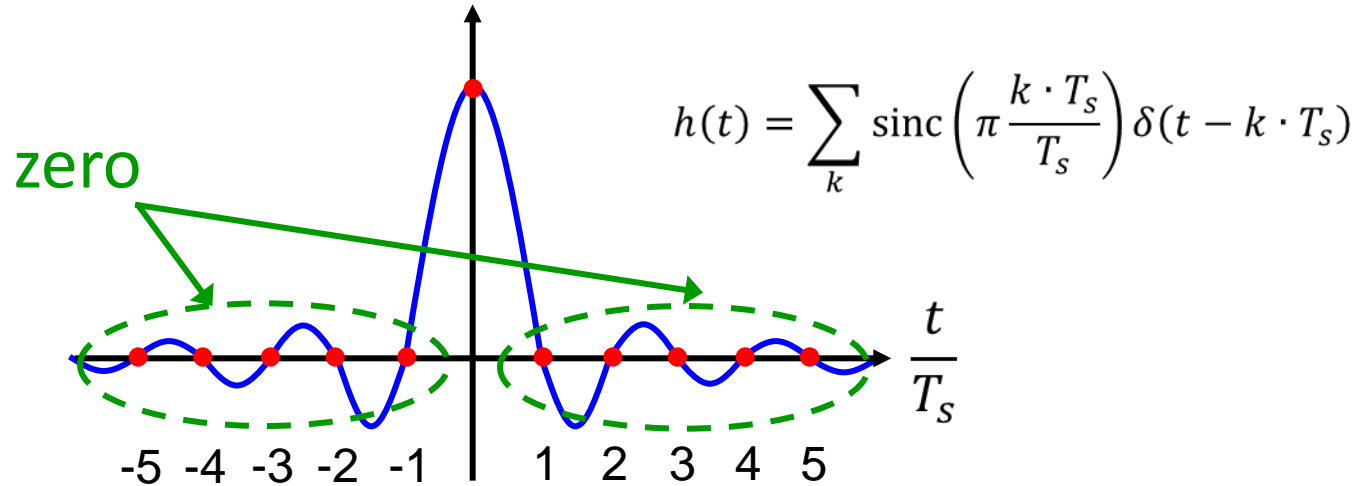
$$\angle G(j\omega) = -\omega\Delta t$$

Δt time-shift of impulse response

No change of Gain

Time-Shift and Filter Coefficients

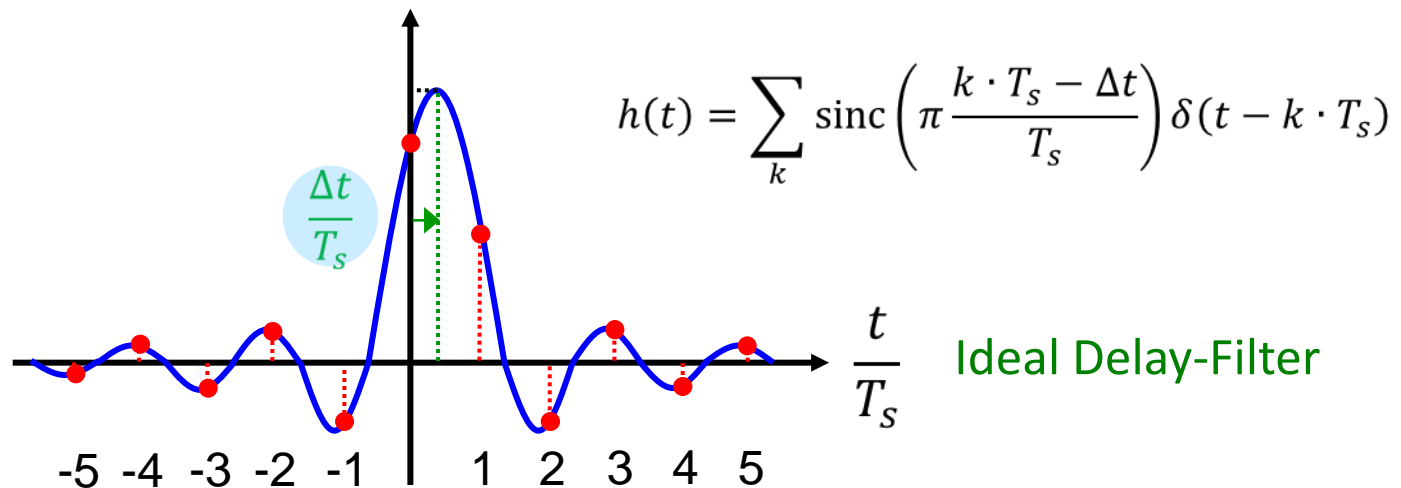
FIR filter



Time Shift



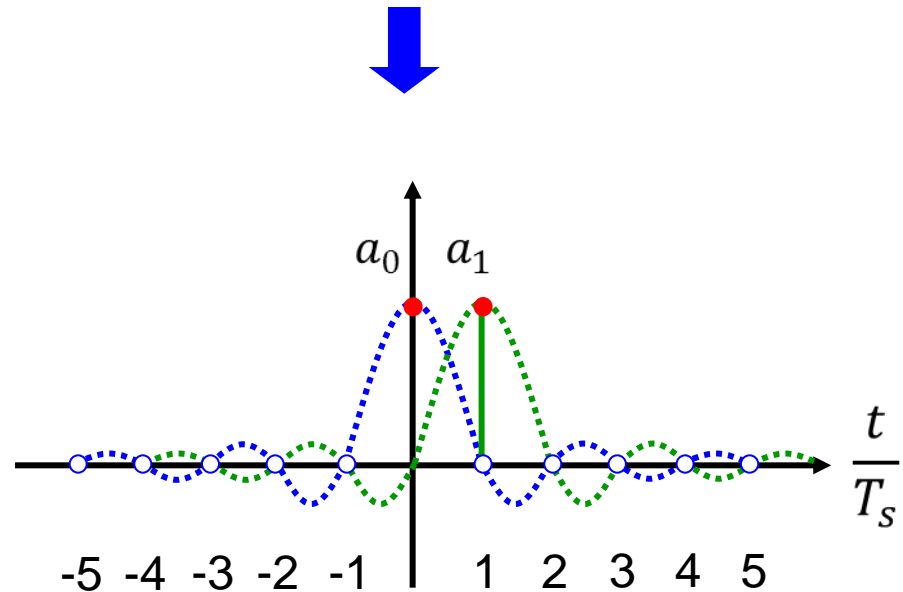
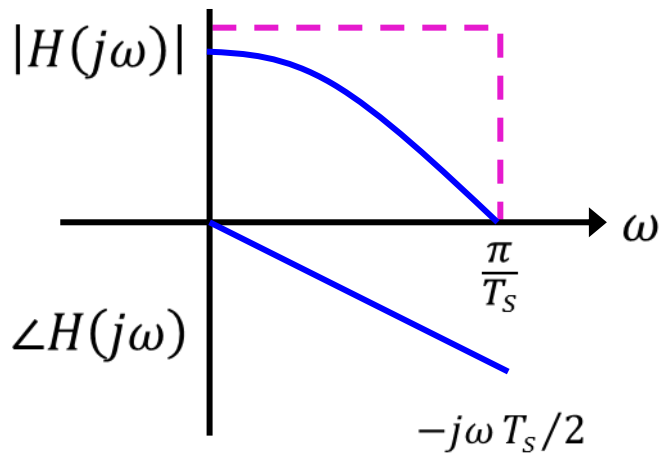
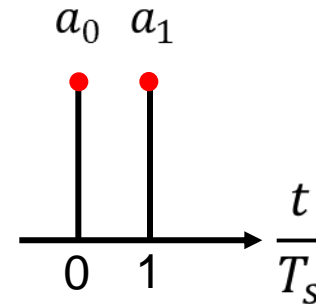
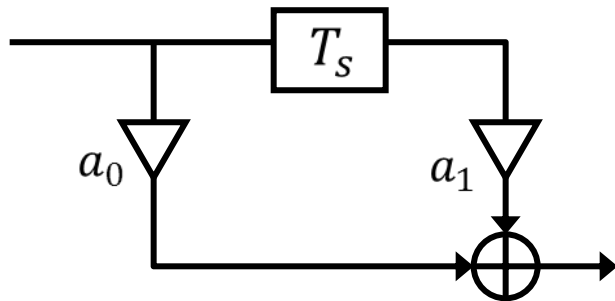
IIR Filter



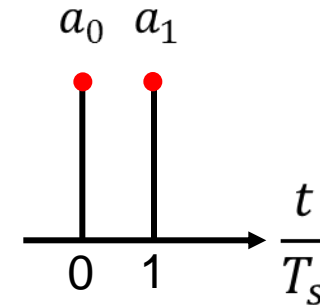
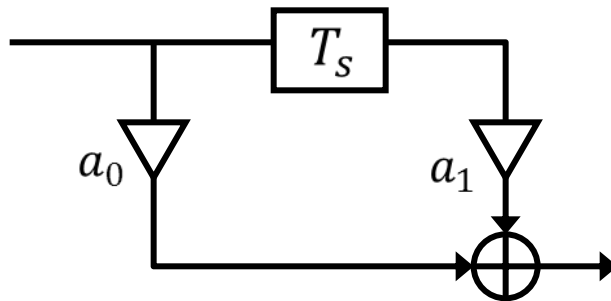
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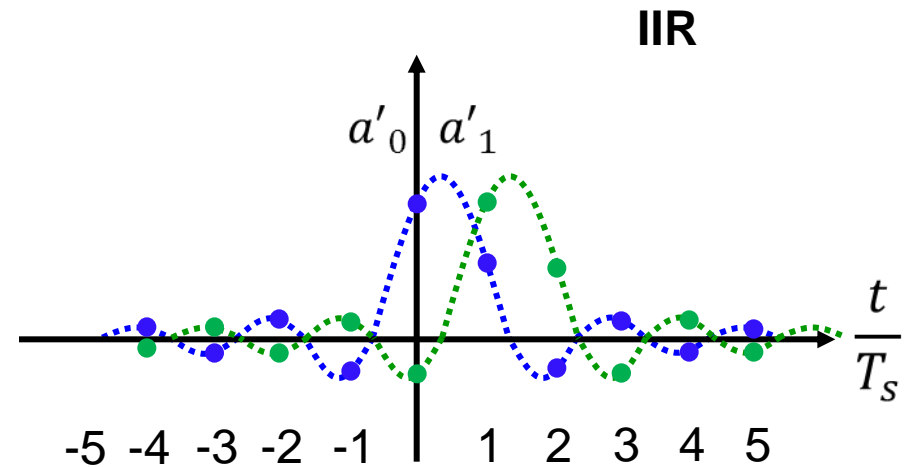
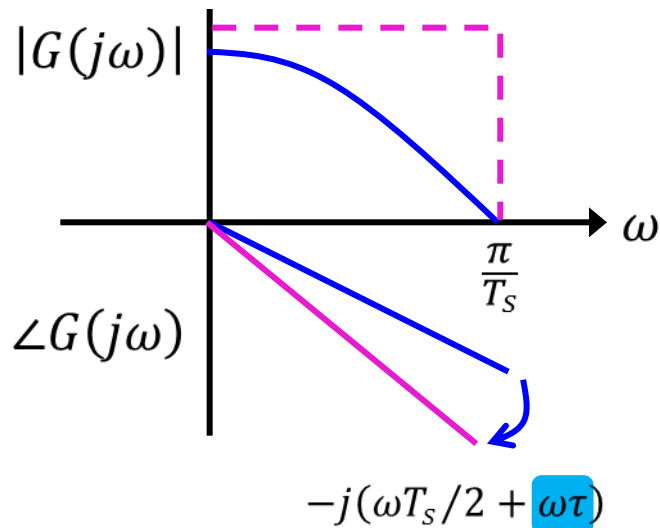
2-Tap Filter: Model



2-Tap Filter: Delay Model

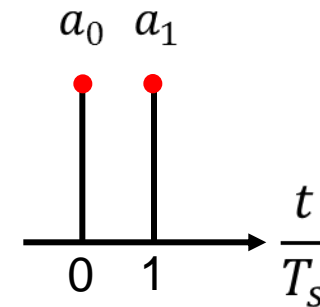
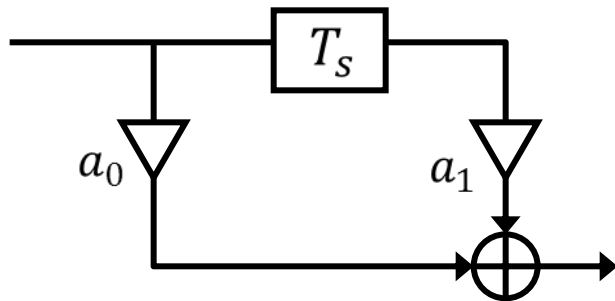


FIR

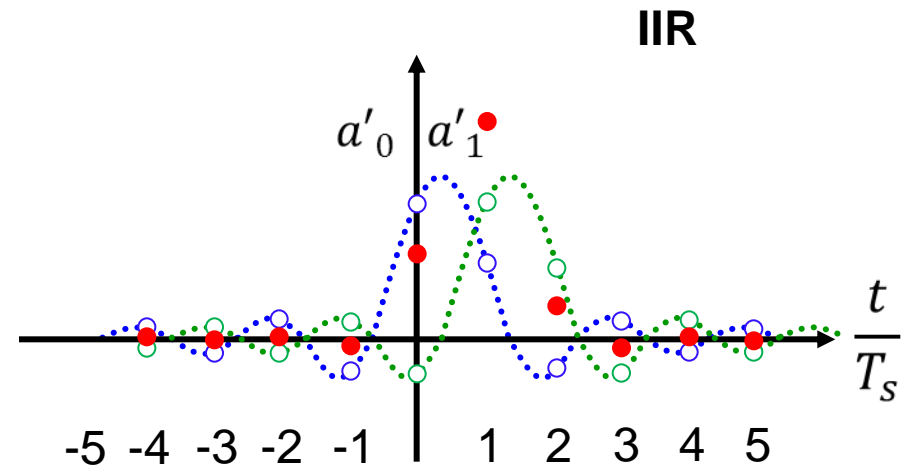
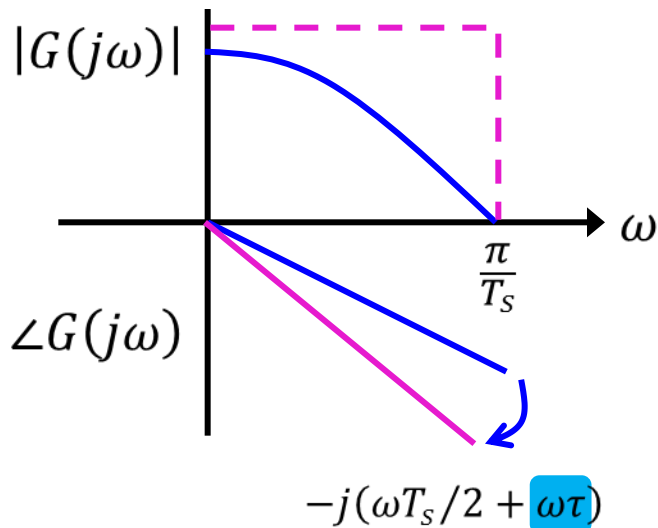


IIR

2-Tap Filter: Delay Model

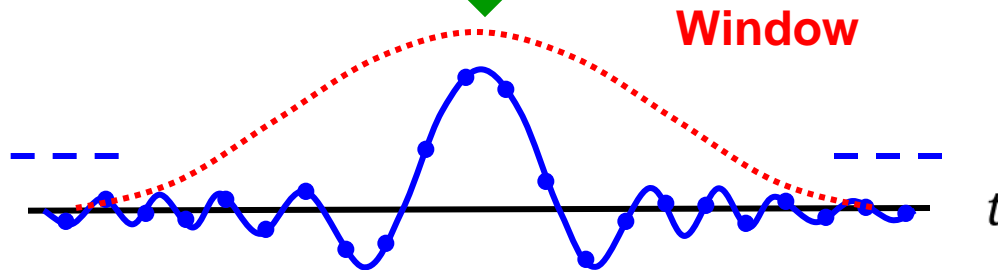
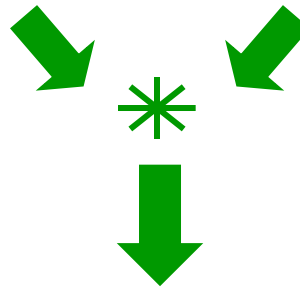
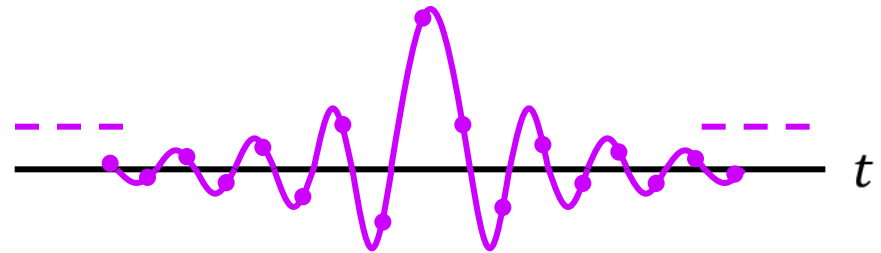
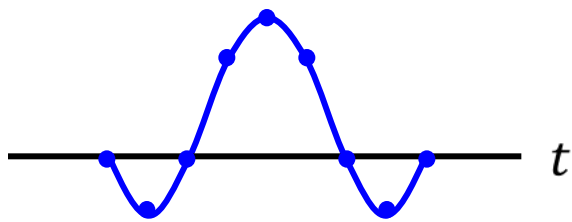


FIR



IIR

Proposed Delay Digital Filter



Frequency Characteristics of Proposed Delay Digital Filter

$g(nT)$	$G(e^{j\omega T})$
Case 1	$e^{-j\omega(N-1)T_s/2+\omega\tau} \sum_{k=0}^{(N-1)/2} a_k \cos[\omega k T_s]$
Case 2	$e^{-j\omega(N-1)T_s/2+\omega\tau} \sum_{k=1}^{N/2} b_k \cos[\omega(k - 1/2)T_s]$
Case 3	$e^{-j(\omega(N-1)T_s/2-\pi/2+\omega\tau)} \sum_{k=0}^{(N-1)/2} a_k \sin[\omega k T_s]$
Case 4	$e^{-j(\omega(N-1)T_s/2-\pi/2+\omega\tau)} \sum_{k=1}^{N/2} b_k \sin[\omega(k - 1/2)T_s]$

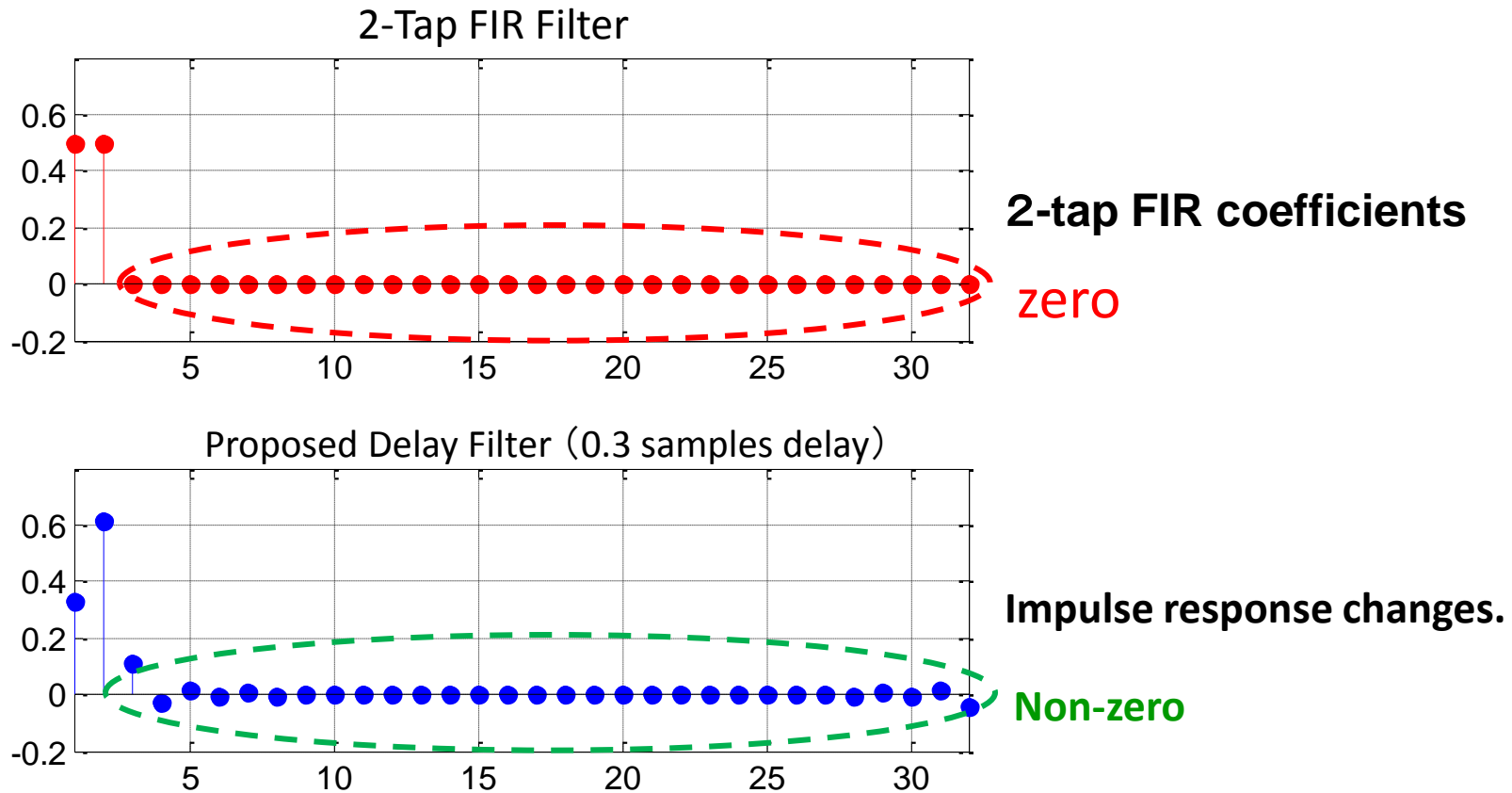
Phase : proportional to ω (linear phase)

Group delay time resolution τ : Arbitrary small

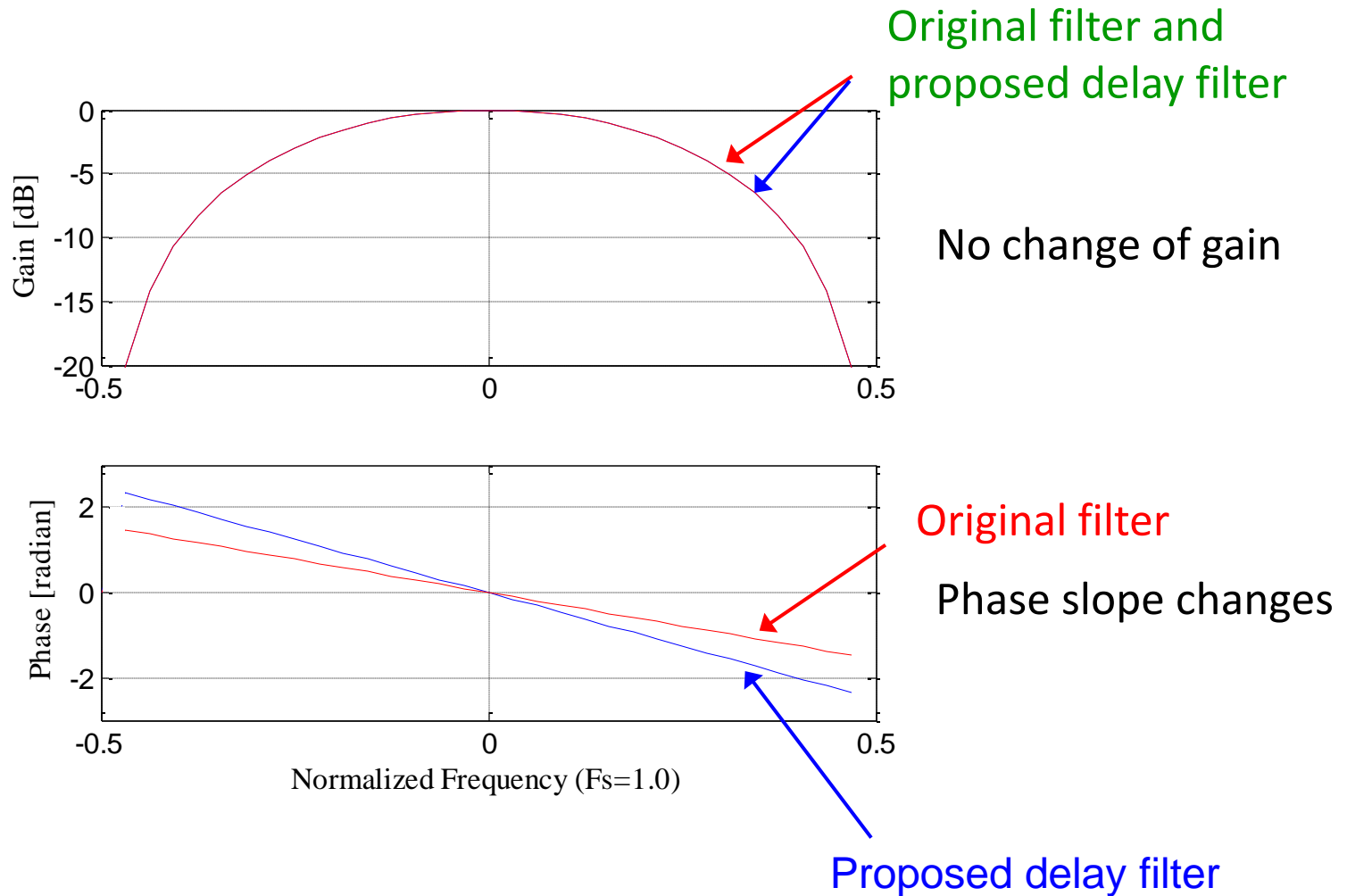
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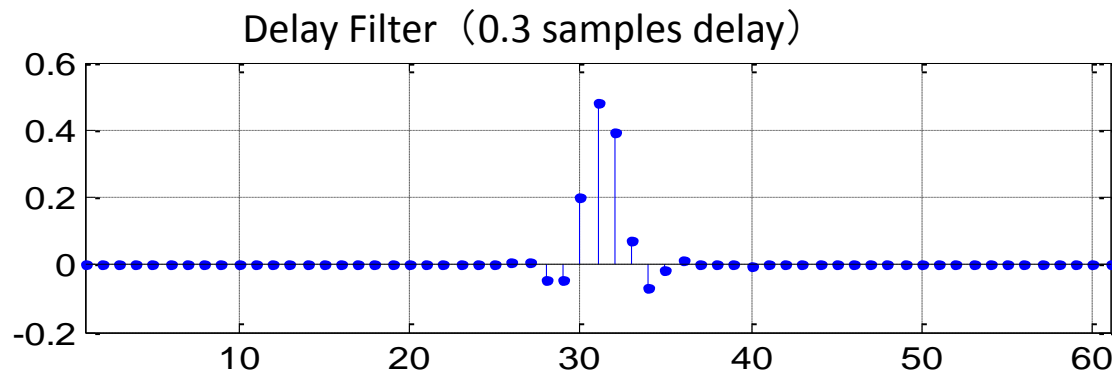
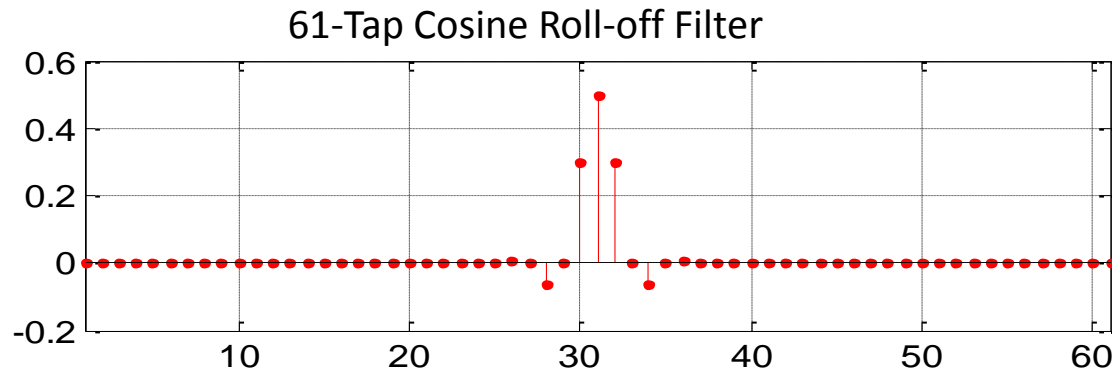
Comparison of 2-Tap Filter Impulse Responses



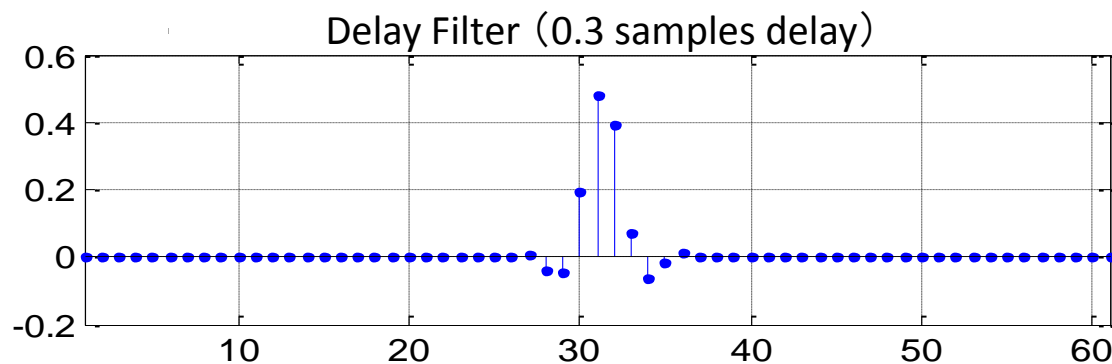
Comparison of 2-Tap Filter Frequency Characteristics



Finite Tap Truncation of Proposed Delay Filter

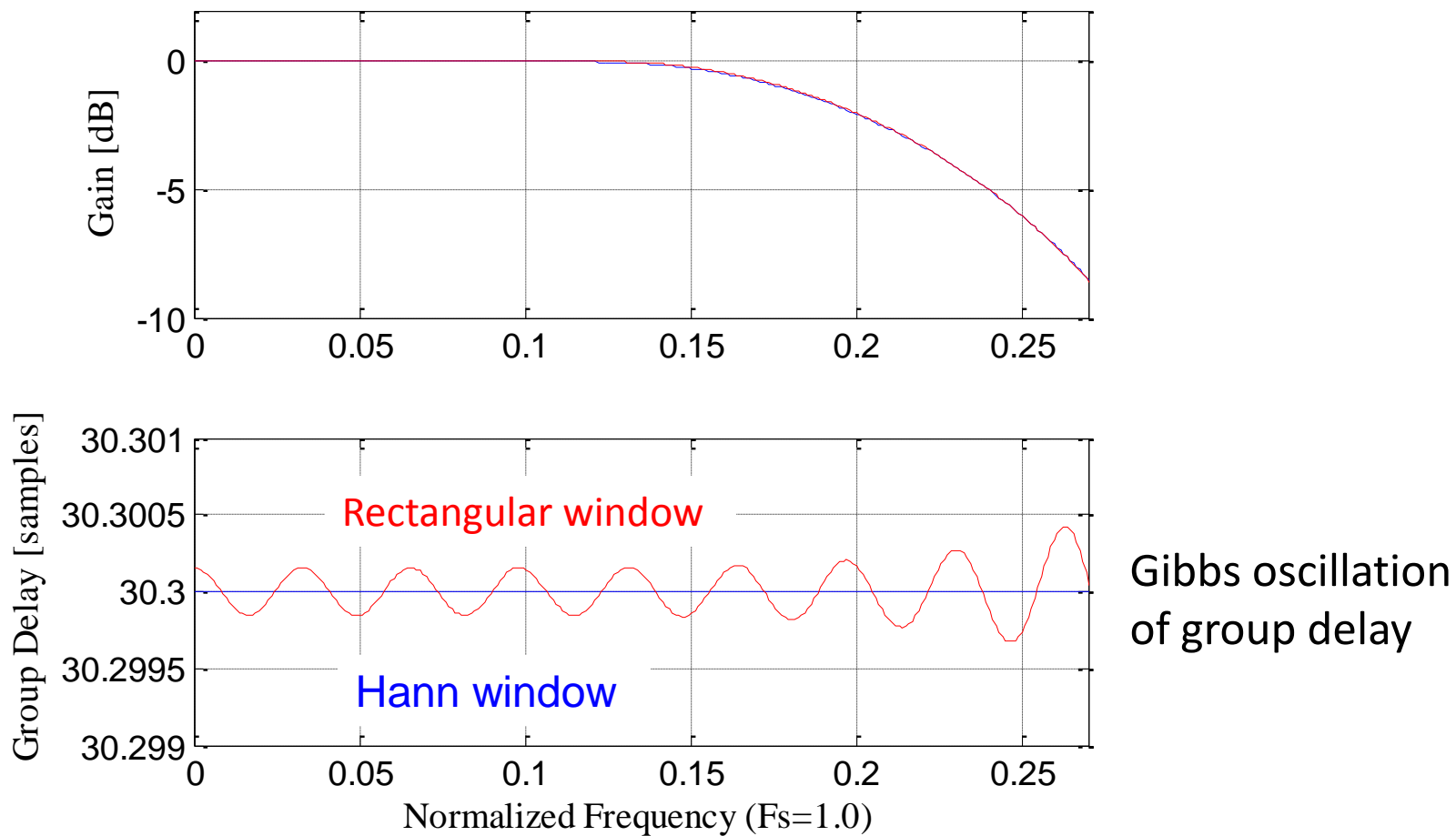


Rectangular window



Hann window

Effects of Window



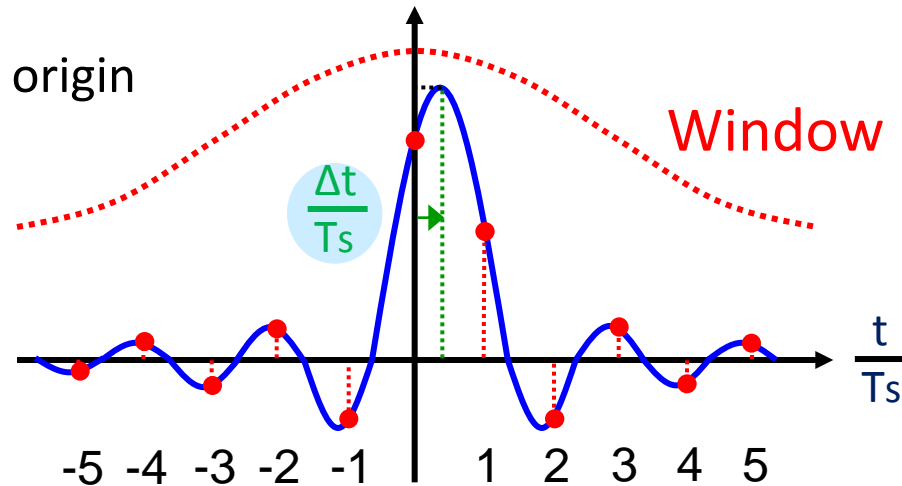
Frequency characteristics of delay filter with 61-tap truncation

Contents

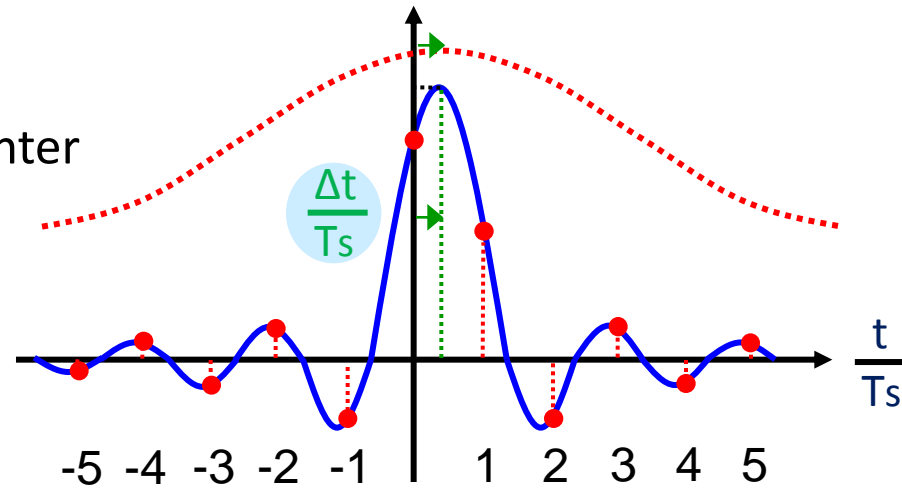
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How to Apply Window

Centered at origin



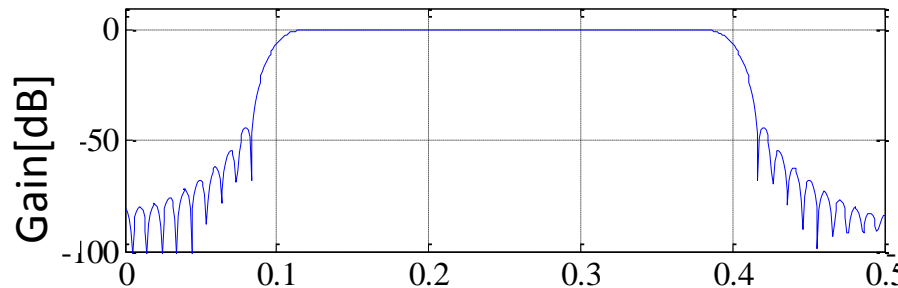
Centered at
impulse response center



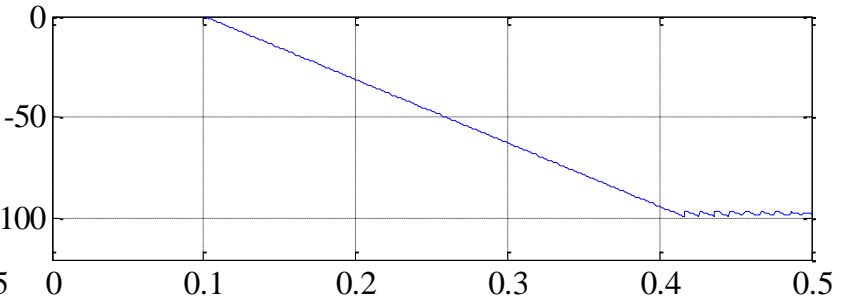
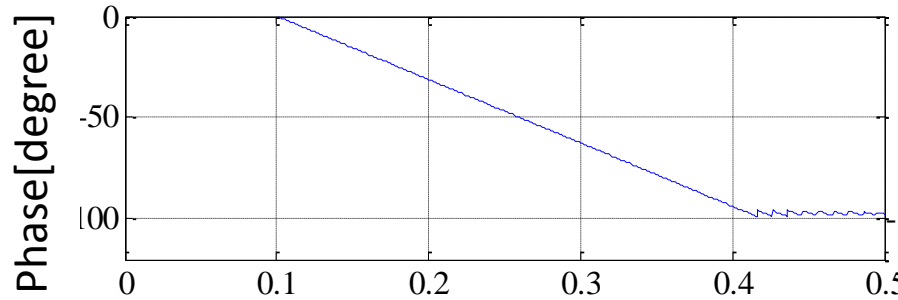
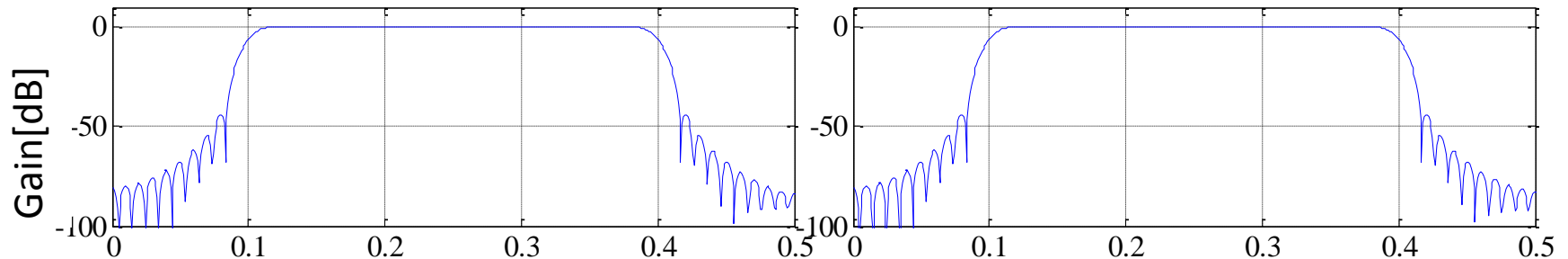
Window center shifted by Δt

Frequency Characteristics of Delay Filter after Applying Window

Window centered at origin



Window centered at impulse response



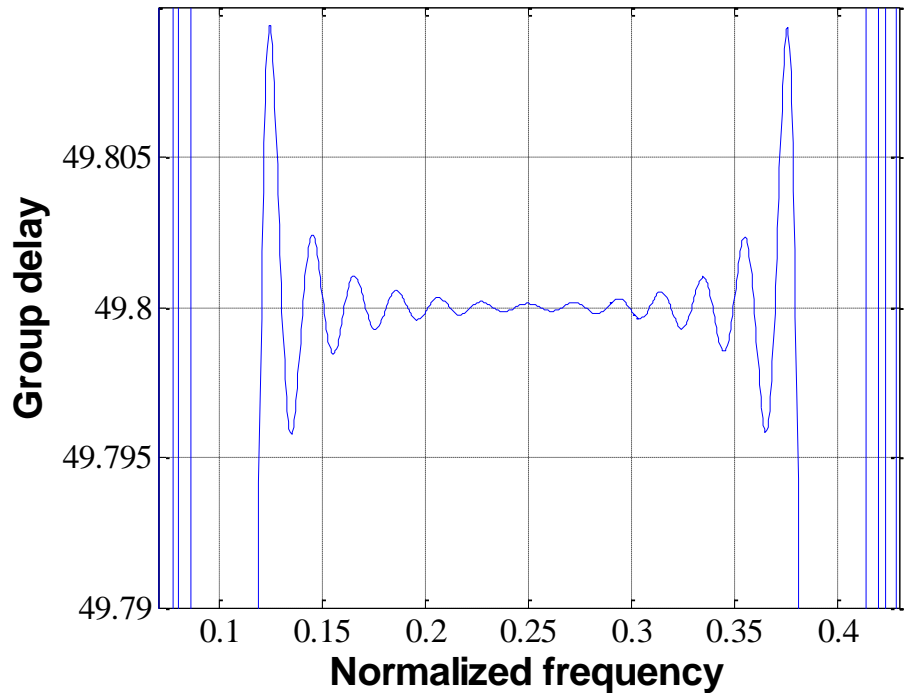
Normalized frequency

Normalized frequency

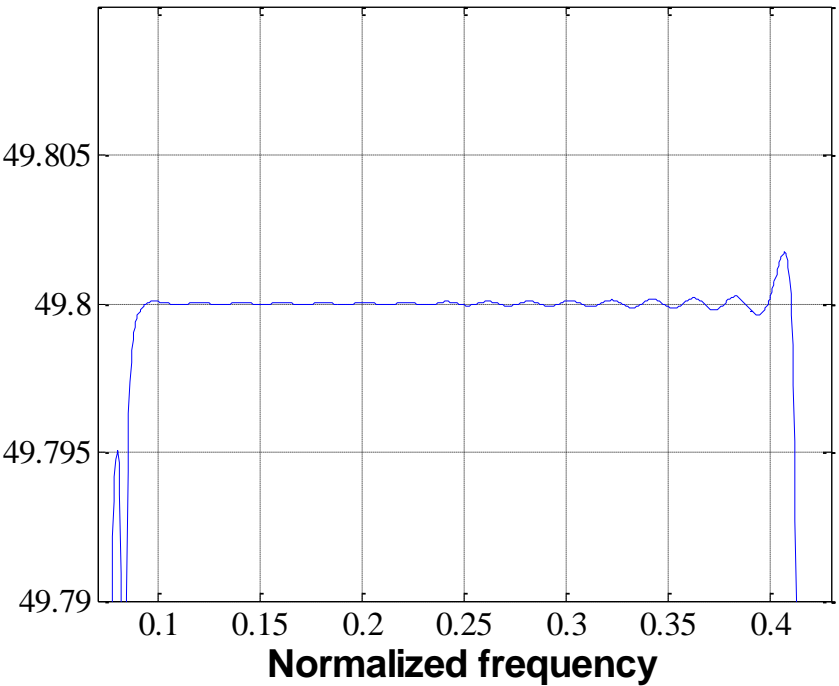
Delay	0.3 samples
Filter Tap	100 taps
Window	Han
Pass band	$(0.1 \sim 0.4) \cdot F_s$
FFT points	1024 points

Group Delay Characteristics of Delay Filter after Applying Window

Window centered at origin



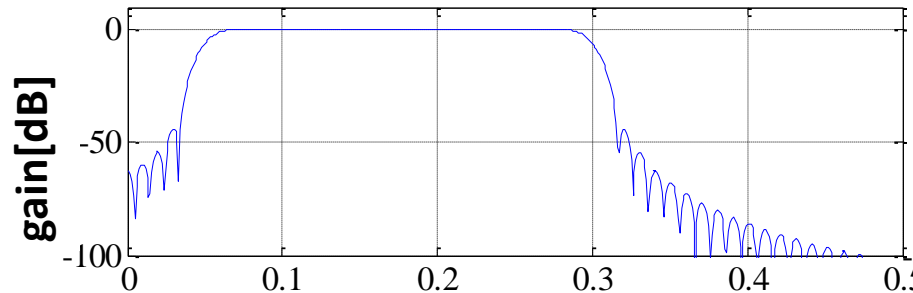
Window centered at impulse response



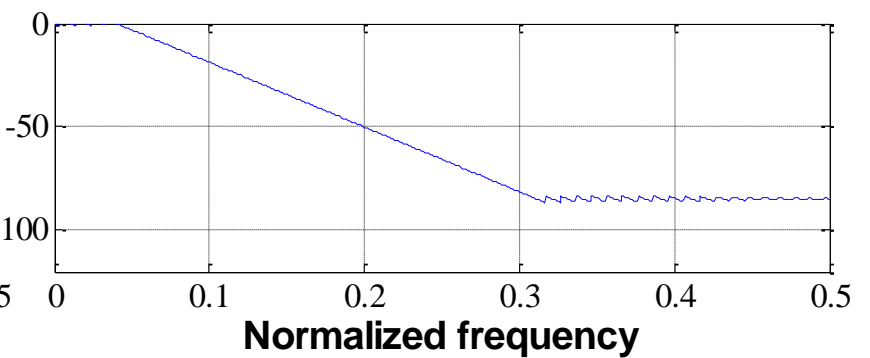
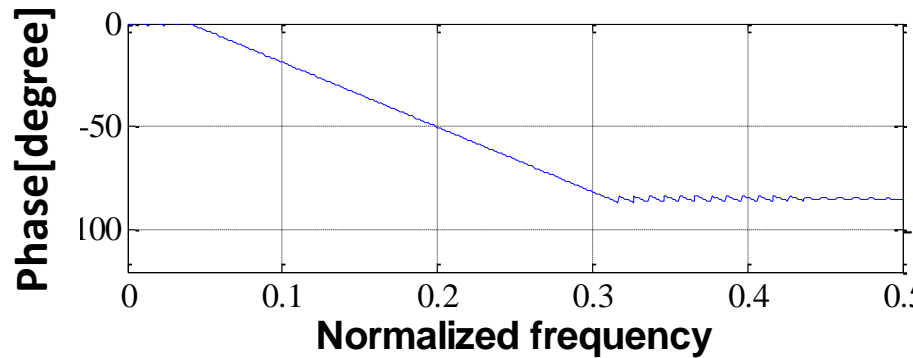
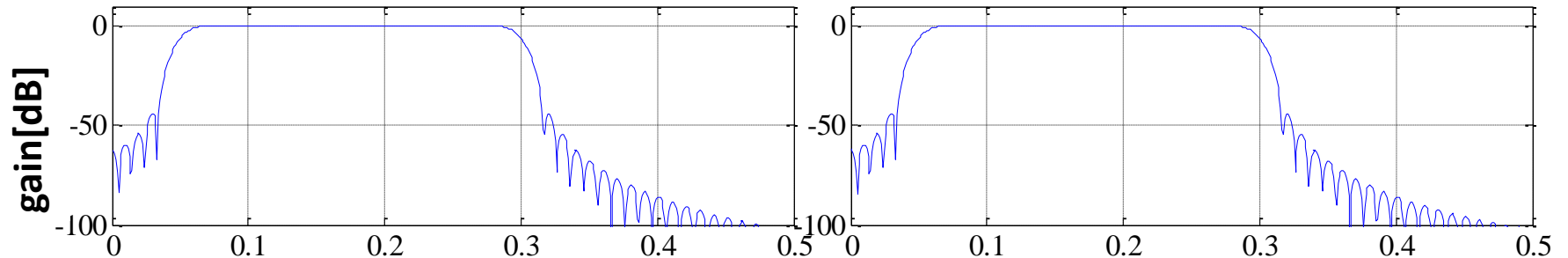
Delay	0.3 samples
Filter Tap	100 taps
Window	Han
Pass band	$(0.1 \sim 0.4) \cdot F_s$
FFT points	1024 points

Frequency Characteristics of Delay Filter after Applying Window

Window centered at origin



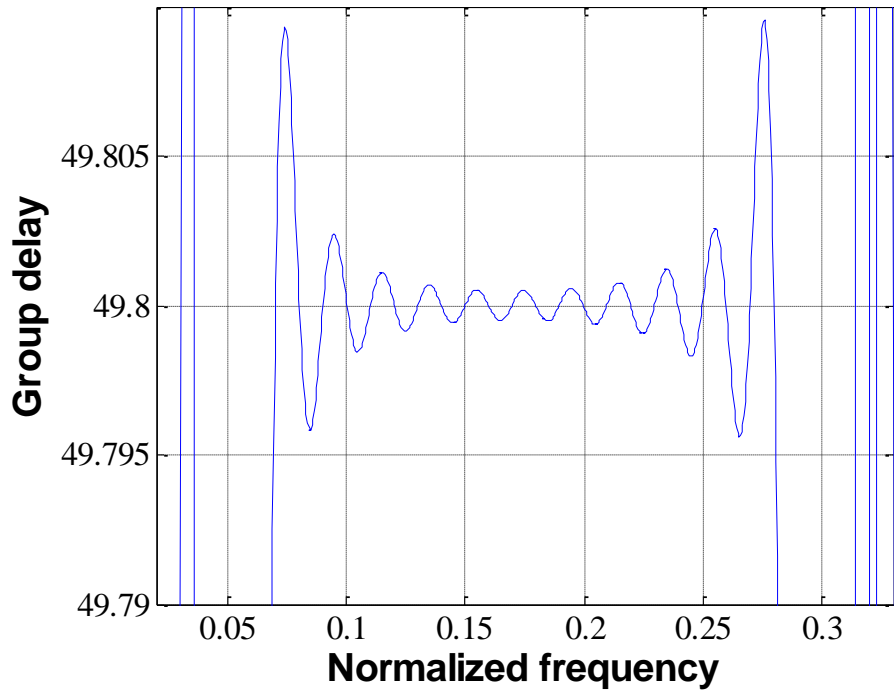
Window centered at impulse response



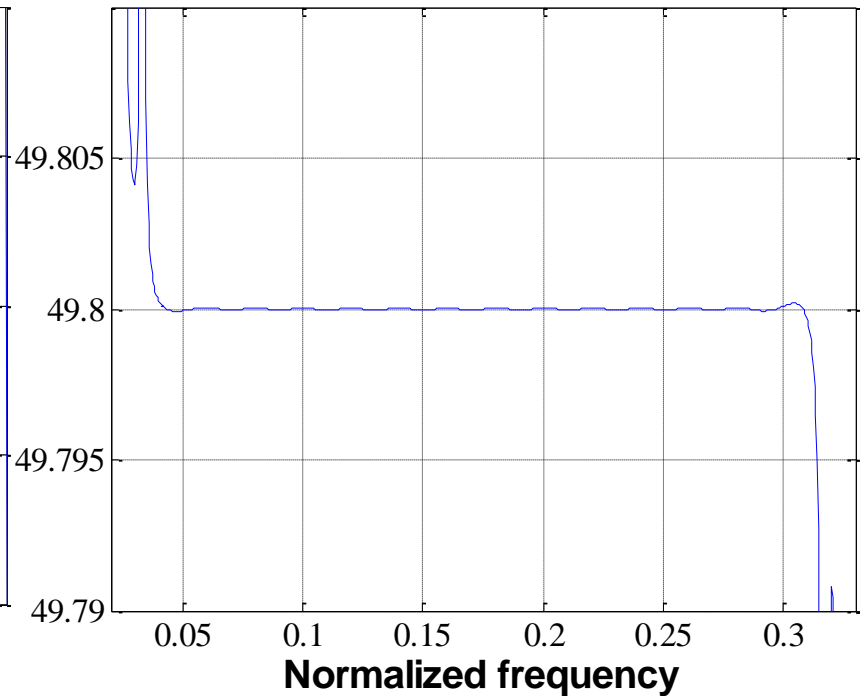
Delay	0.3 samples
Filter Tap	100 taps
Window	Han
Pass band	$(0.05 \sim 0.3) \cdot F_s$
FFT points	1024 points

Group Delay Characteristics of Delay Filter after Applying Window

Window centered at origin

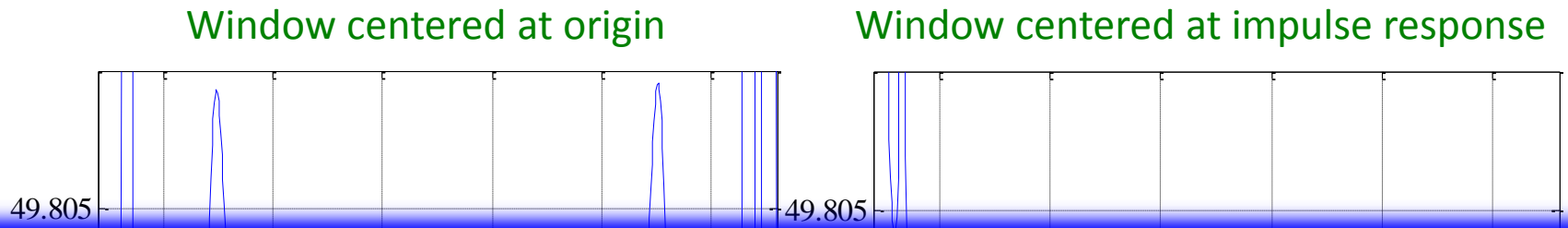


Window centered at impulse response



Delay	0.3 samples
Filter Tap	100 taps
Window	Han
Pass band	$(0.05 \sim 0.3) \cdot F_s$
FFT points	1024 points

Group Delay Characteristics of Delay Filter after Applying Window



Applying window centered at impulse response



Constant group delay over entire passband

Normalized frequency

Normalized frequency

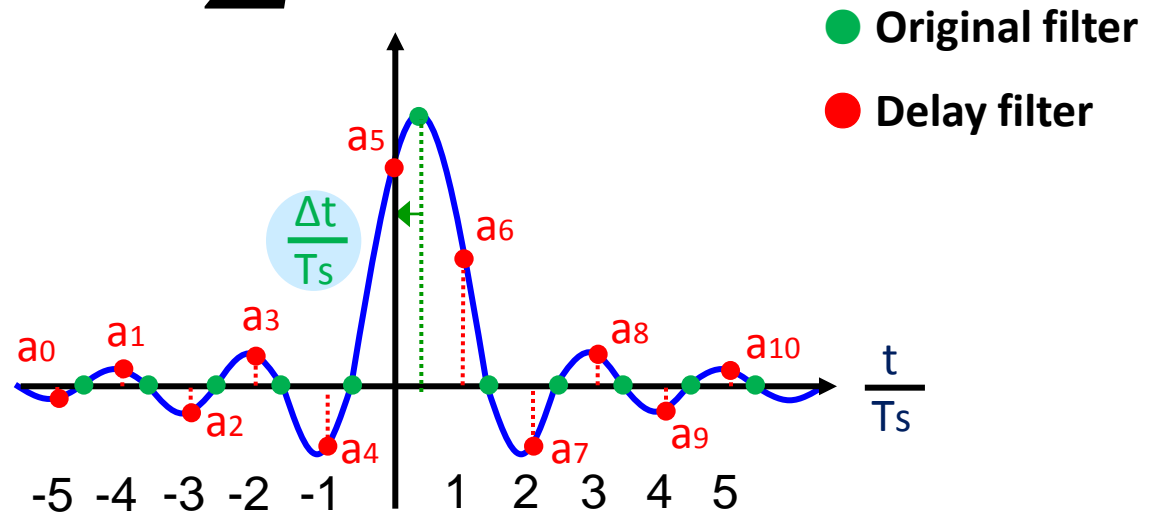
Delay	0.3 samples
Filter Tap	100 taps
Window	Han
Pass band	$(0.05 \sim 0.3) \cdot F_s$
FFT points	1024 points

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Proposed Filter DC Gain Adjustment

Digital filter DC gain : $\sum a_n$



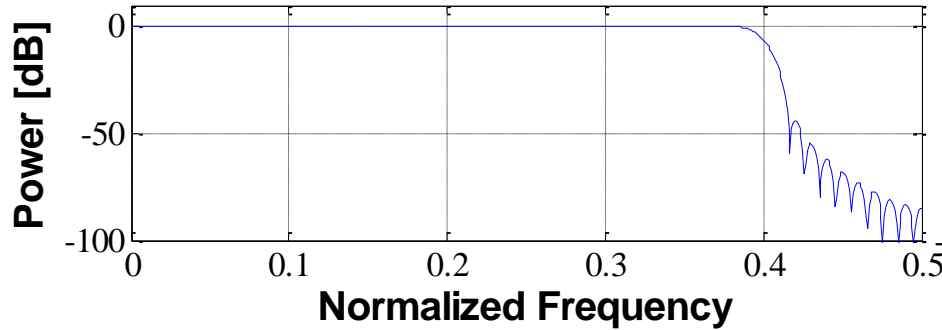
DC gain adjustment due to finite tap truncation
is required



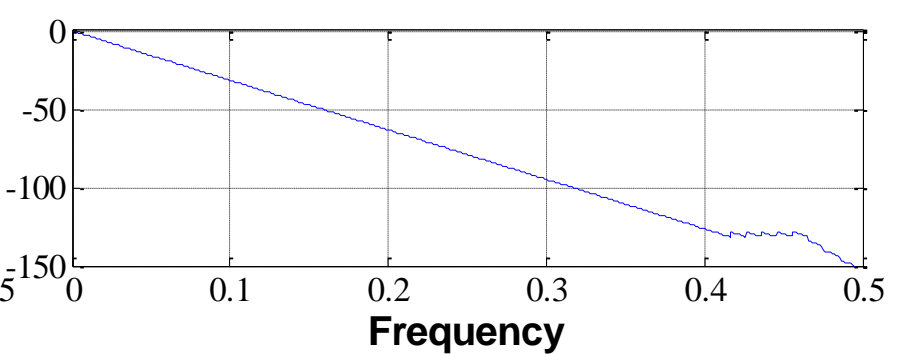
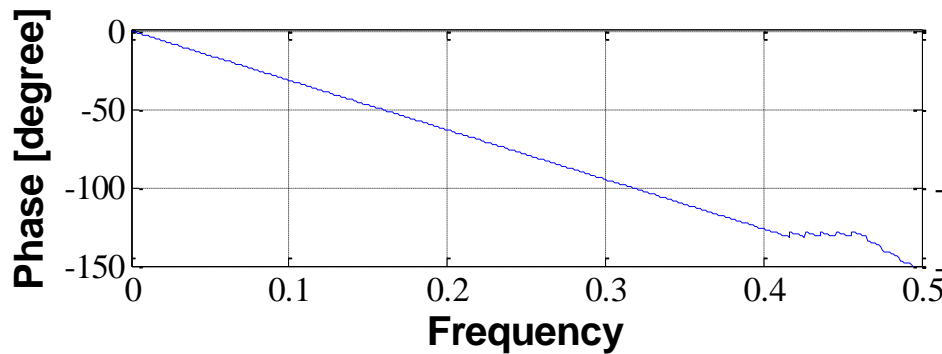
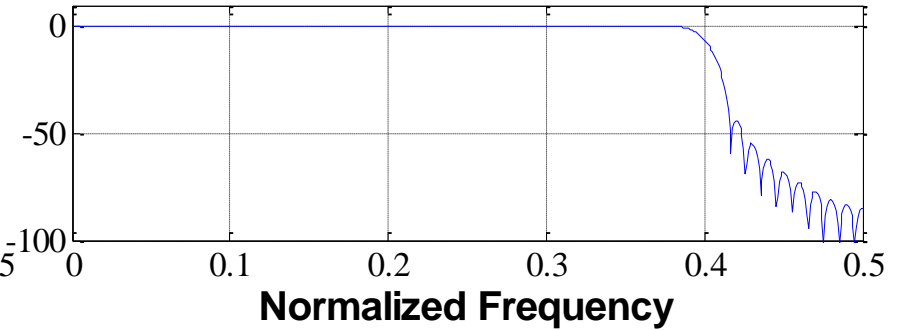
$$\sum_{n=0}^N a'_n = \text{DC gain of original FIR filter}$$

Frequency Characteristics of Proposed Delay Filter

Without DC gain adjustment



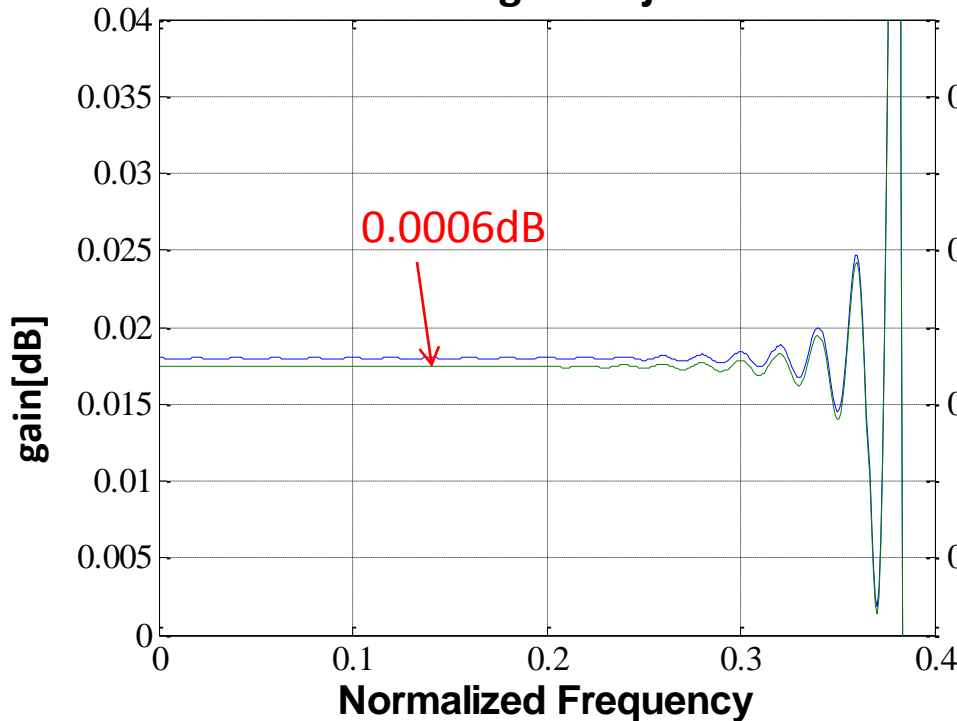
With DC gain adjustment



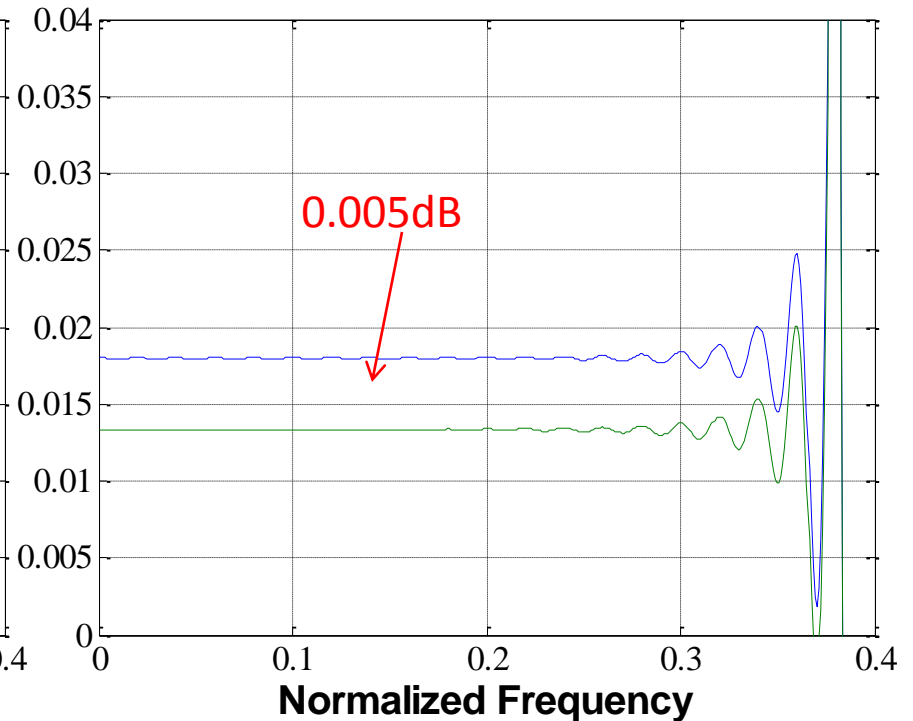
Delay	0.3 samples
Filter Tap	101 taps
Window	Han
Cut-off Freq.	$0.4 \cdot F_s$
FFTpoints	1024 points

Gain Characteristics of Proposed Delay Filter

— **With** DC gain adjustment
 — **Without** DC gain adjustment



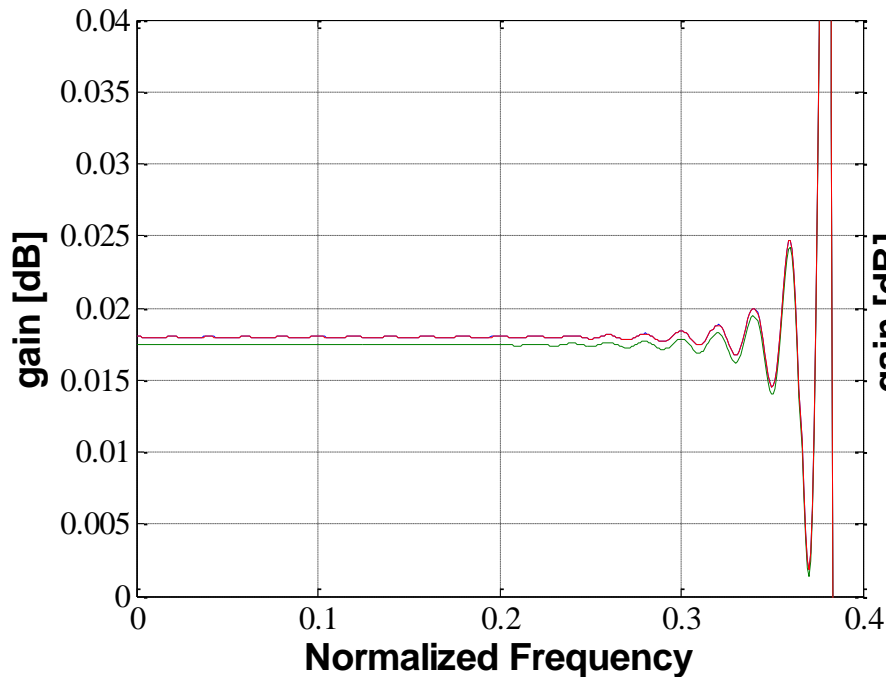
Delay	0.1 samples
Filter Tap	101 taps
Window	Han
Cutoff Freq.	$0.4 \cdot F_s$
FFTpoints	1024 points



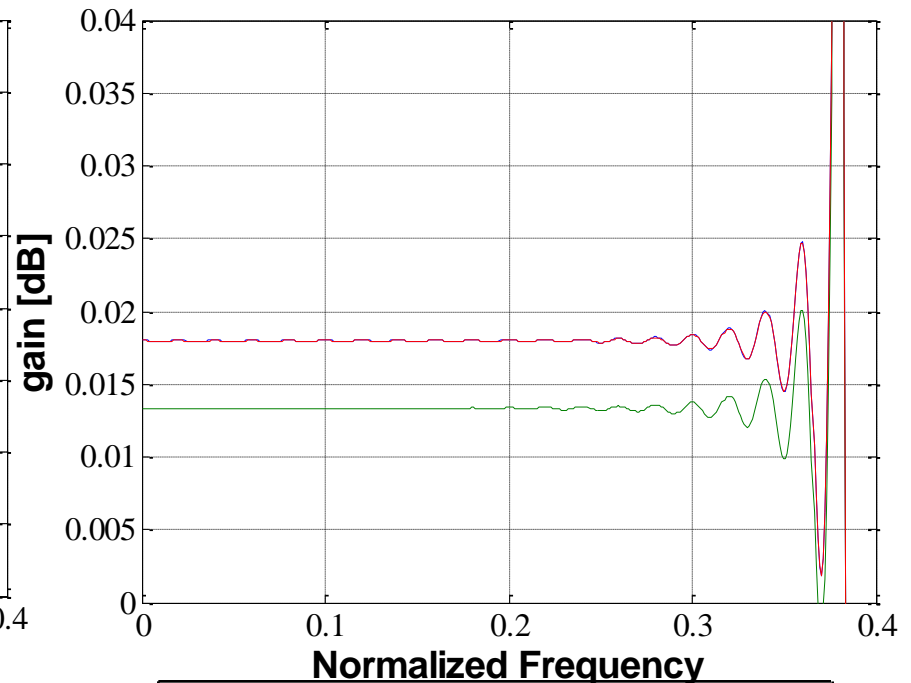
Delay	0.3 samples
Filter Tap	101 taps
Window	Han
Cutoff Freq.	$0.4 \cdot F_s$
FFT points	1024 points

Gain Characteristics of Proposed Delay Filter

- Original FIR filter
- **With** DC gain adjustment
- **Without** DC gain adjustment

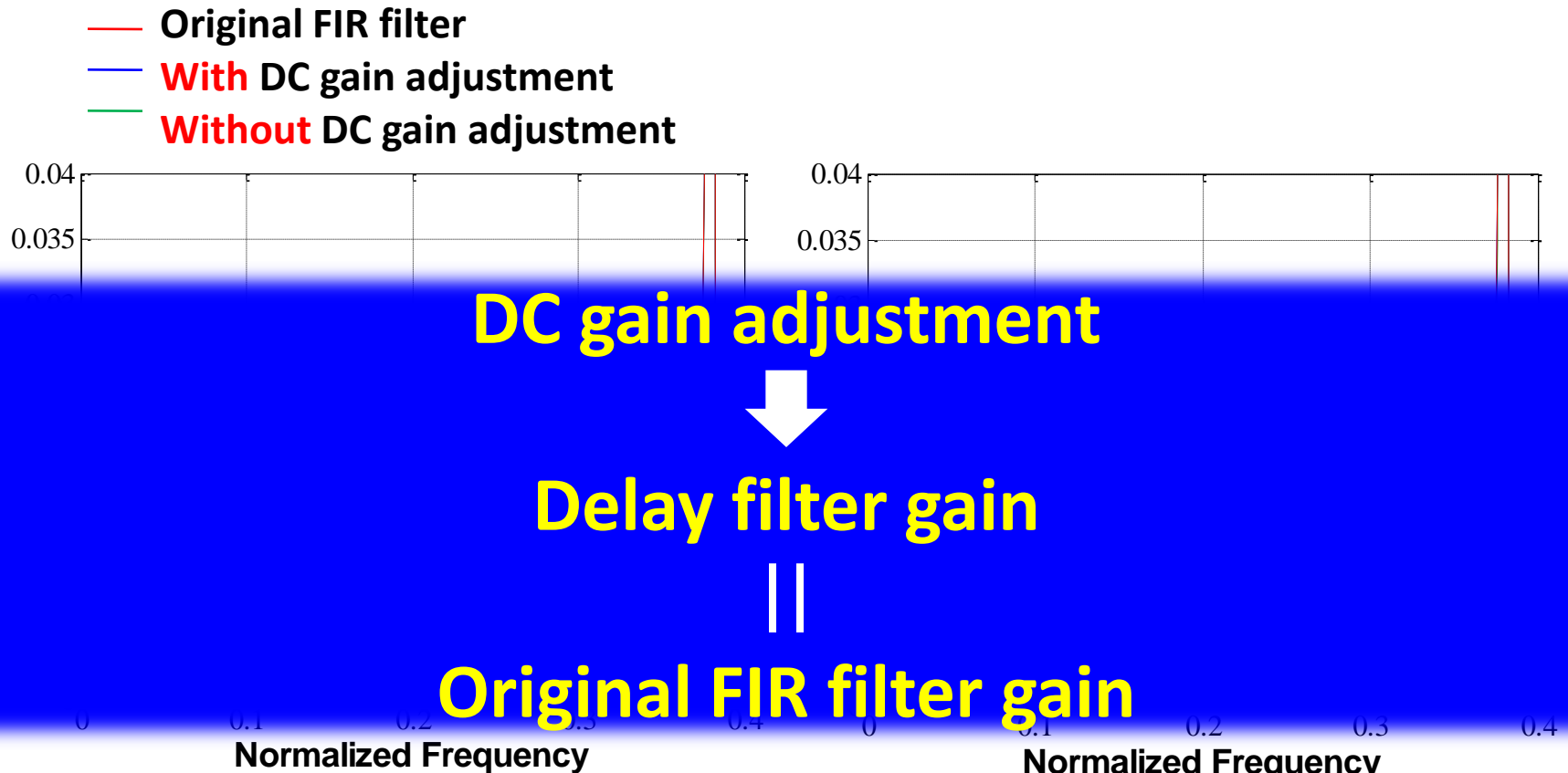


Delay	0.1 samples
Filter Tap	101 taps
Window	Han
Cutoff Freq.	$0.4 \cdot F_s$
FFTpoints	1024 points



Delay	0.3 samples
Filter Tap	101 taps
Window	Han
Cutoff Freq.	$0.4 \cdot F_s$
FFT points	1024 points

Gain Characteristics of Proposed Delay Filter



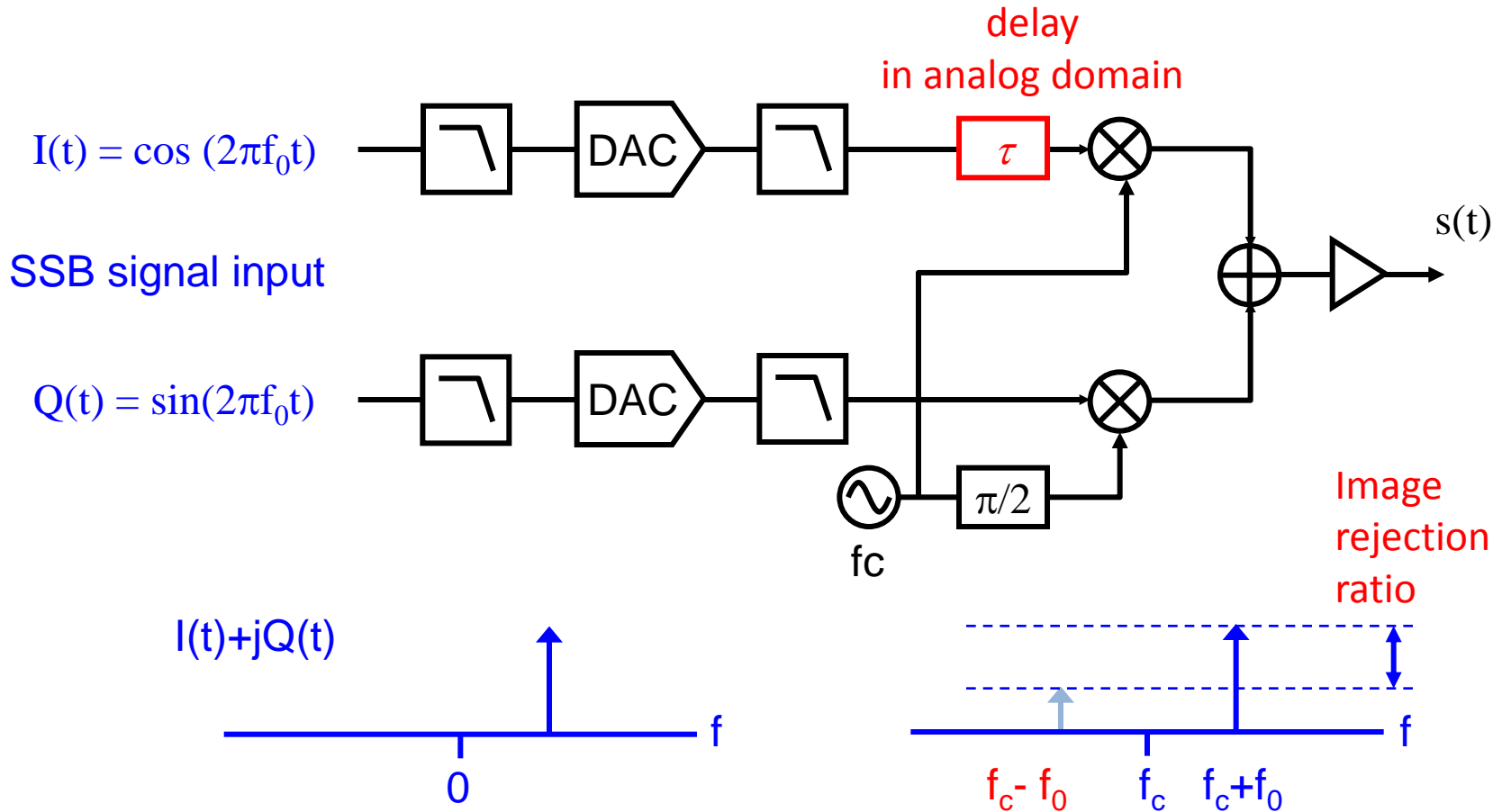
Delay	0.1 samples
Filter Tap	101 taps
Window	Han
Cutoff Freq.	$0.4 \cdot F_s$
FFT points	1024 points

Delay	0.3 samples
Filter Tap	101 taps
Window	Han
Cutoff Freq.	$0.4 \cdot F_s$
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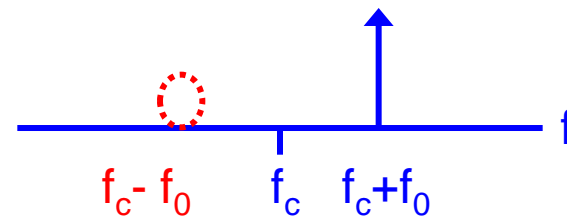
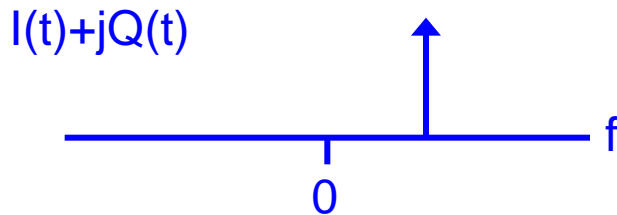
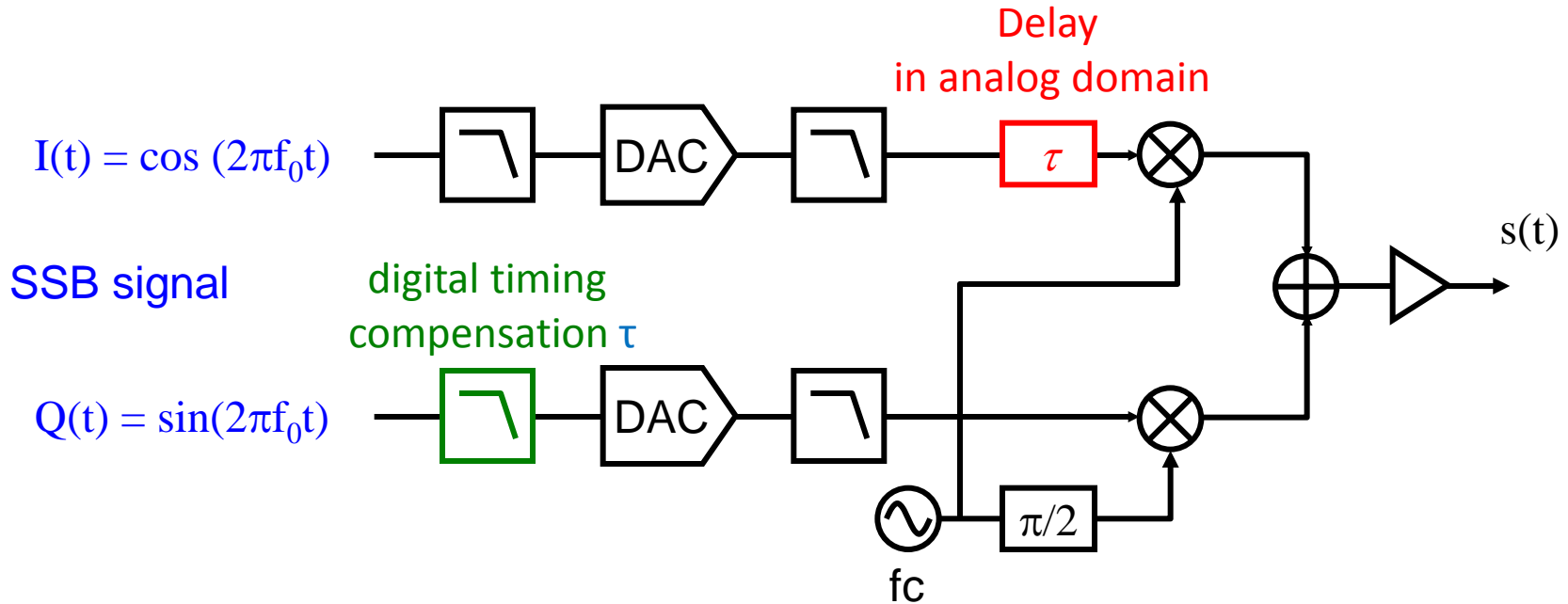
I/Q Delay Mismatch in Quadrature Modulator



SSB : single side band

DAC : digital-to-analog converter

I/Q Delay Mismatch Compensation in Quadrature Modulator

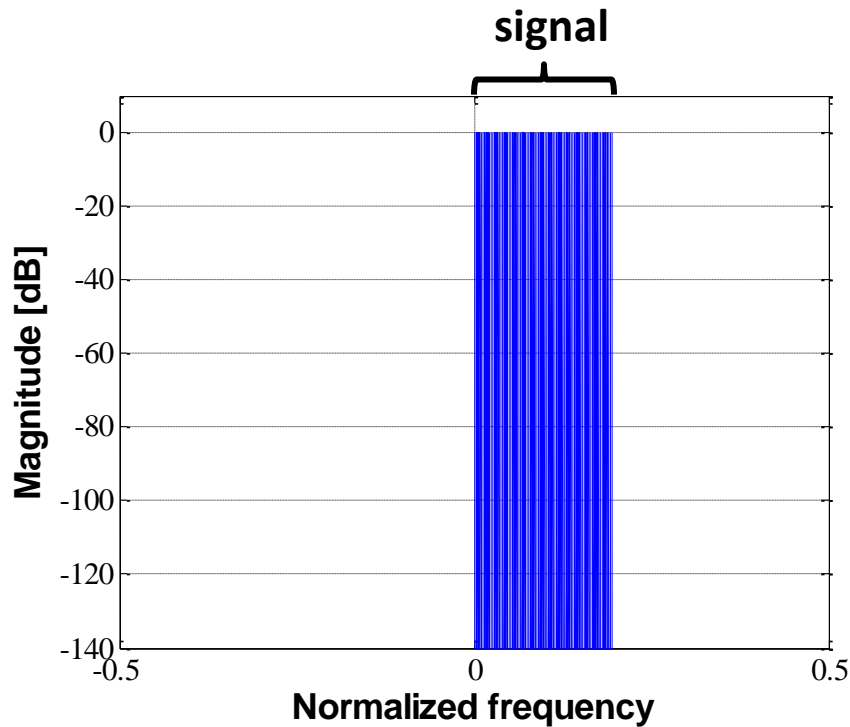


SSB : single side band

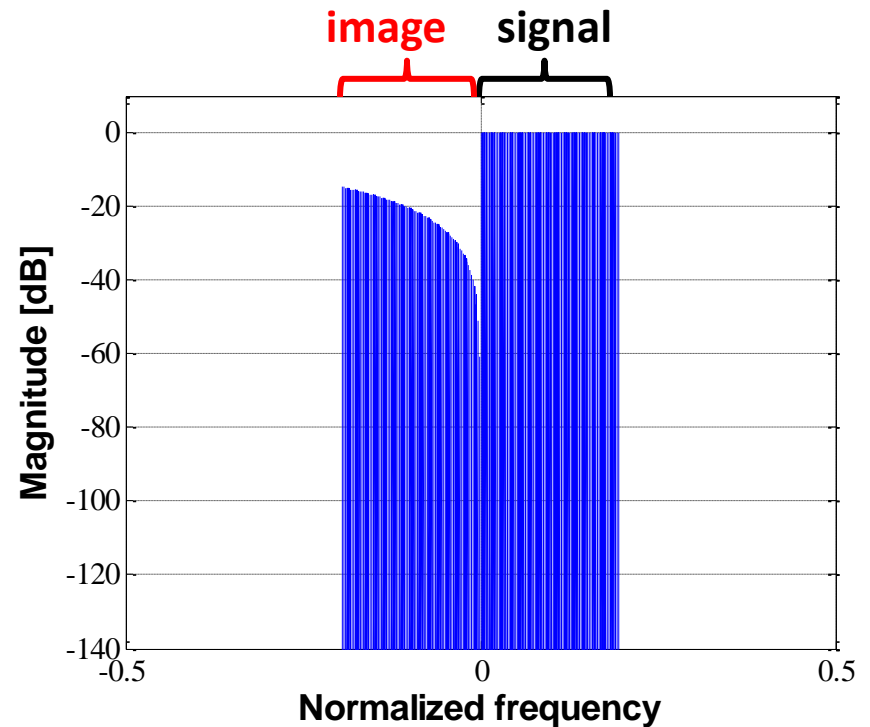
DAC : digital-to-analog converter

Matlab Simulation Results

(a) Ideal case



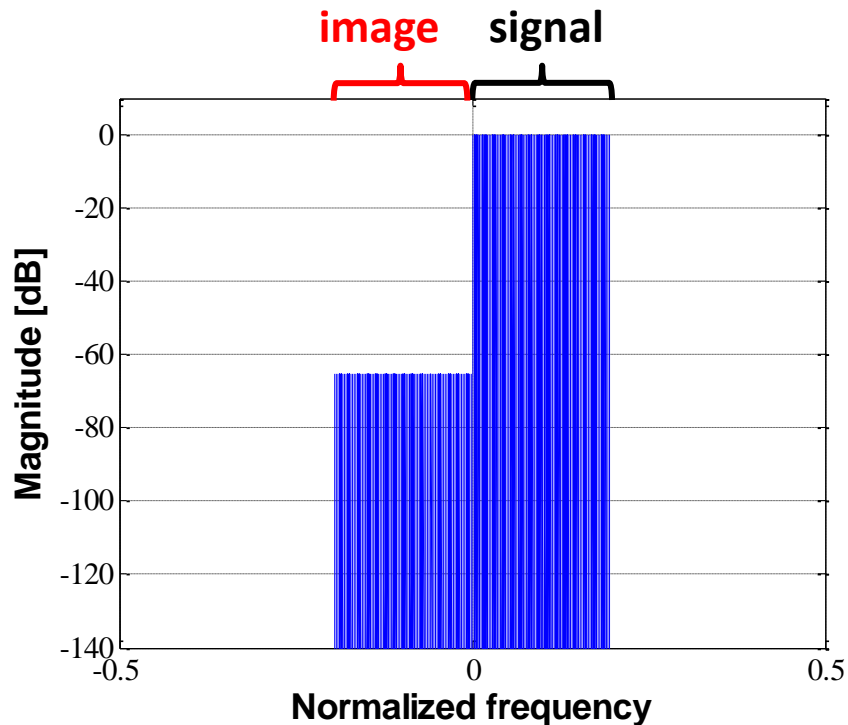
(b) Timing skew case



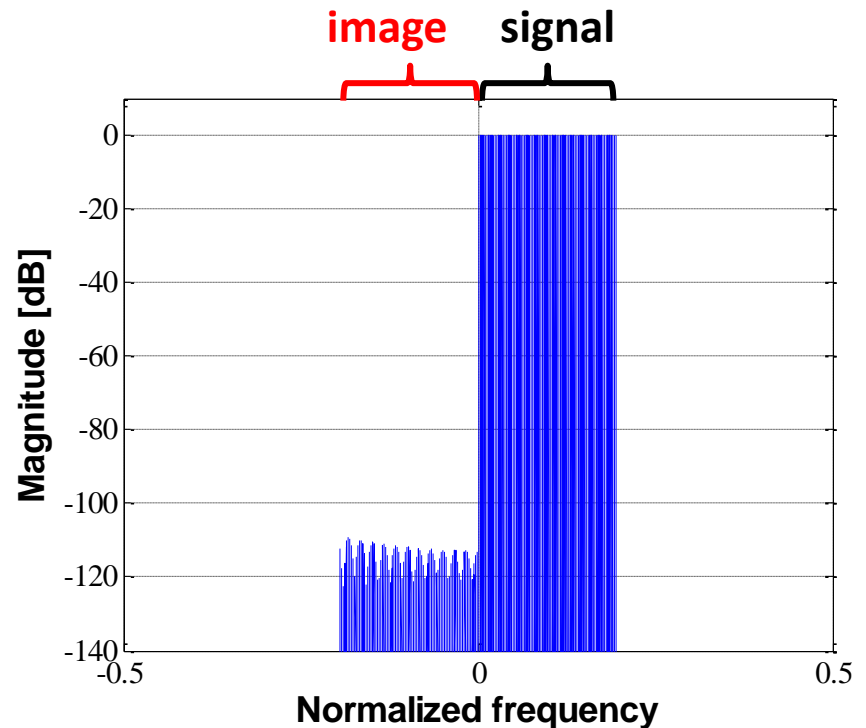
Delay	0.3 samples
Filter tap #	61 taps
Window	Han
FFT points	1024 points

Matlab Simulation Results

(c) Compensation using delay filter
Without adjustment of window, gain



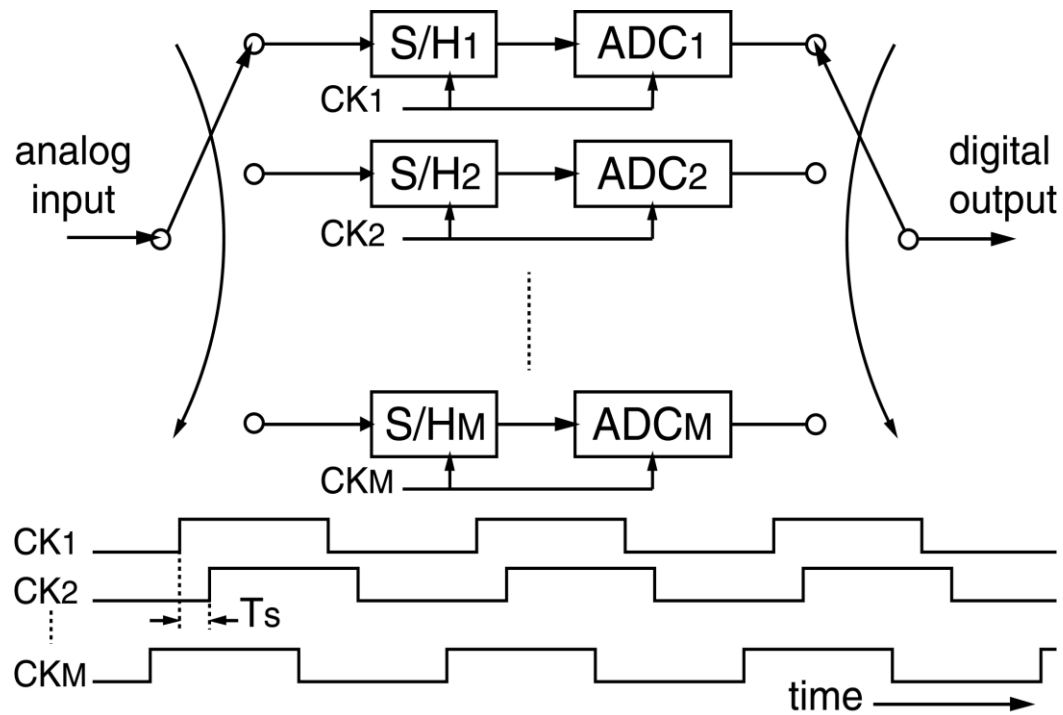
(d) Compensation using delay filter
With adjustment of window, gain



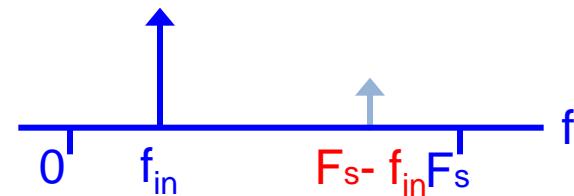
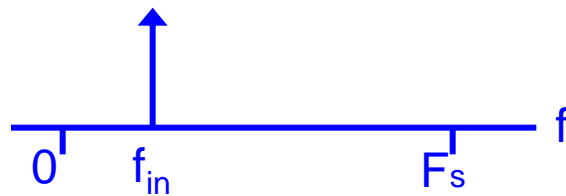
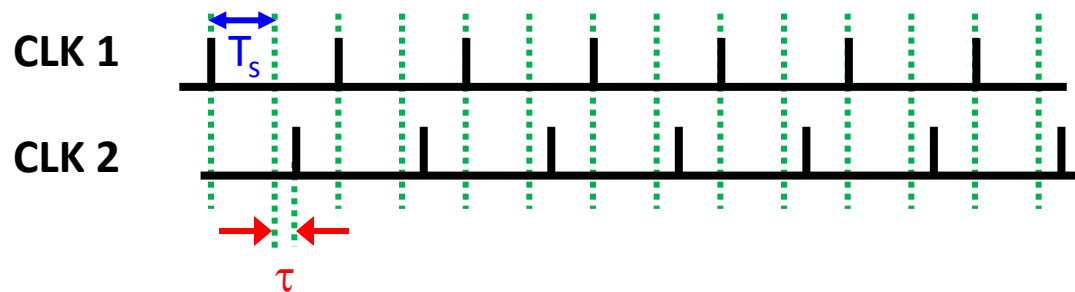
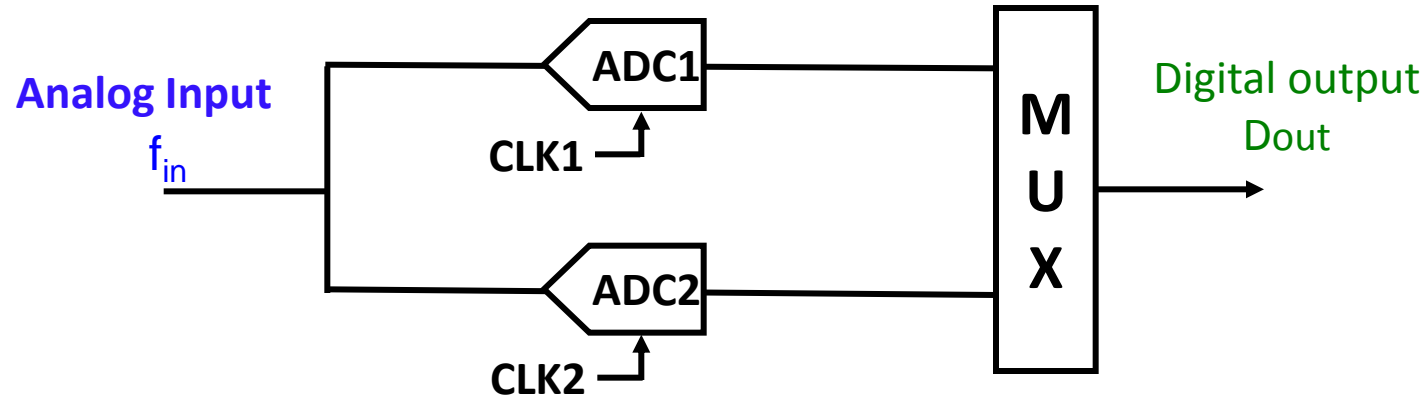
Delay	0.3 samples
Filter tap	61 taps
Window	Han
FFT points	1024 points

Interleaved ADC System

■ M channel ADCs → M-times sampling rate



Timing Skew in Interleaved ADC System

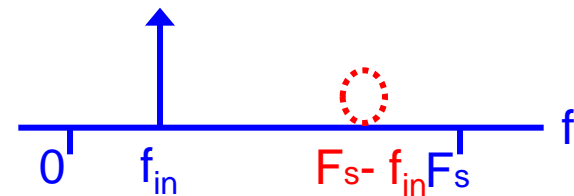
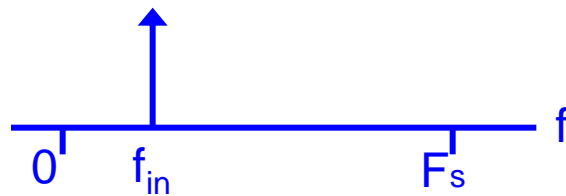
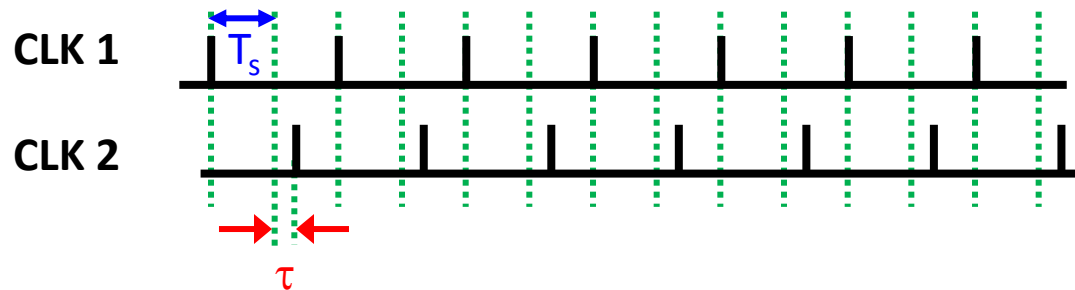
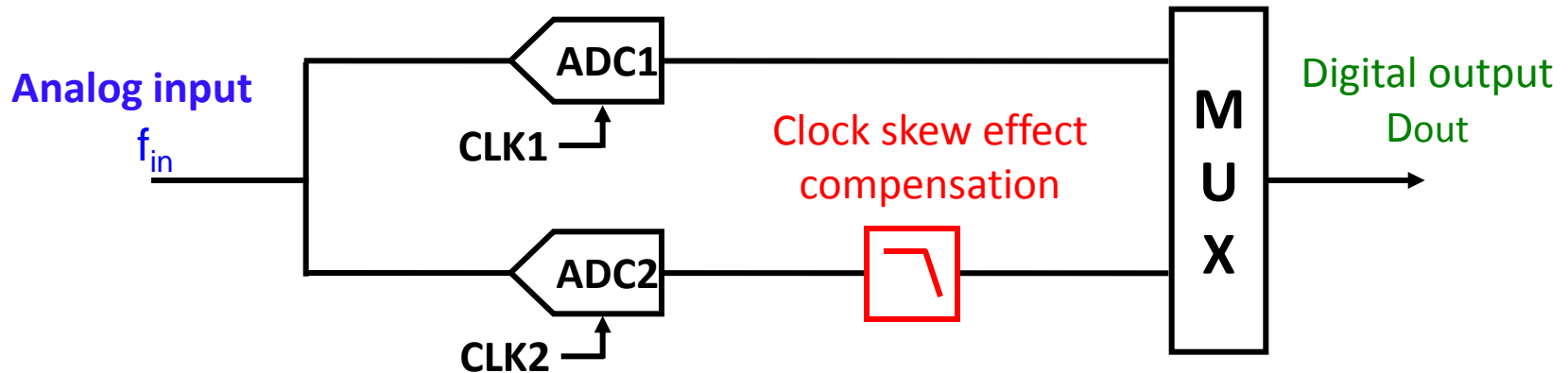


$$F_s = 1/T_s$$

ADC : analog-to-digital converter



Timing Skew Compensation in Interleaved ADC System

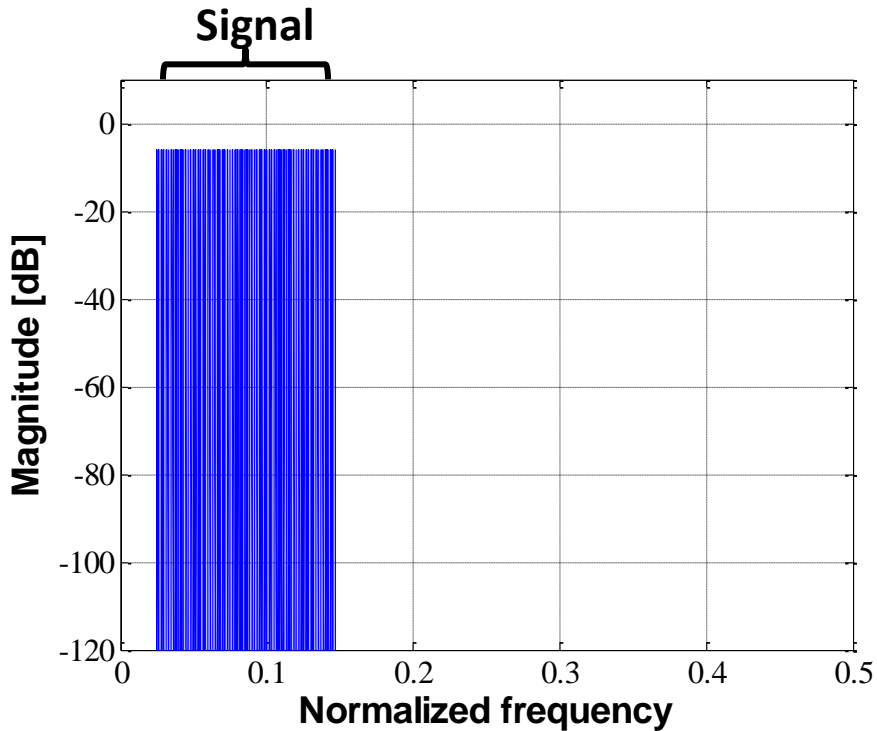


$$F_s = 1/T_s$$

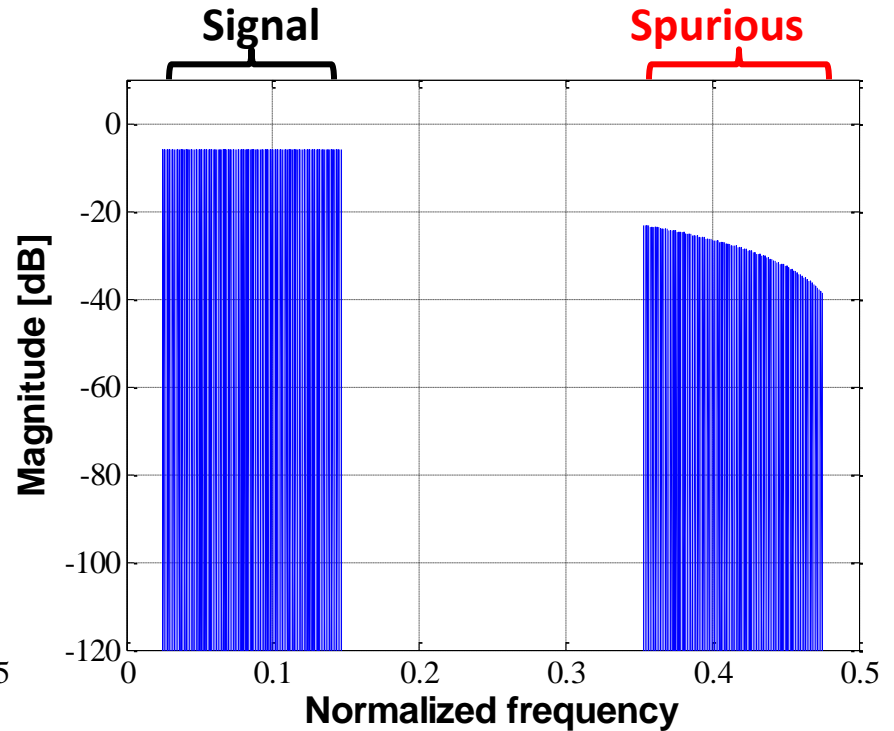
ADC : analog-to-digital converter

Matlab Simulation Results

(a) Ideal case



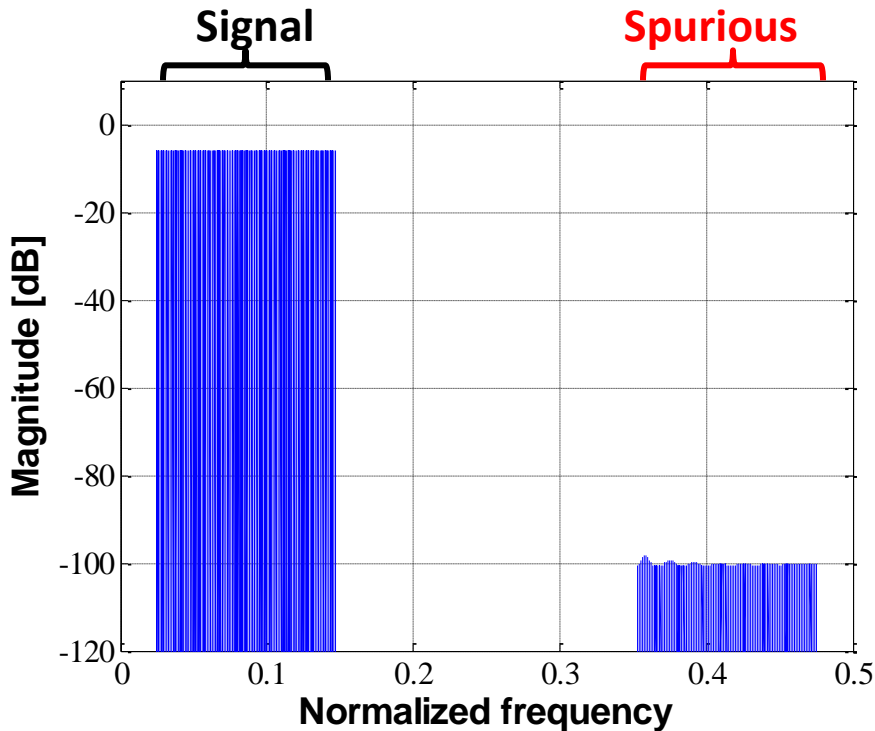
(b) Timing skew case



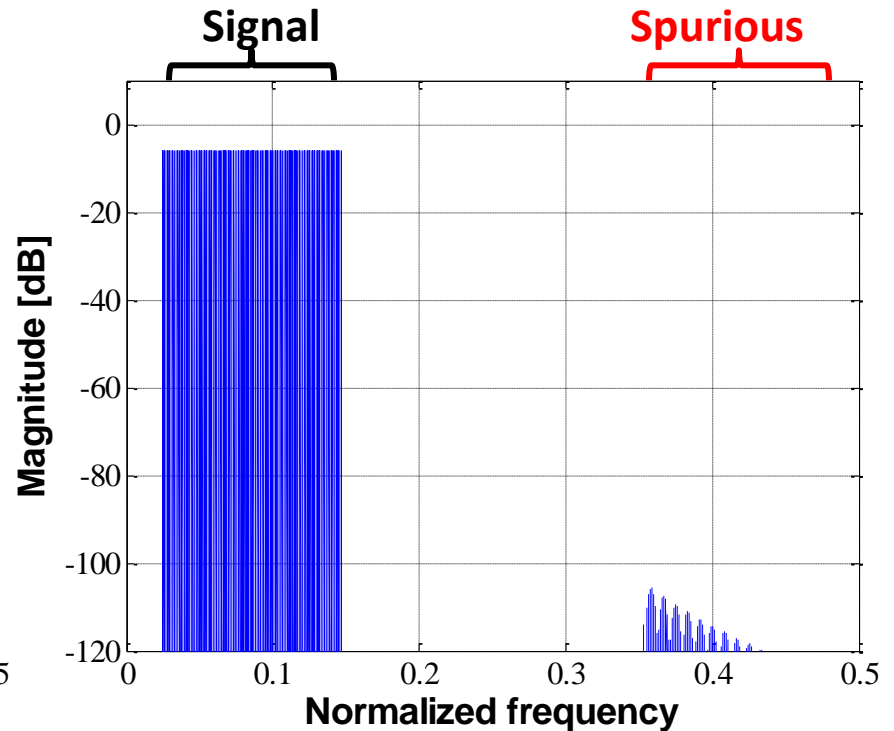
Delay	0.3 samples
Filter tap	61 taps
Window	Han
FFTpoints	1024 points

Matlab Simulation Results

(c) Compensation using delay filter
Without adjustment of window, gain



(d) Compensation using delay filter
With adjustment of window, gain



Delay	0.3 samples
Filter tap	61 taps
Window	Han
FFTpoints	1024 points

Conclusion

- Linear phase digital filter
with fine time resolution of group delay
- Design consideration
 - How to apply window
 - DC gain adjustment
- Application Examples
 - I/Q delay mismatch compensation
in quadrature modulator
 - Timing skew compensation in interleaved ADC system

On-going work

- Implementation issues
 - Finite word length, finite tap effects
 - LSI implementation