



THE 3RD INTERNATIONAL TEST  
CONFERENCE IN ASIA, 2019

Tokyo Denki Univ., Tokyo, September 3-5, 2019

1A: Analog and Mixed-Signal Test (Room 1206)

1:25 pm – 1:50 pm

Sep. 4, 2019

# Crest Factor Controlled Multi-Tone Signals for Analog/Mixed-Signal IC Testing

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# Outline

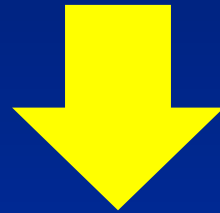
- Research Background
- Crest Factor Minimized Multi-tone Signal
  - Multi-tone Generation Algorithms
  - Frequency Shift
- Crest Factor Controlled Multi-tone Signal
- Summary

# Outline

- **Research Background**
- Crest Factor Minimized Multi-tone Signal
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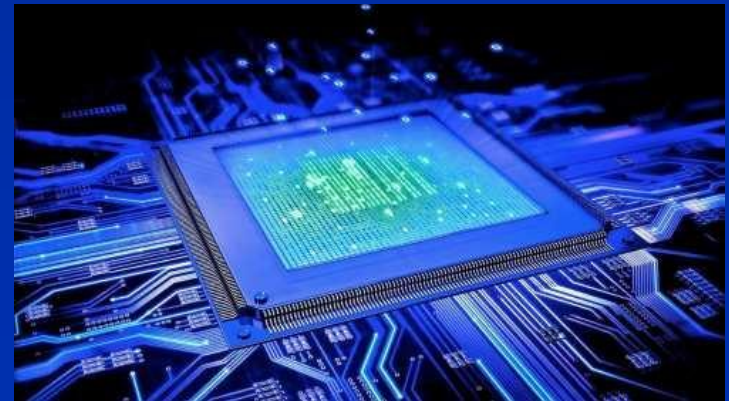
# Research Background

Analog/Mixed–Signal IC becomes rapidly complicated



Require :

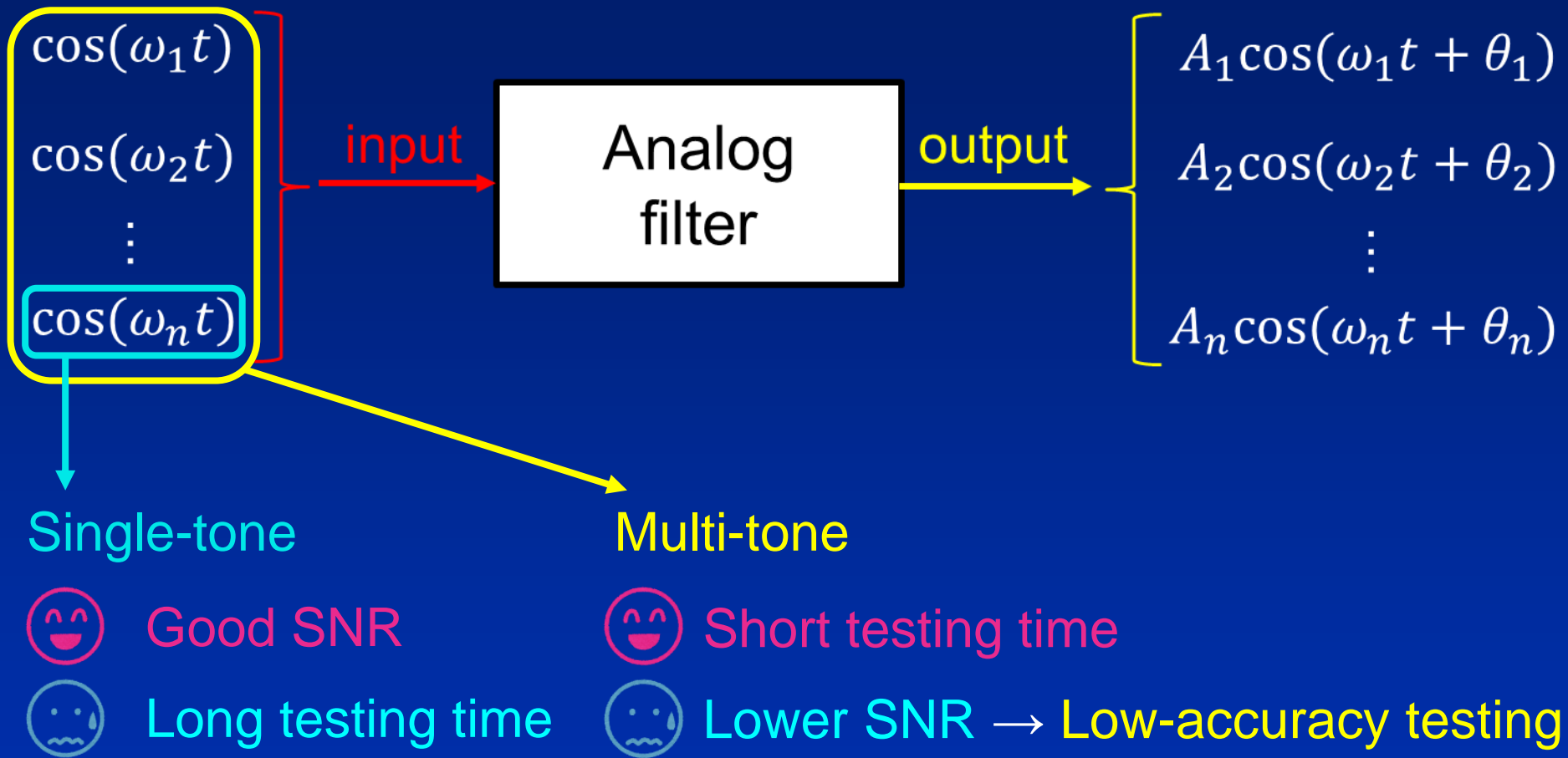
- To reduce cost by shorten testing time  
in analog circuit part
- To improve quality



# Outline

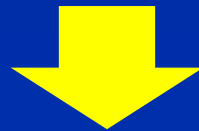
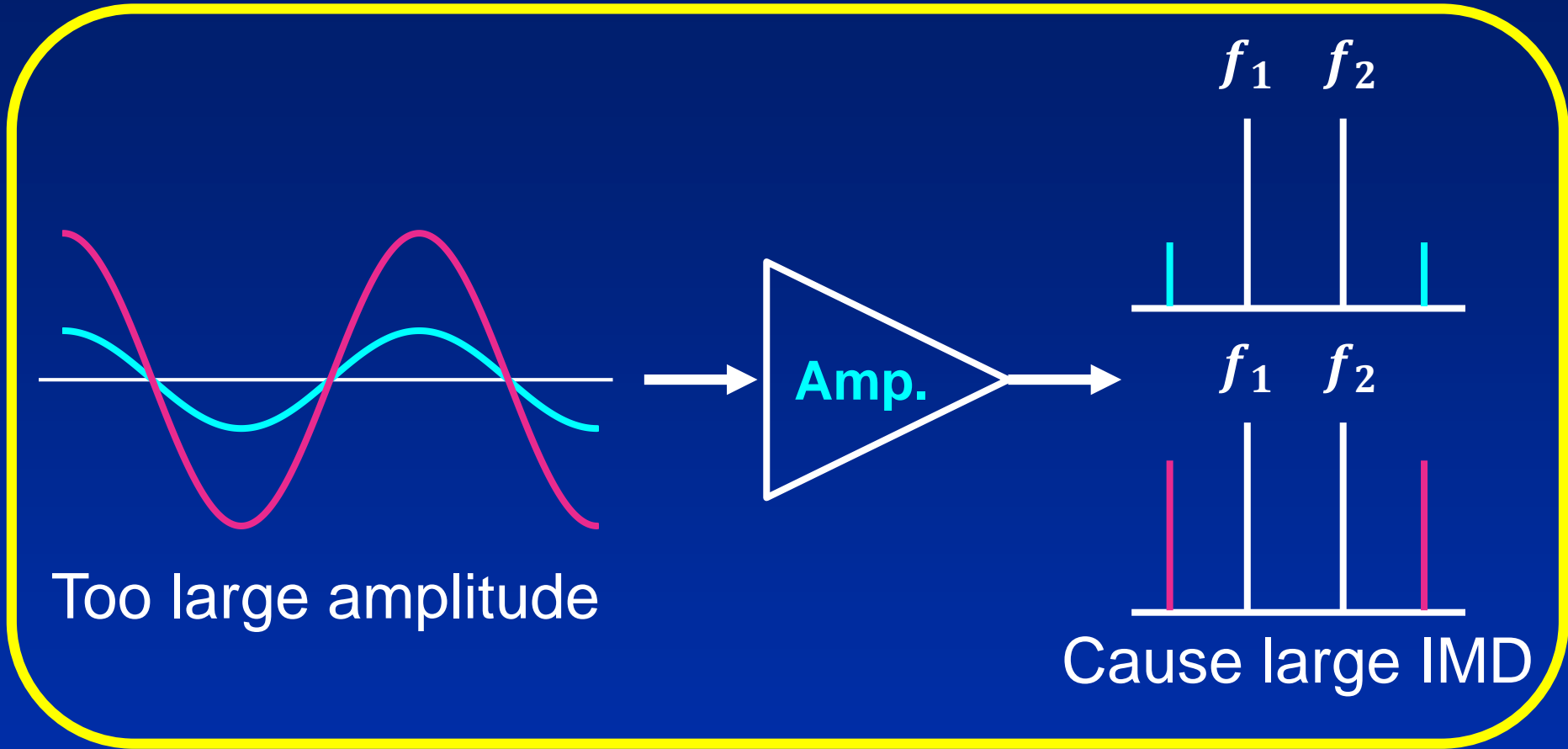
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# Purpose of this work



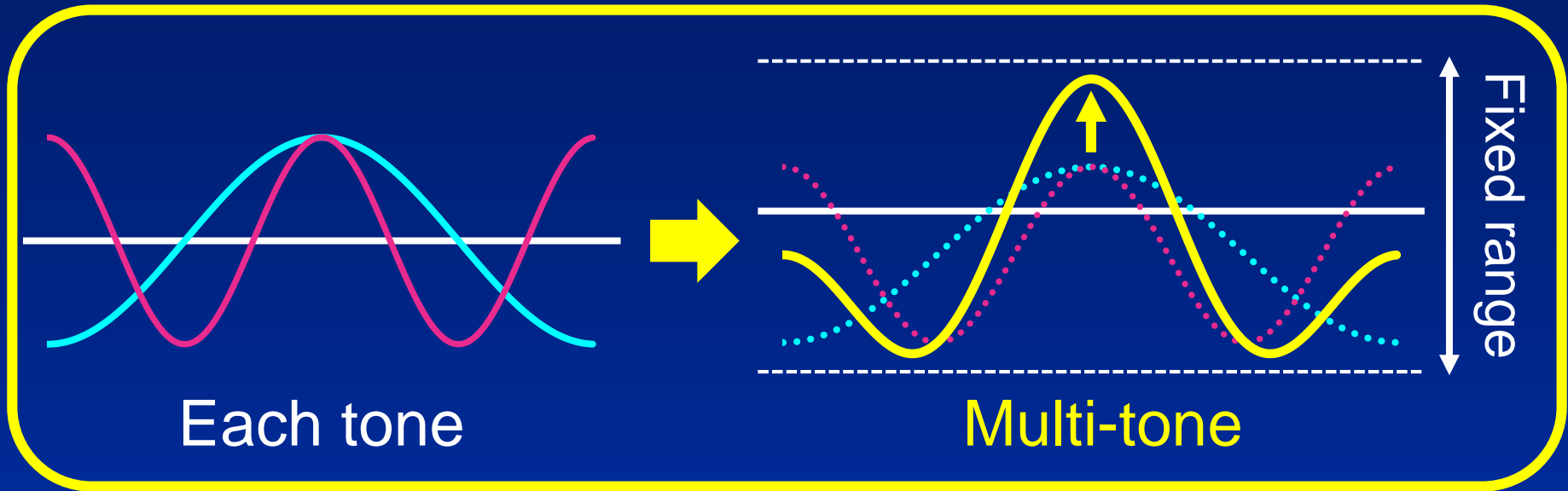
**Purpose** : Short-time & high-accuracy testing for analog IC using multi-tone signal

# In a system with nonlinear distortion



- ① Multi-tone must be created within **fixed voltage range**

# When generating multi-tone in phase

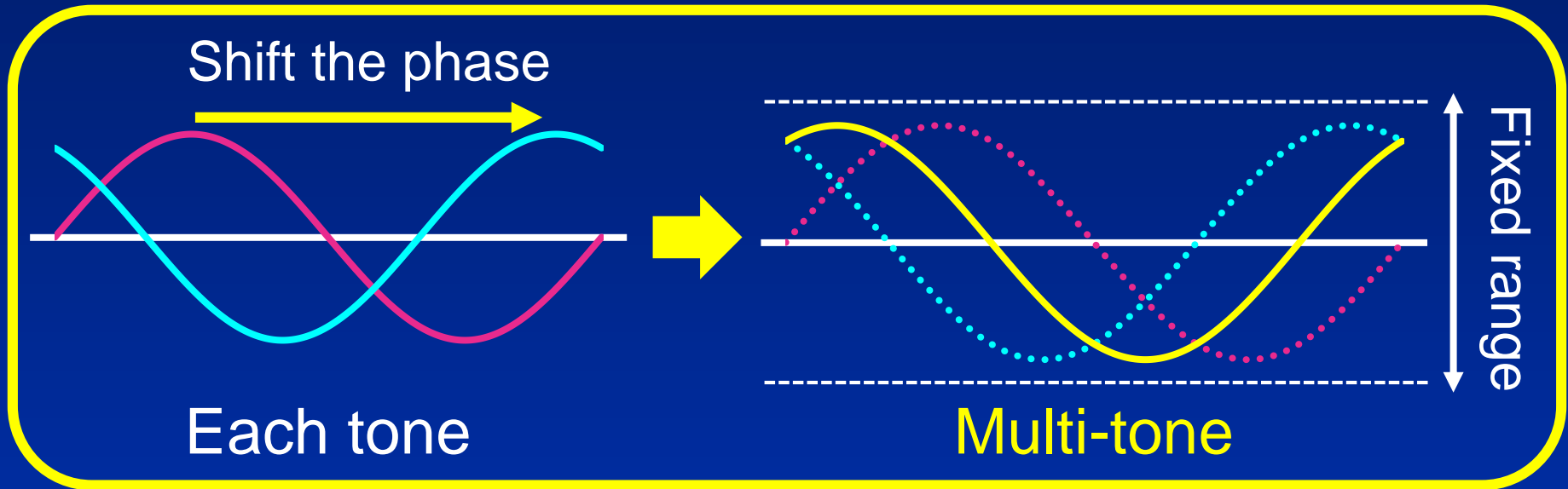


Increase amplitude ( peak value ) of multi-tone signal

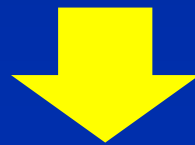
Amplitude of each tone become **smaller**



# When generating multi-tone by adjusting phase



Increase of amplitude is prevented = each tone **larger**



② Multi-tone must be created by **adjusting phase**

# Effective measure for lower SNR

Multi-tone must be created within a fixed range  
by adjusting phase

Maximize RMS

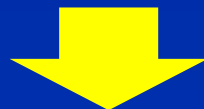
||

Maximize dynamic range (DR)

||

Minimize crest factor (CF)

$$\times CF = 20 \text{Log}(PEAK/RMS)$$



Effective measure : Using algorithm to minimize CF

# Multi-tone Generation Algorithms

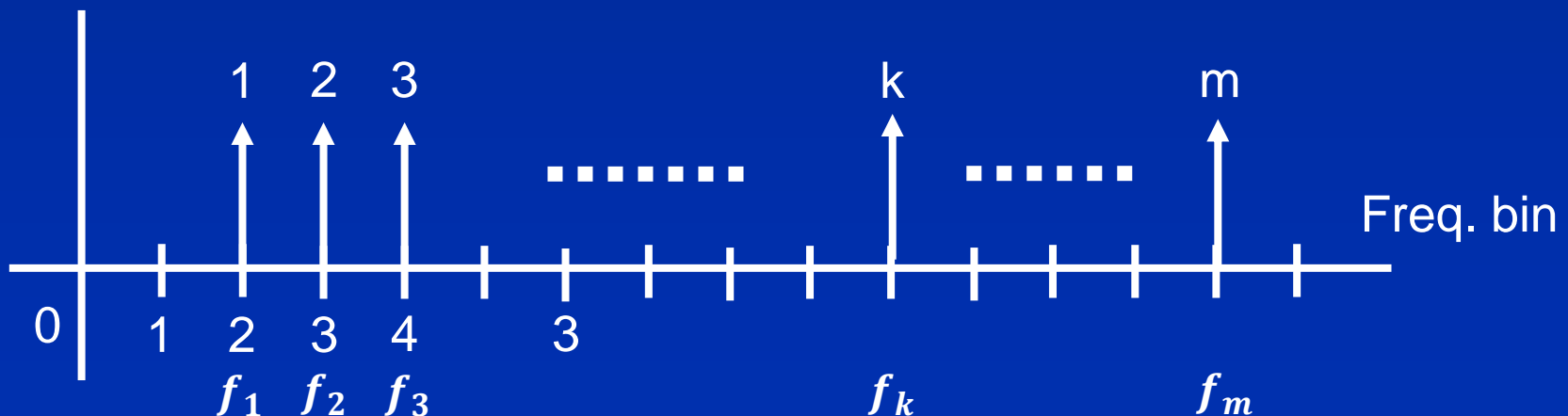
Basic formula :

$$s(t) = G \sum_{k=1}^m \cos\left(\frac{2\pi f_k t}{N} + \phi_k\right)$$

$N$  : Resolution

$m$  : Number of tones

$$\left\{ \begin{array}{l} \text{Kitayoshi phase : } \phi_k = \pi k(k+1)/N \\ \text{Newman phase : } \phi_k = \pi(k-1)^2/N \\ \text{Schroeder phase : } \phi_k = -\pi k(k-1)/N \end{array} \right.$$

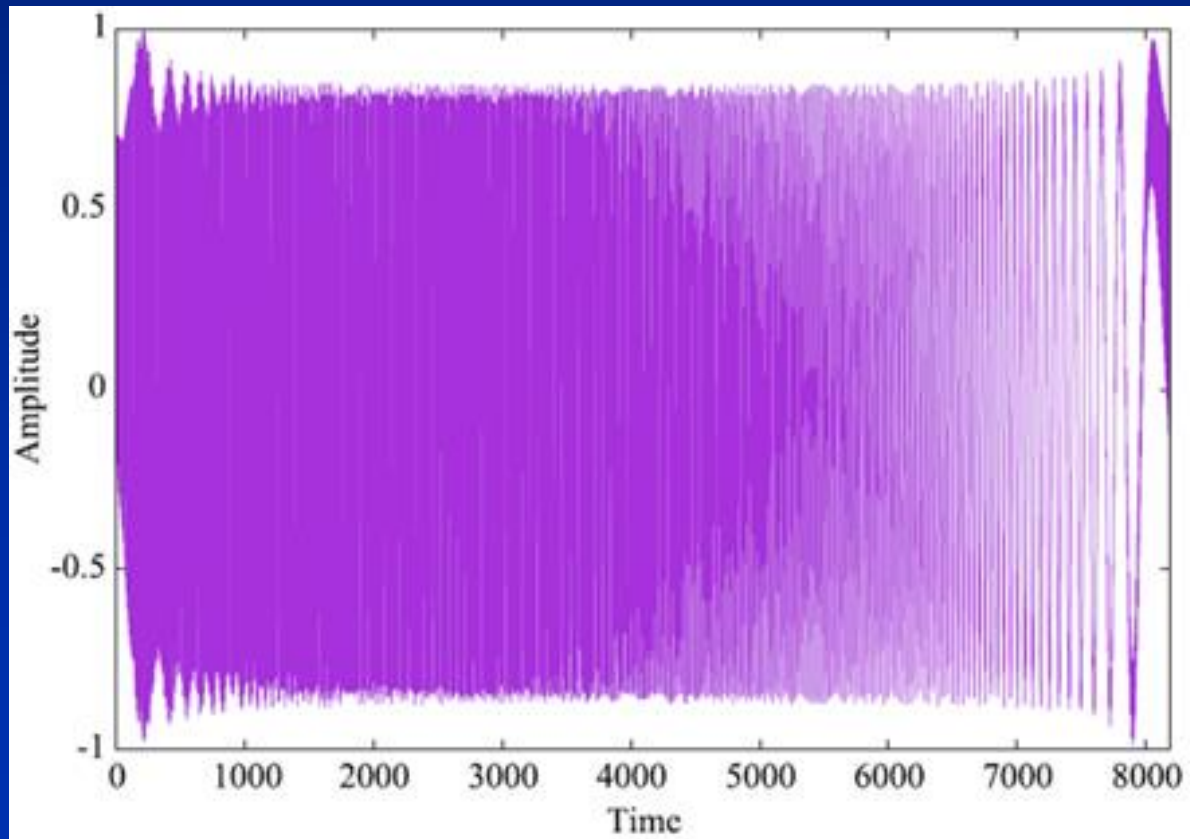


# Simulation Result (Newman Algorithm)

$$s(t) = G \sum_{k=1}^m \cos\left(\frac{2\pi f_k t}{N} + \frac{\pi}{N}(k-1)^2\right)$$

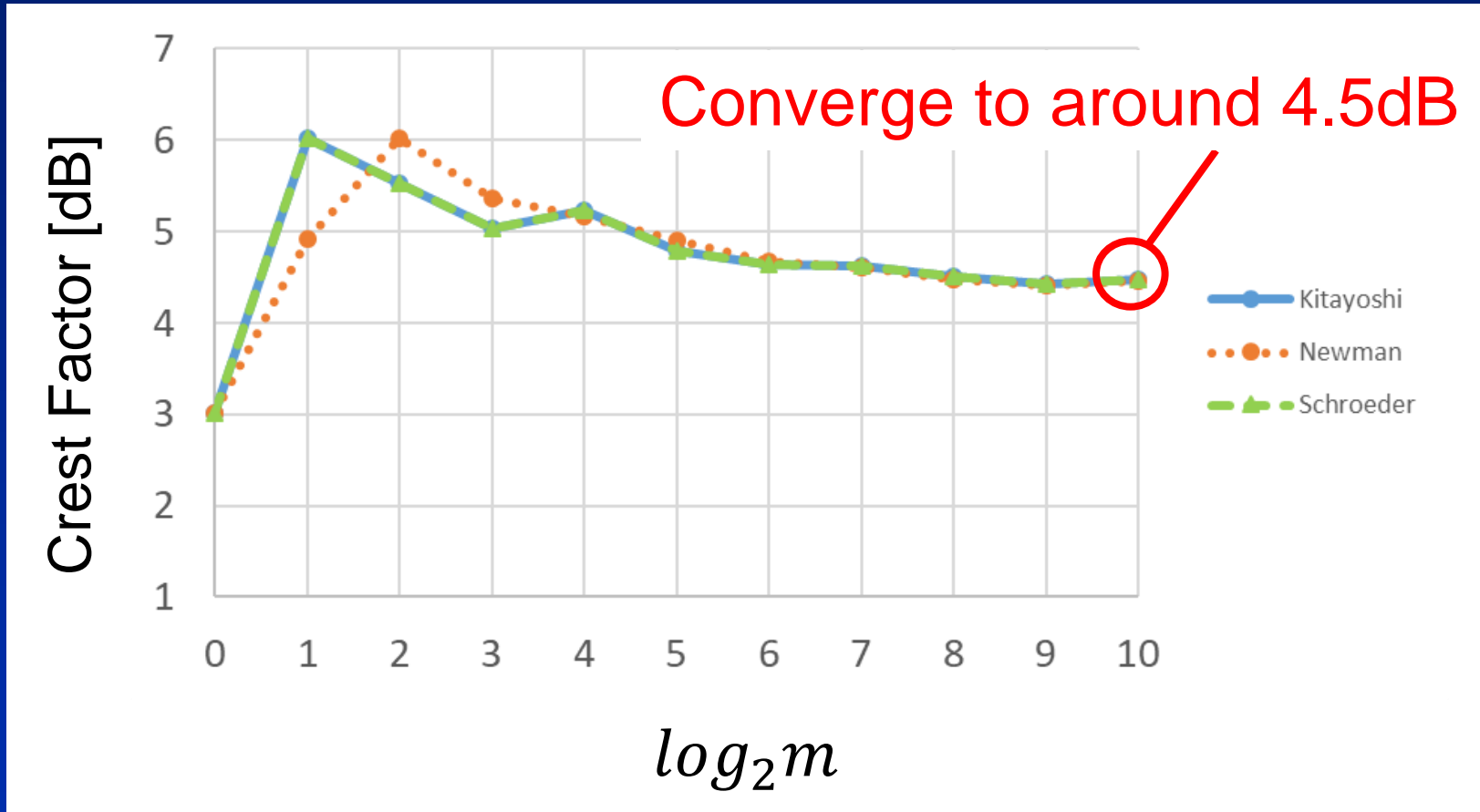
$G = 1/A_{max}$   
adjust the amplitude to 1

$$N = 8192 \quad m = 1024 \quad G = 2.6 \times 10^{-2}$$



# Relationship between $m$ & CF

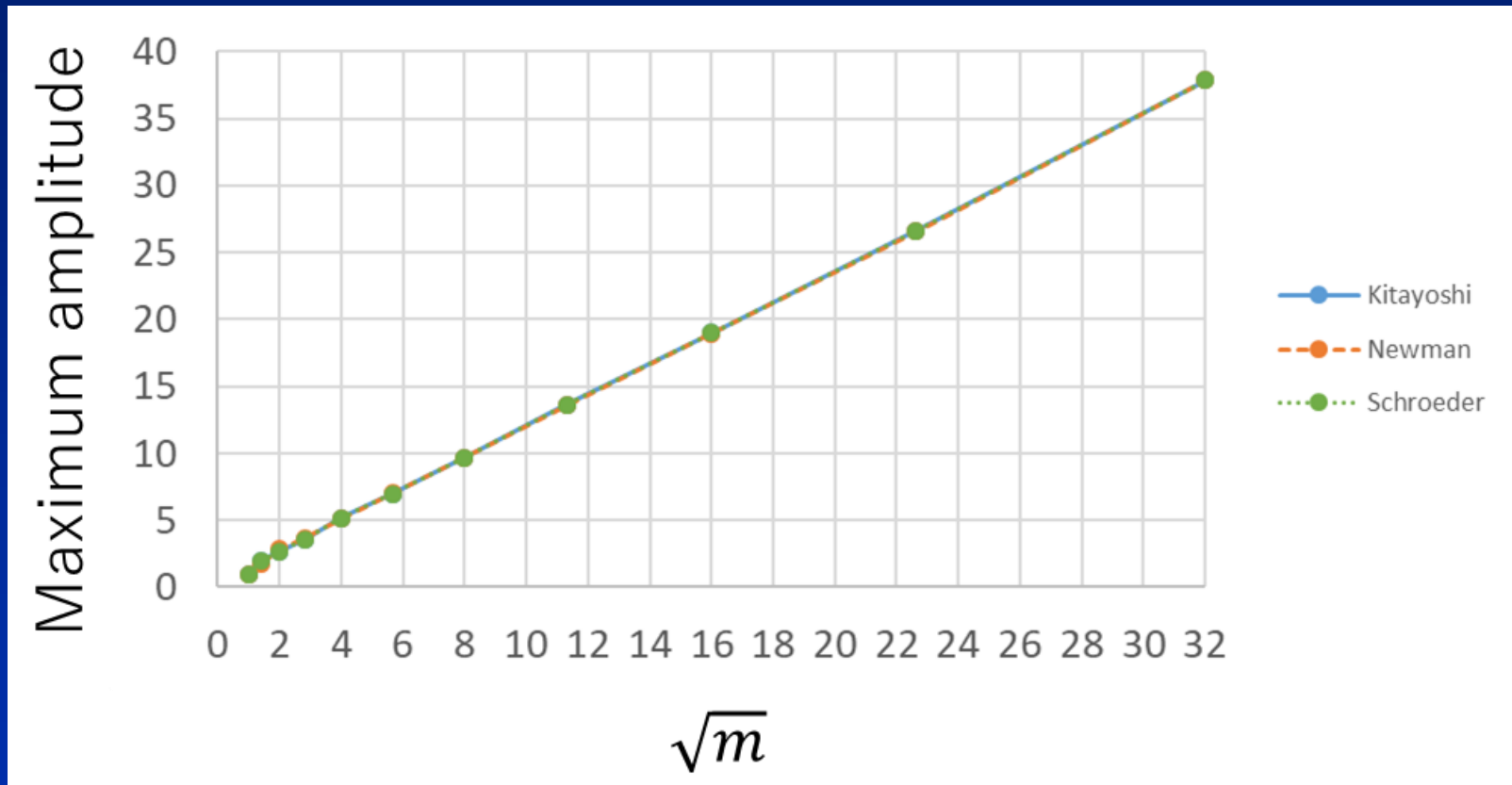
※  $m$  = Number of tones



3 algorithms : almost consistent

# Relationship between $m$ & $A_{max}$

※  $m$  = Number of tones



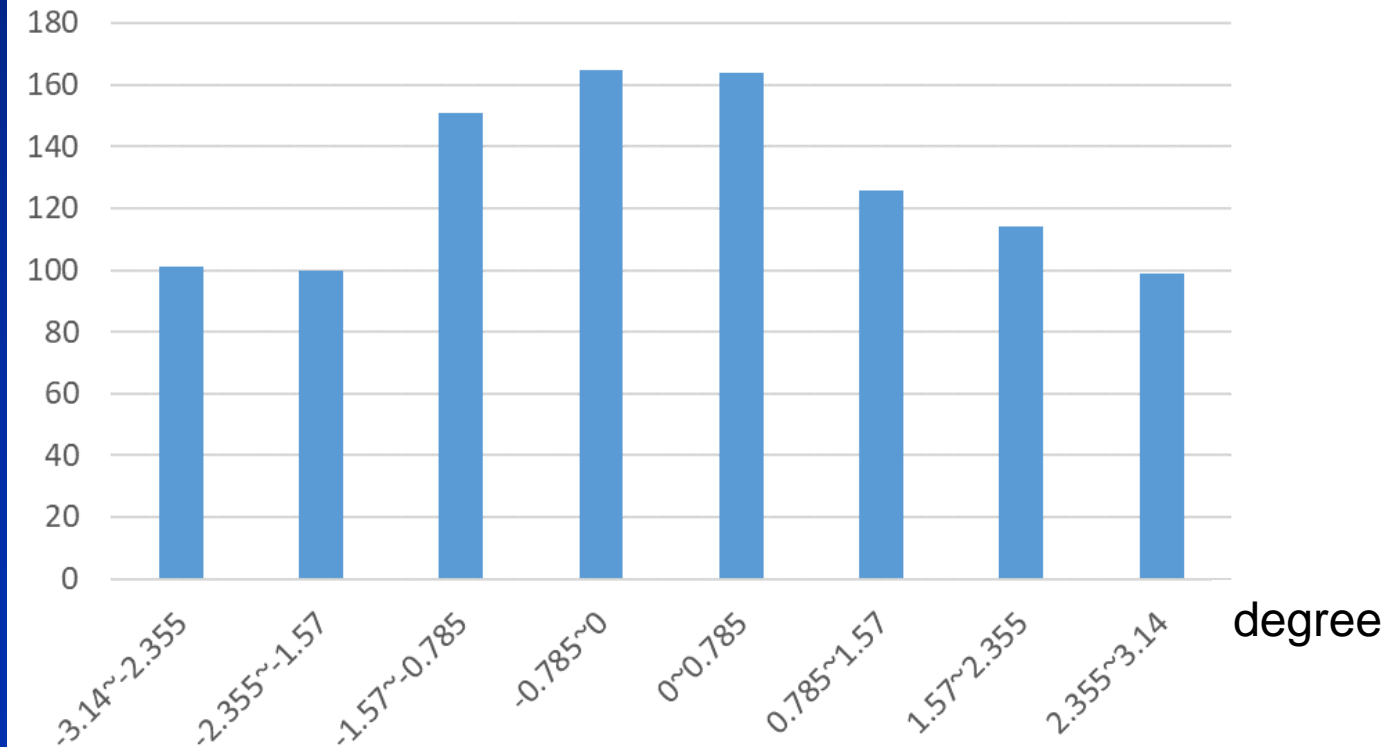
Maximum amplitude ( $A_{max}$ ) proportional to  $\sqrt{m}$

# Random phase (random initial phase)

$$s(t) = \sum_{k=1}^m \cos\left(\frac{2\pi f_k t}{N} + \phi_k\right)$$

$\phi_k$ : random numbers with a Gaussian distribution generated by using C language

## Distribution of random phase

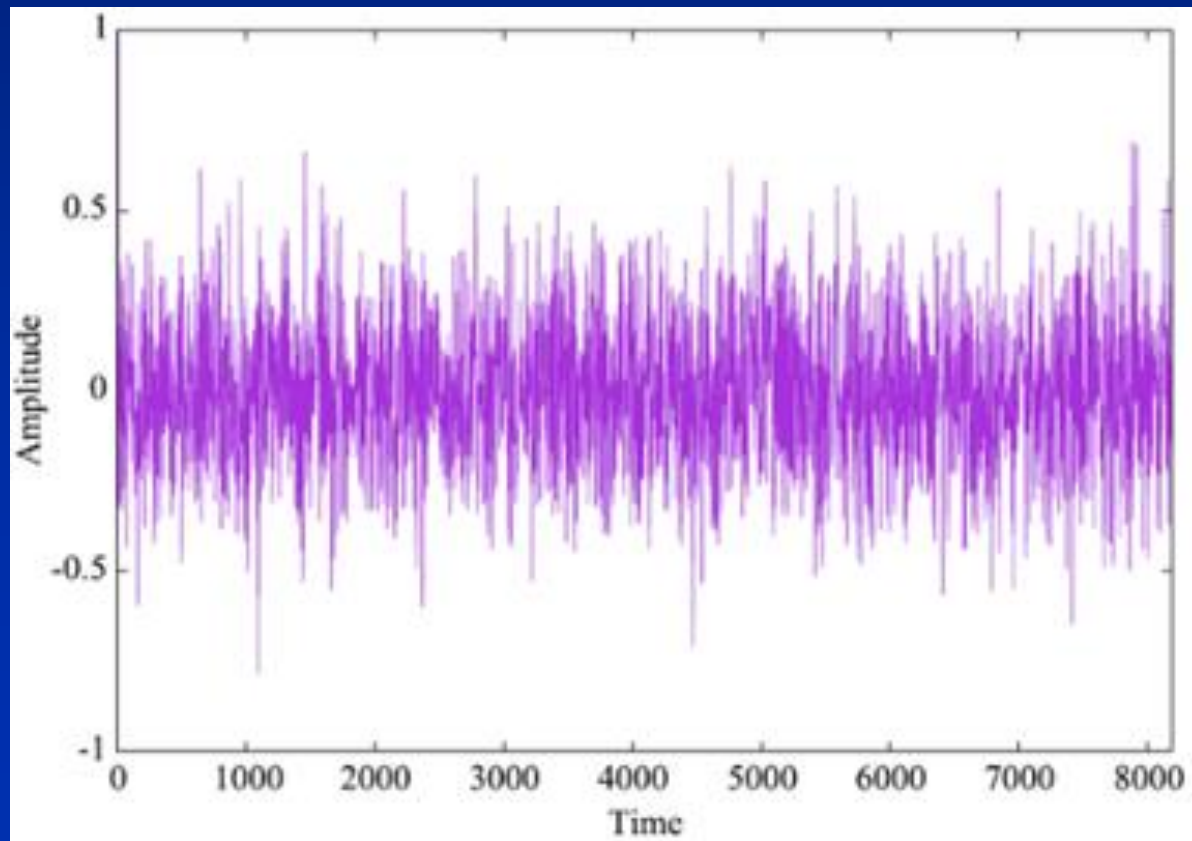


# Waveform (random initial phase)

$$s(t) = G \sum_{k=1}^m \cos\left(\frac{2\pi f_k t}{N} + \phi_k\right)$$

$G = 1/A_{max}$   
adjust the amplitude to 1

$$N = 8192 \quad m = 1024 \quad G = 6.6 \times 10^{-3}$$

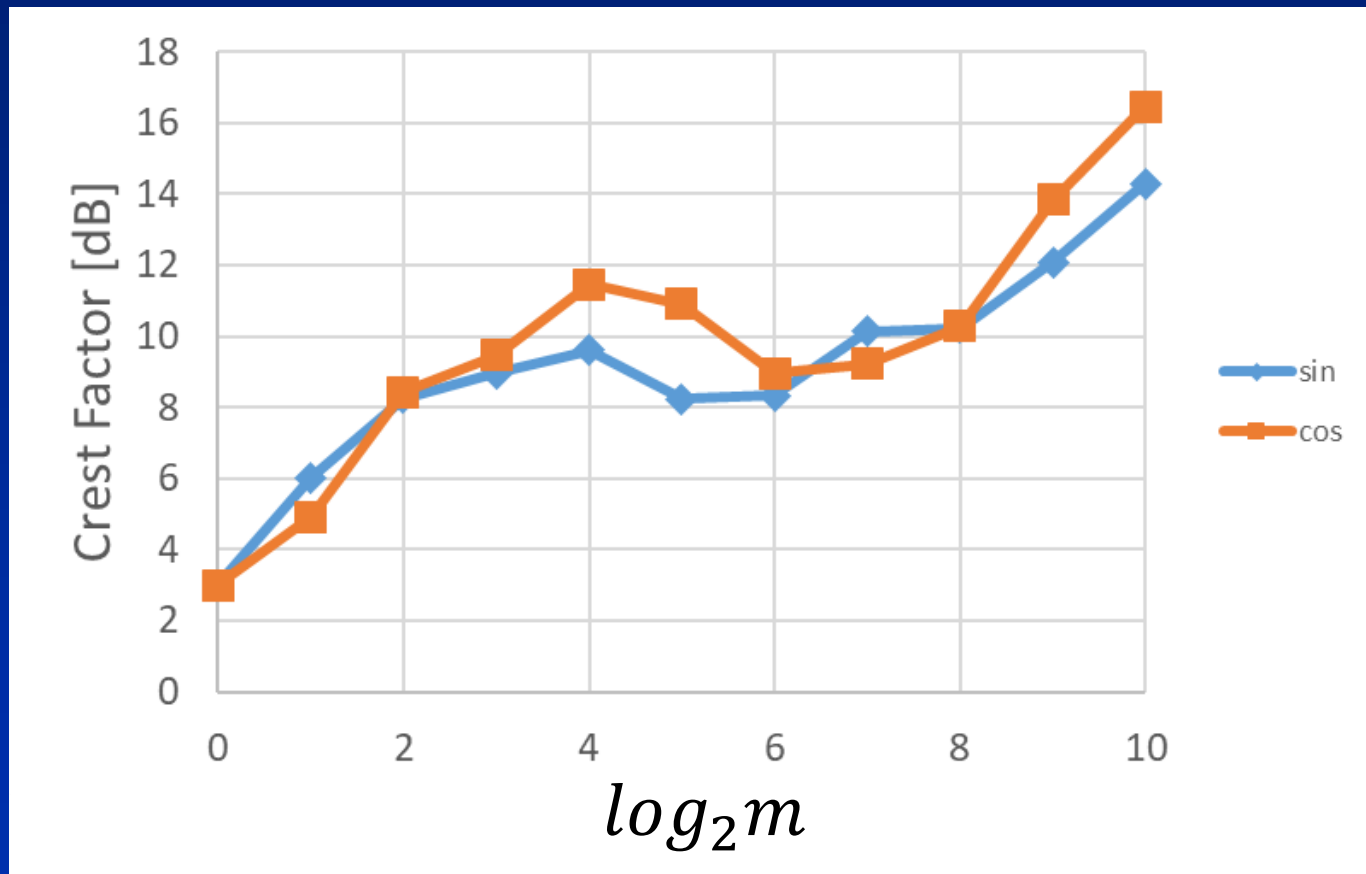




# Relationship between $m$ & CF

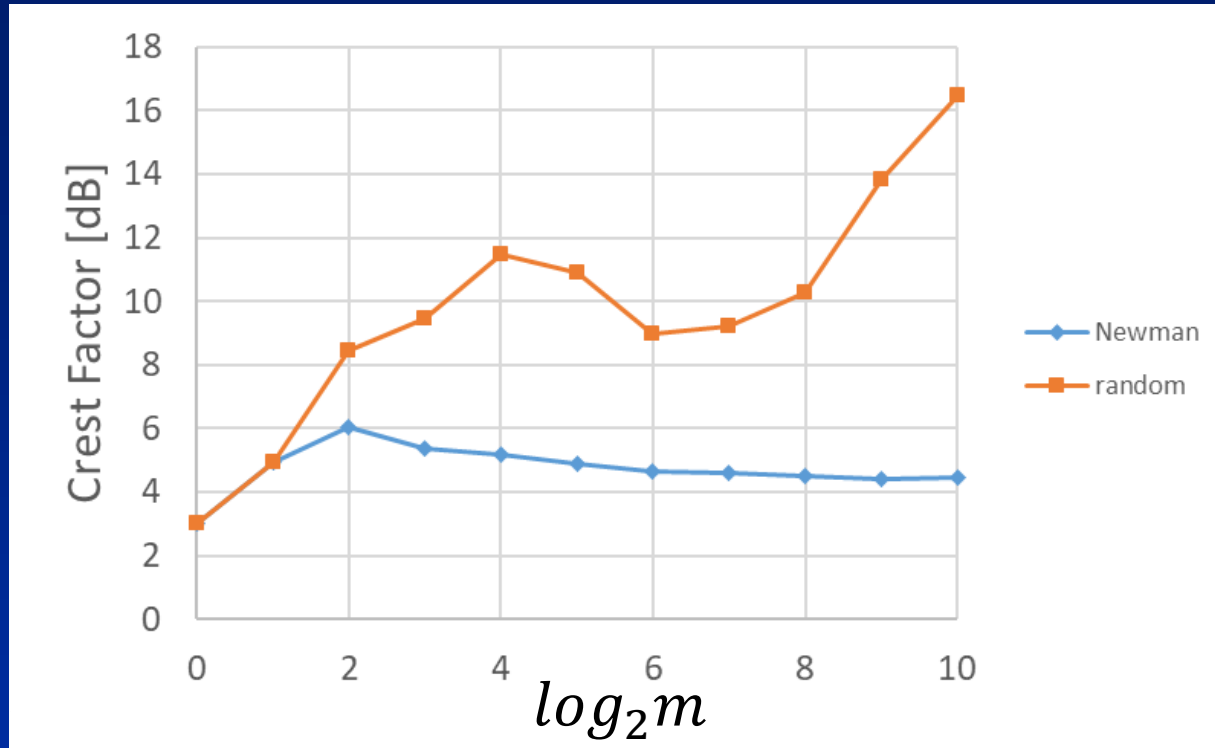
(Random initial phase)

※  $m$  = Number of tones



CF tends to increase as  $m$  increase

# Comparison of CF $\times$ m = Number of tones

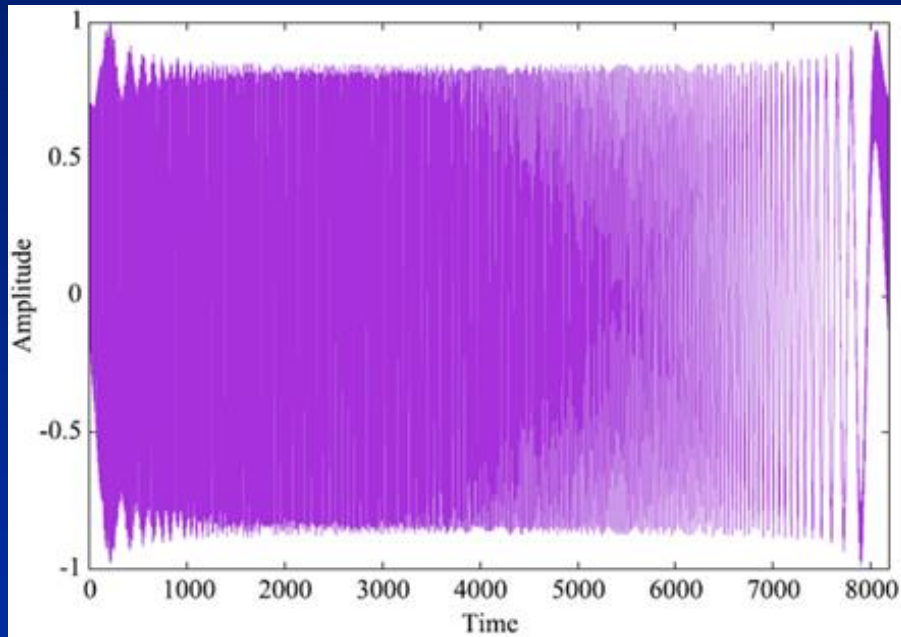


Random : CF tends to increase as m increase  
 Newman : CF converges to **around 4.5**

Newman algorithm can **reduce** crest factor

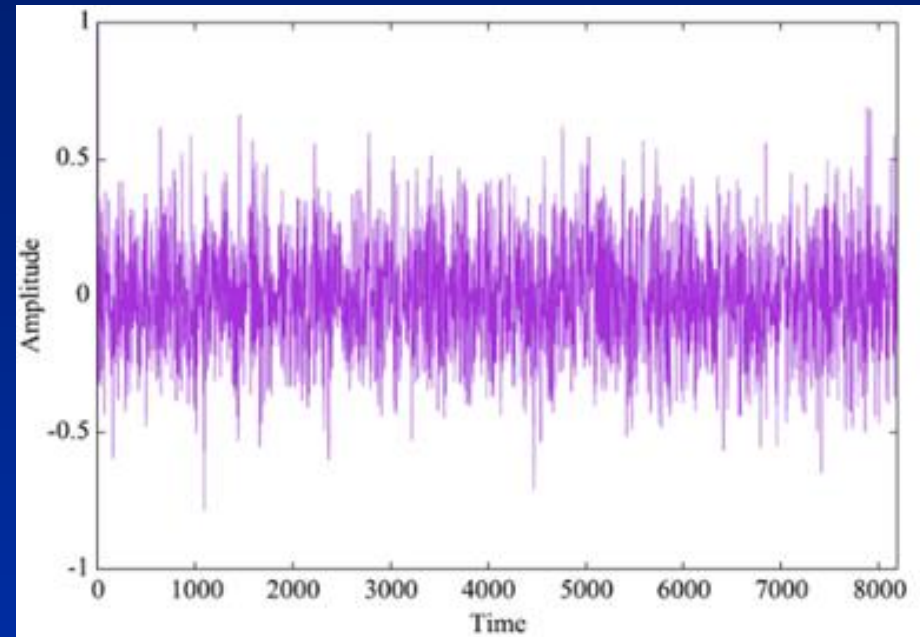
# Comparison of waveform

Newman phase



CF = 4.5 [dB] RMS = 0.60

Random phase



CF = 16.5 [dB] RMS = 0.15

**RMS value:** Newman phase  $>$  Random phase

Newman algorithm can generate **high-accuracy** signal

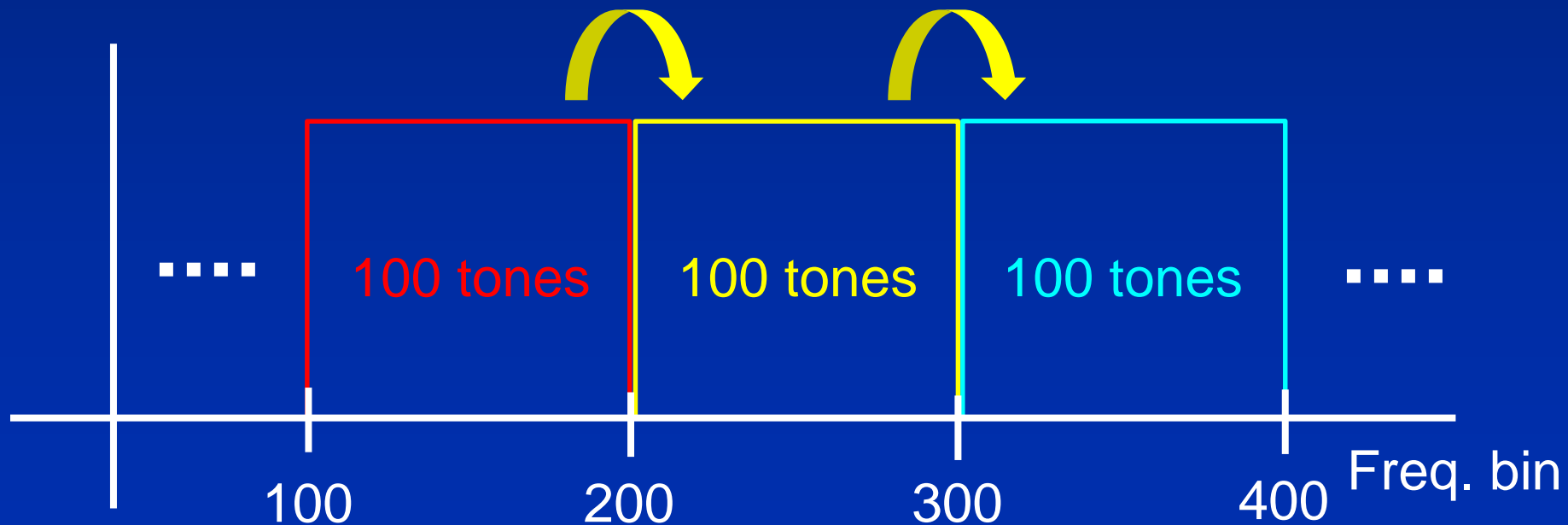
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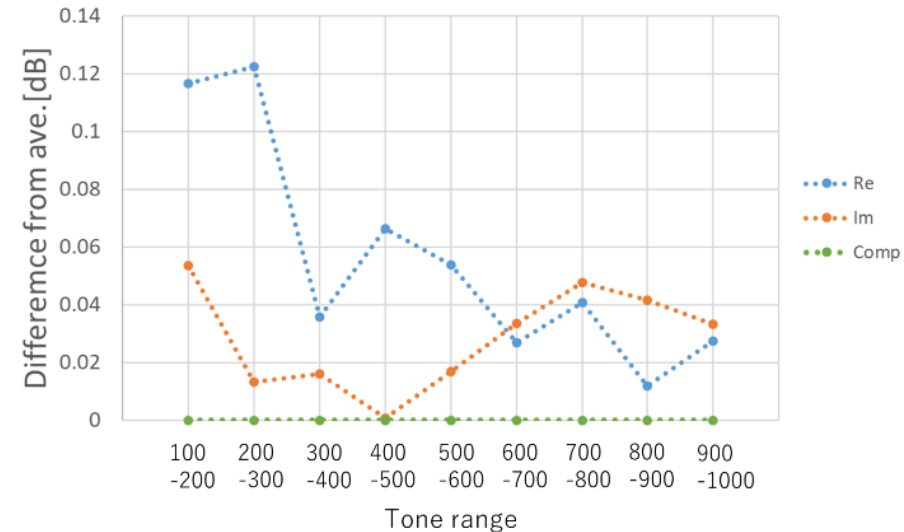
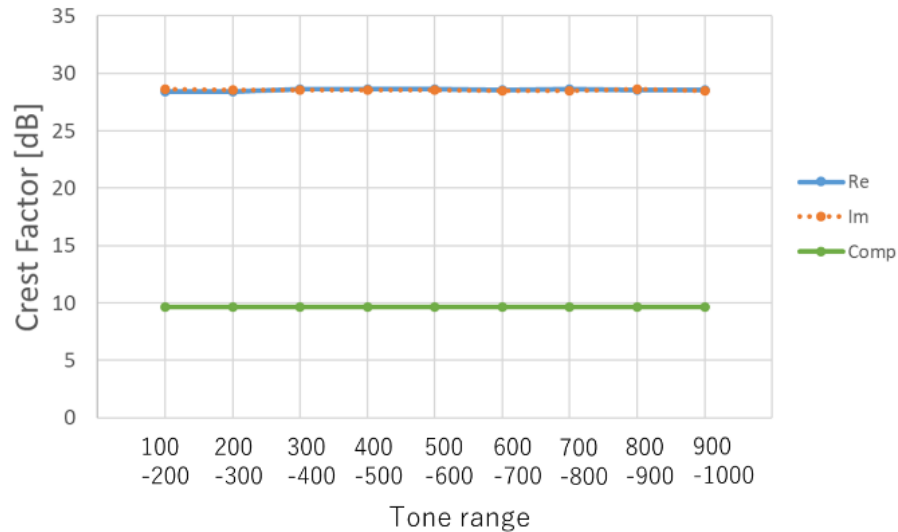
# Frequency shift

$$s(t) = G \sum_{k=1}^m \cos\left(\frac{2\pi f_k t}{N} + \frac{\pi}{N} (k-1)^2\right)$$

100 tones (m) are shifted in simulation



# Simulation result

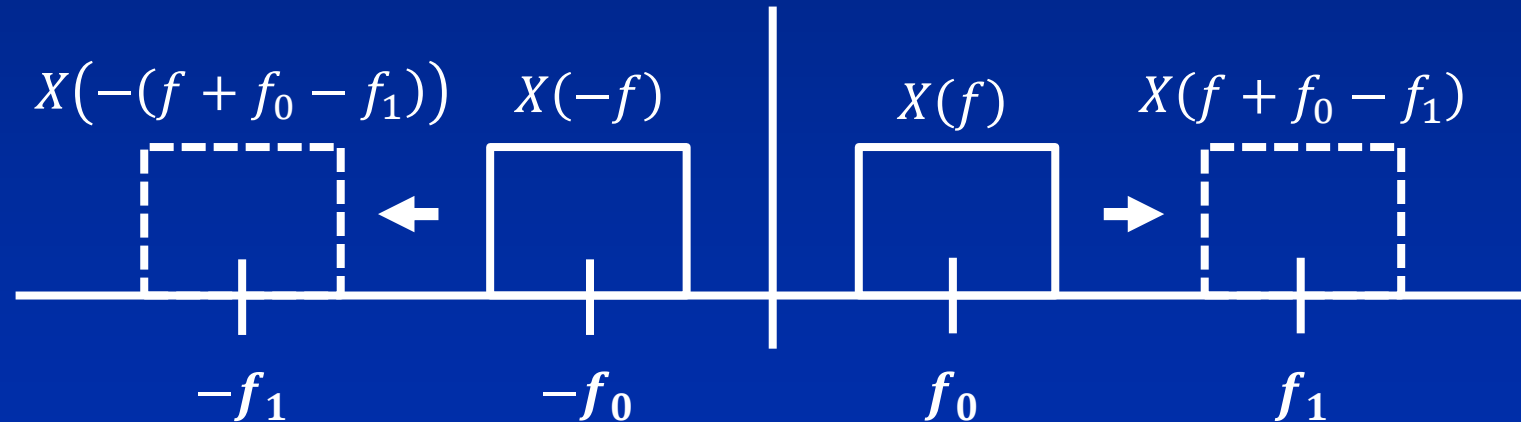


Real part of signal  
 Imaginary part of signal } CF **slightly** changes  
 Complex signal → CF keeps **constant**

# Analytic formula

$$\begin{aligned}
 X(f) * \delta(f + f_0 - f_1) &= \int_{-\infty}^{\infty} X(\sigma) \delta(f + f_0 - f_1 - \sigma) \\
 &= X(f + f_0 - f_1) \rightarrow e^{j2\pi(f_1 - f_0)t} x(t)
 \end{aligned}$$

Negative range  $\rightarrow e^{-j2\pi(f_1 - f_0)t} x(t)$



Algorithms can generate **high-accuracy** testing signal  
in **any frequency range**

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# Problem of conventional method

Bandwidth used in wireless communication is **expanding**  
ex) 5G : 800MHz    WiGig : 2GHz

Conventional test method : 2-tone IMD

- To be measured in several range
- To generate a waveform conforming to the standard

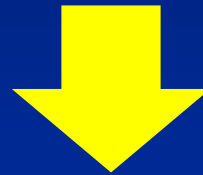


Long testing time = increase test cost

# Purpose of CF control

Crest Factor of the modulation waveform depends  
on the **communication standard**

ex) 5G: around 11dB



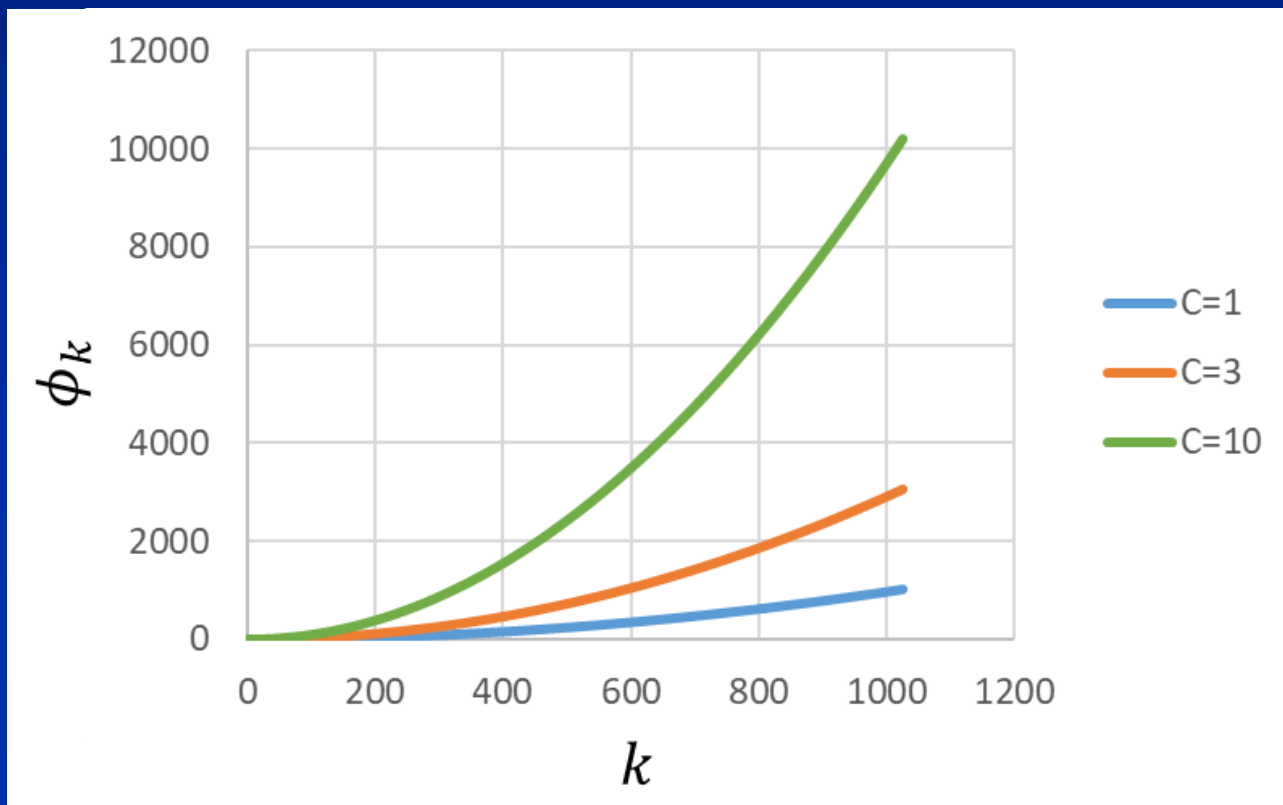
Using CF controlled multi-tone signal

- reduce testing time ( test cost )
- make possible to test closer to practical use  
than conventional method

# CF control method

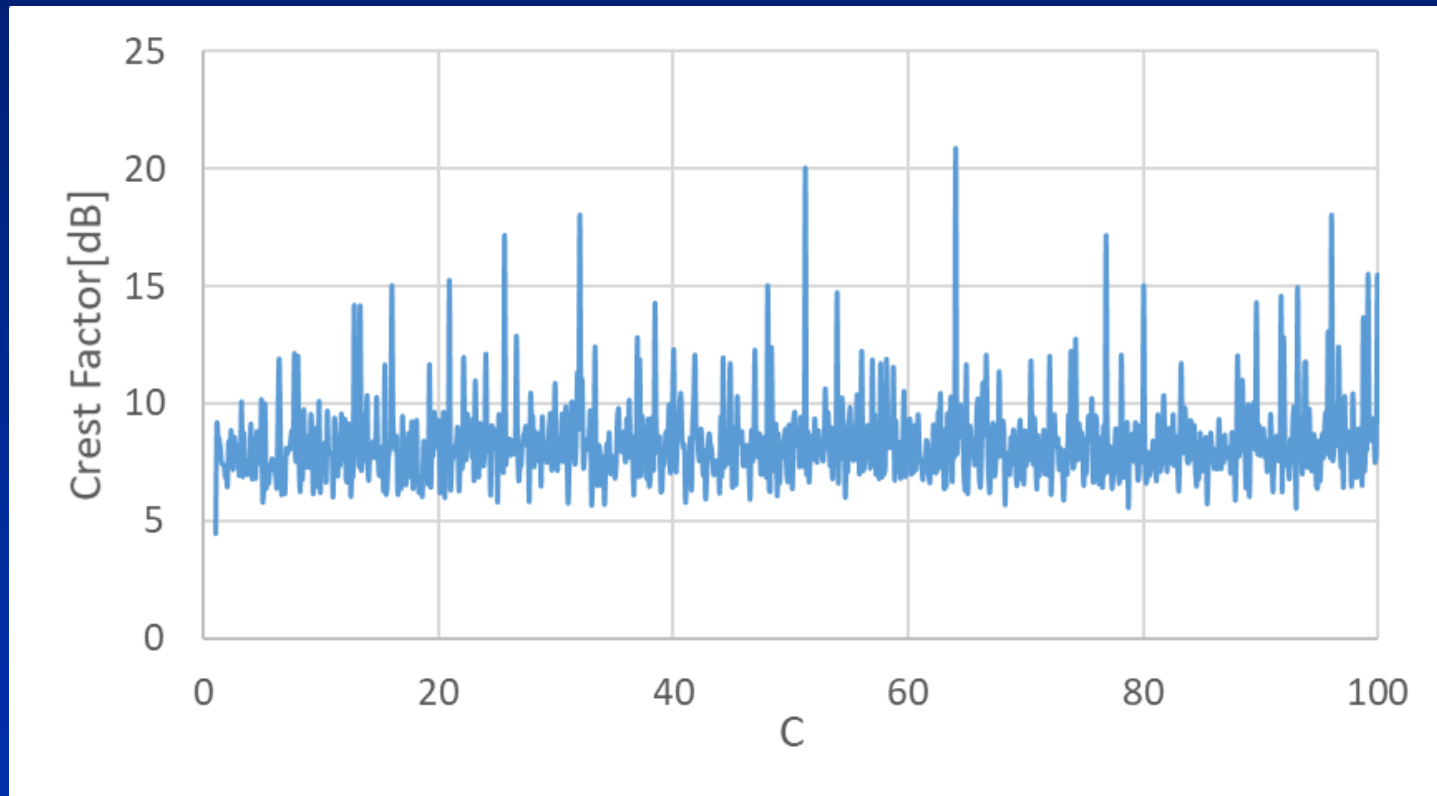
Modify the Newman algorithm

$$\phi_k = C \times \frac{\pi}{N} (k - 1)^2$$



# Relationship between C & CF

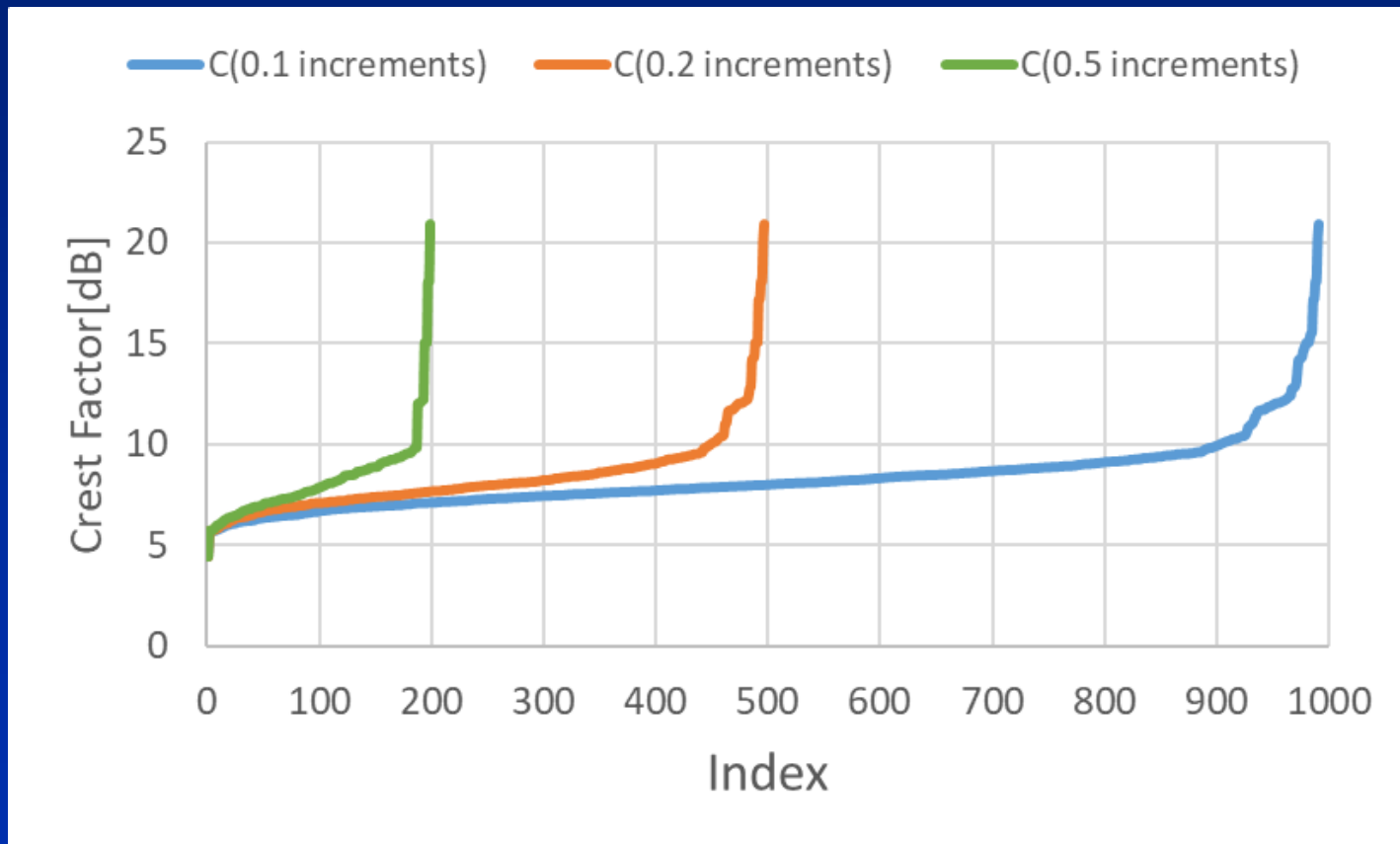
C : varied 1 ~ 100 in increments of 0.1



**CF changes by using modified Newman phase**

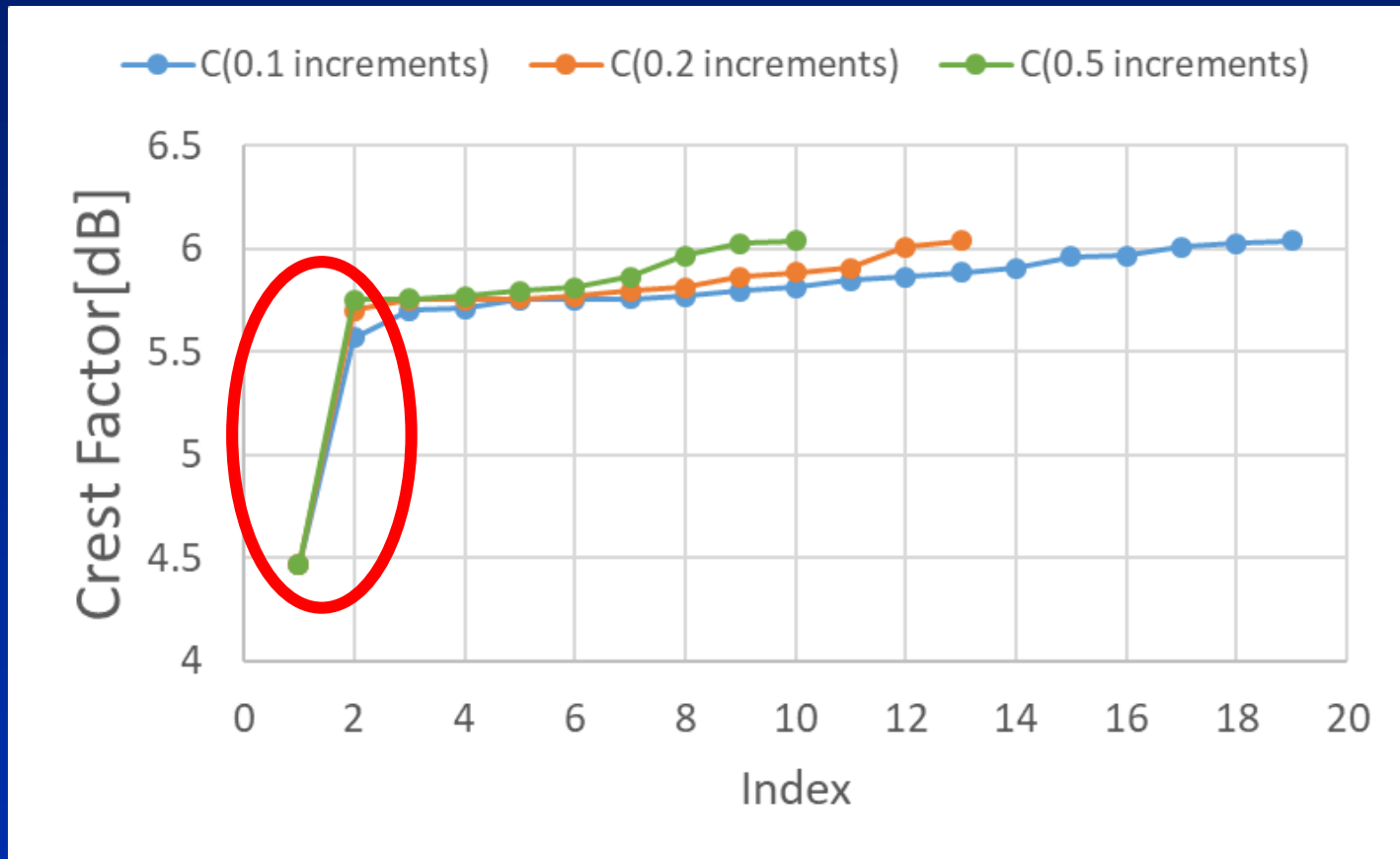
# Sorted simulation result

C : varied 1 ~ 100  
in 0.1, 0.2, 0.5 increment



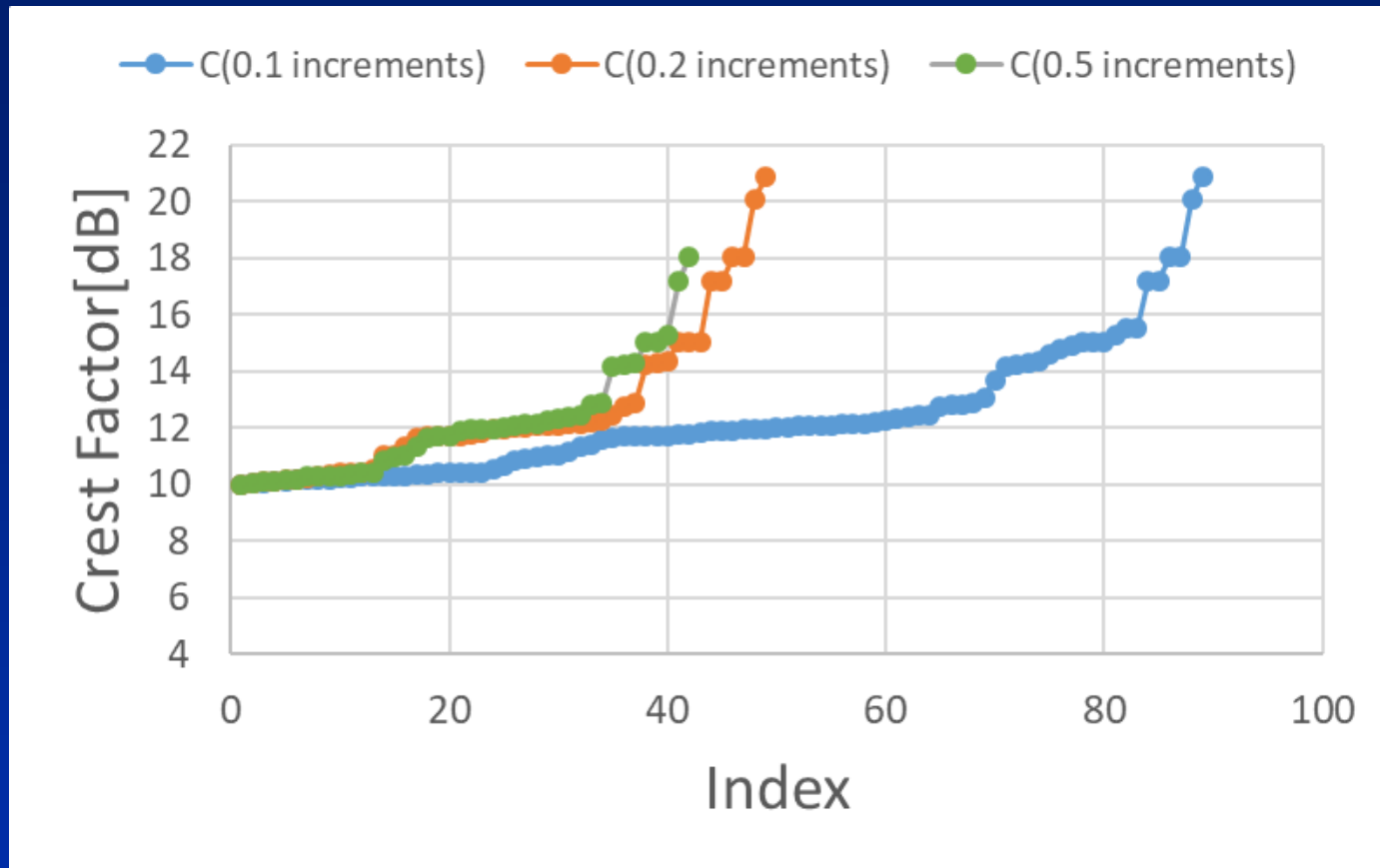
**Get CF value of about 5 ~ 20dB**

# Enlarged view of under 6dB



**Not** get CF value of **4.5 ~ 5.5dB** in each increment

# Enlarged view of over 10dB

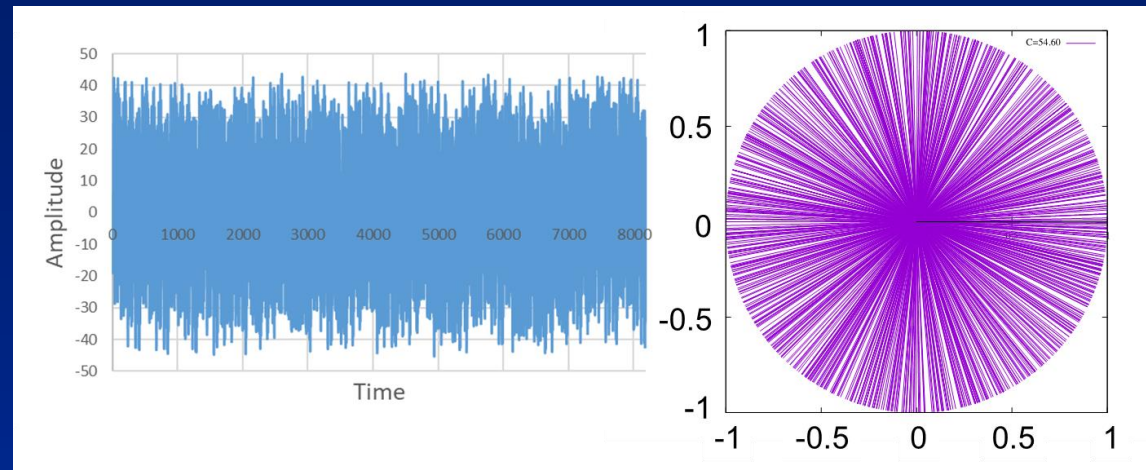


0.1 increment : resolution is fine up to 16dB

Increment becomes smaller = CF resolution **better**

# Waveform & phase characteristics

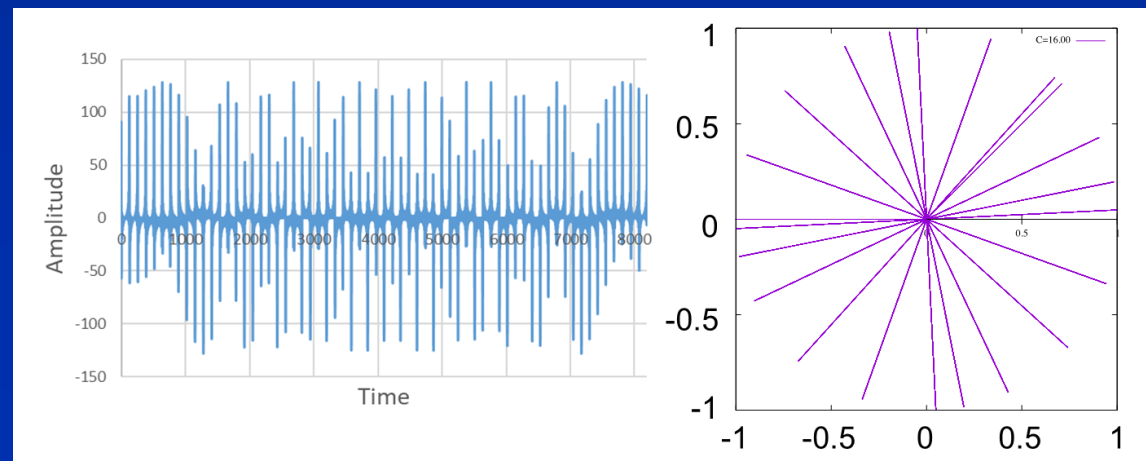
**C = 54.6**  
**CF = 10.0[dB]**



as CF  
 increases

- Quality of waveform deteriorate
- Number of phases get fewer

**C = 16**  
**CF = 15.1[dB]**





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# Summary

## ➤ CF minimized multi-tone signal

Algorithms can generate **high-accuracy** testing signal

## ➤ CF controlled multi-tone signal

Modified Newman algorithm can generate signal  
with the **desired CF**

## ➤ Next project

- Clarify the relationship between phase & CF
- Confirm by simulation & experiment

# Q&A

**Q : CF minimized multi-tone signal において Newmanアルゴリズムを使用するのはなぜか？**

**A : 様々な研究成果をみると、一般的には、3つのアルゴリズムのうち、Newmanアルゴリズムが最もCFを最小化できるといわれているため。**