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1. Research Objective

Accurate and Fast measurement of Operational Amplifier

For reliable and low-cost IoT systems

➤ Approach

NULL Method

Minus input voltage of amplifier

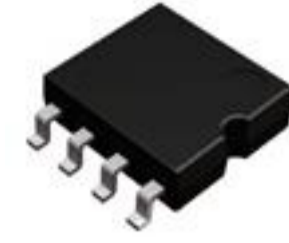
→ Zero potential with servo loop

2. Background

Operational Amplifier

Differential inputs Single-ended output

Extremely high gain



Key device in IoT systems

NULL Method
Measurement time : Long

Mass production testing : Difficult

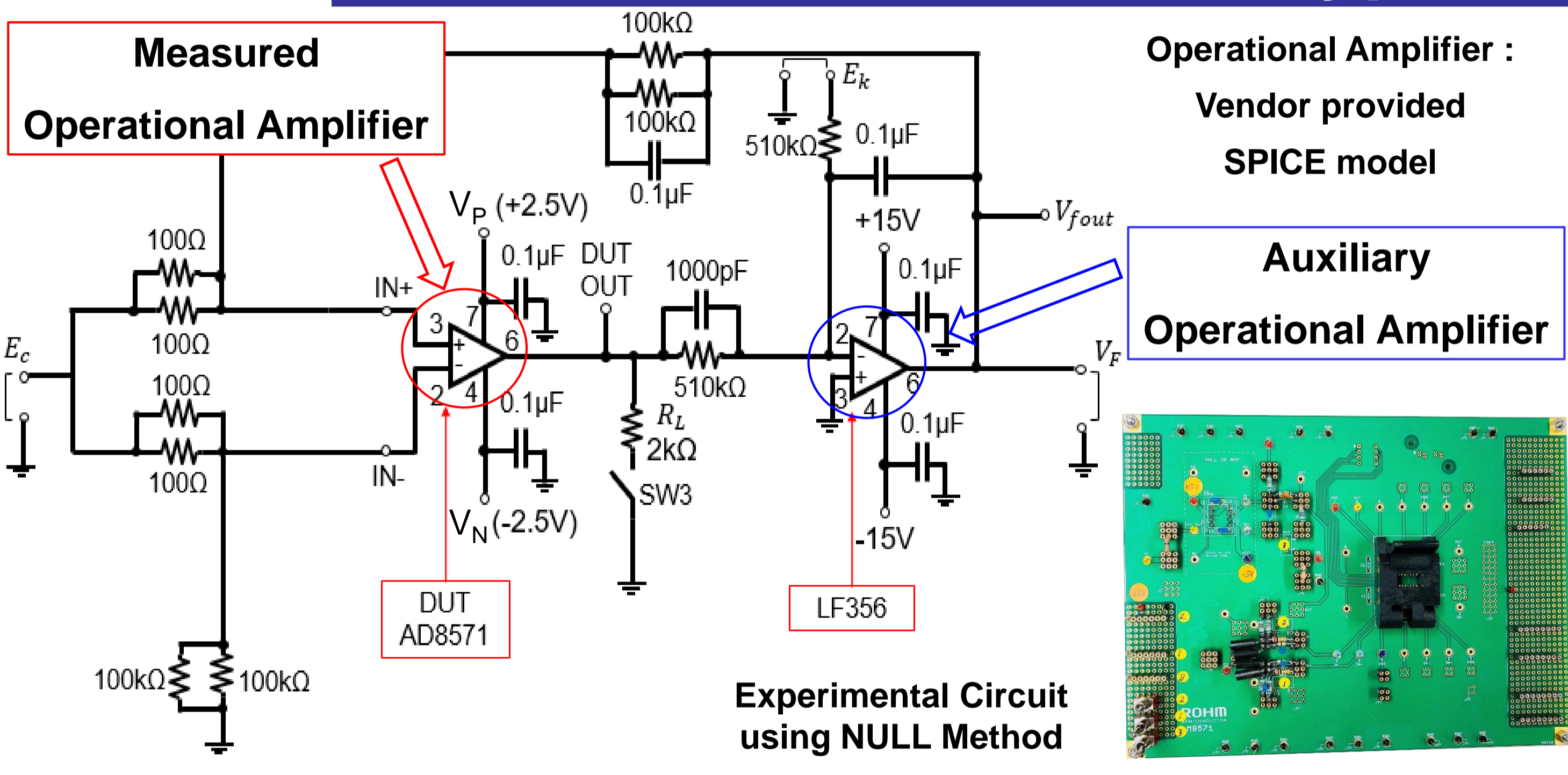
Good capacitor value selection

➔ Fast, stable operation

Goal

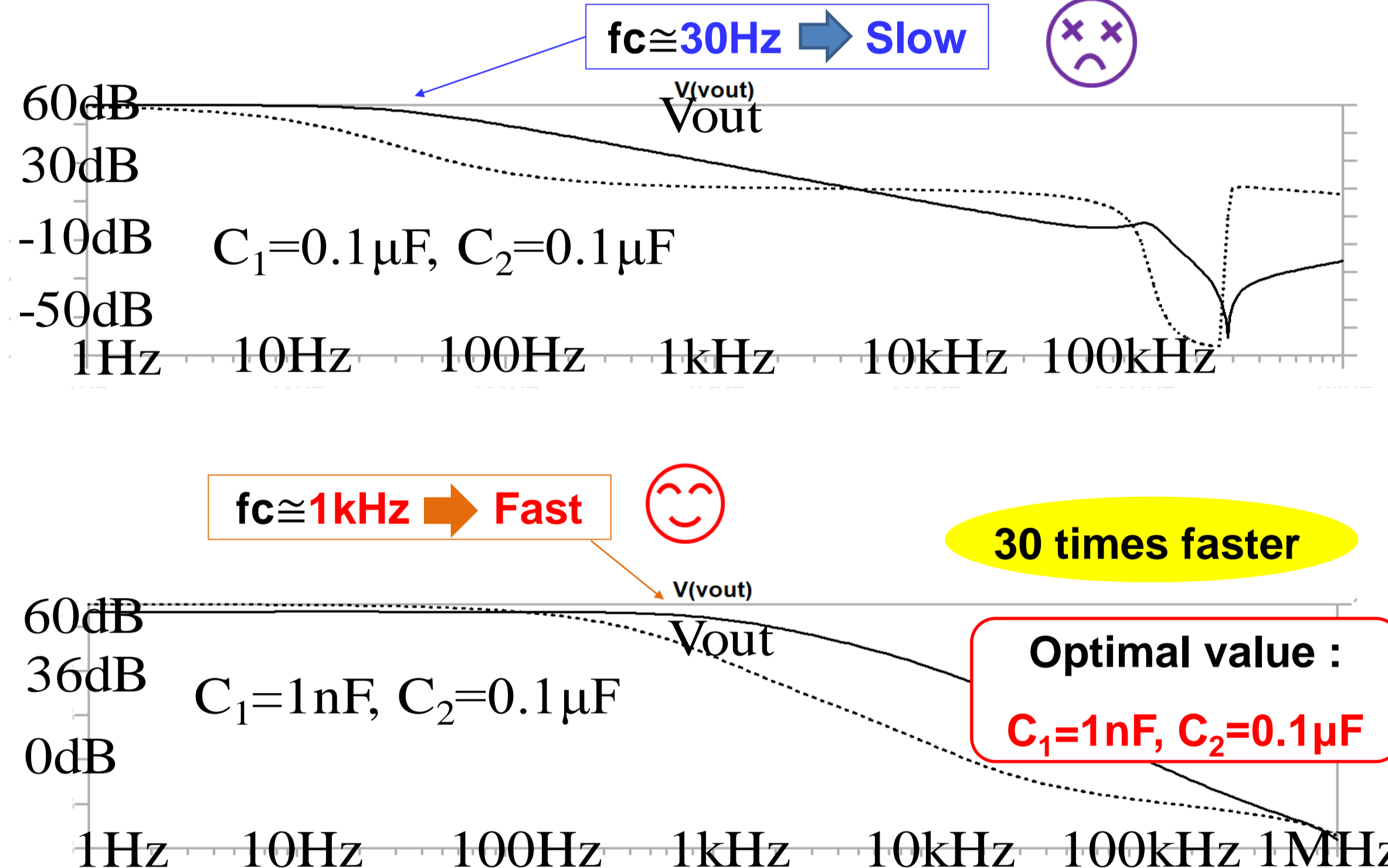
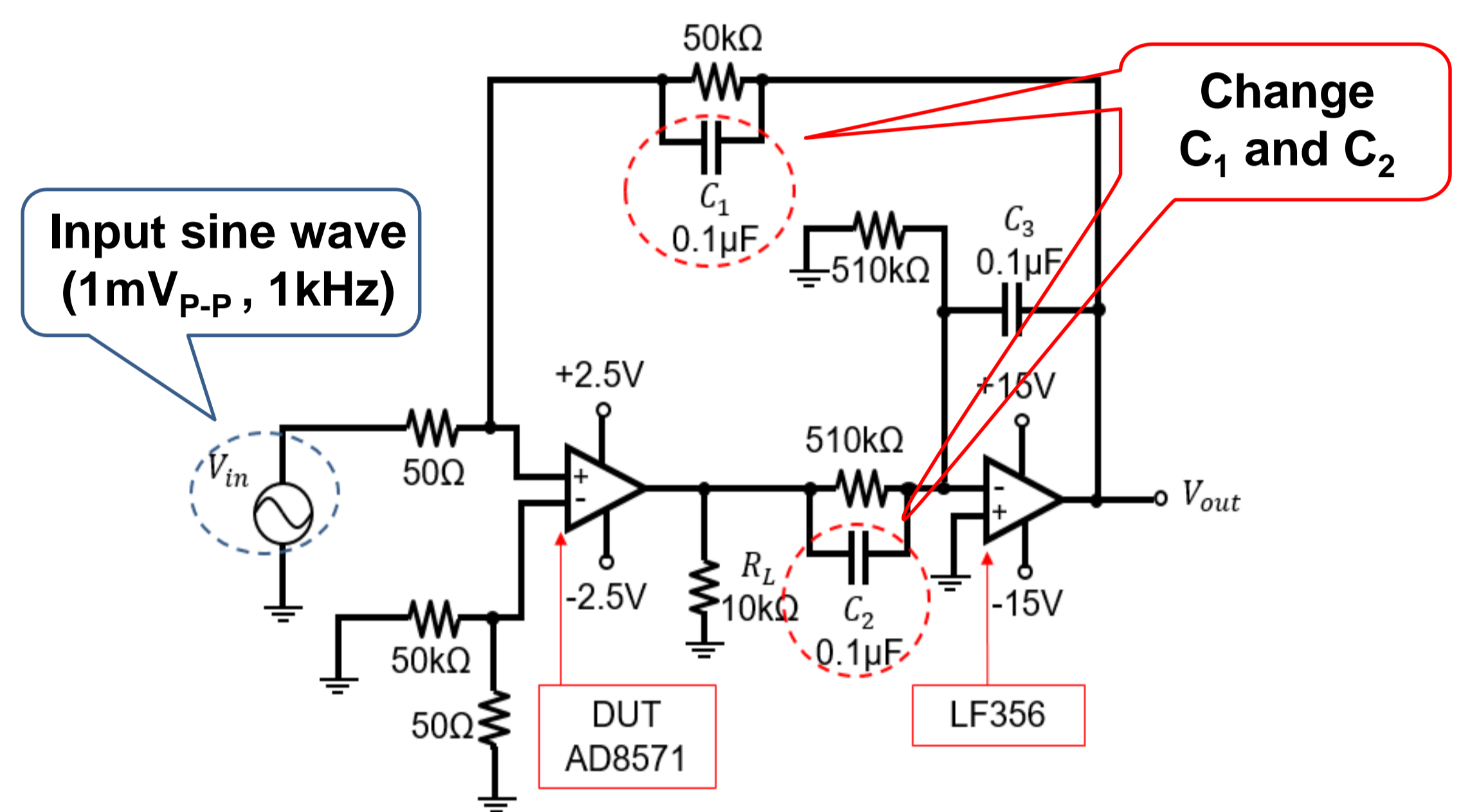
Apply NULL method to mass production testing

3. NULL Method Prototype



4. SPICE Simulation Verification

< Frequency Characteristics >

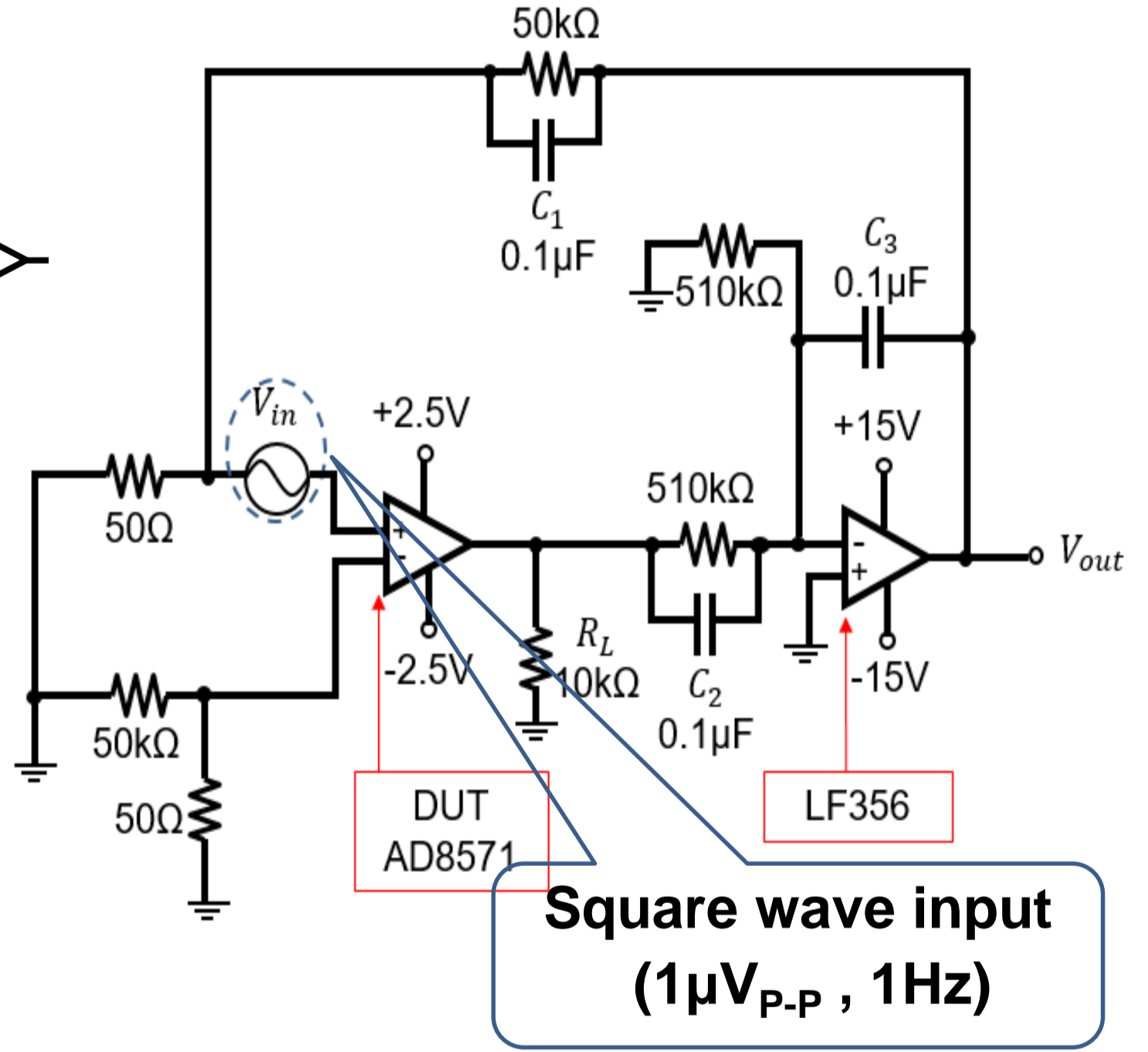
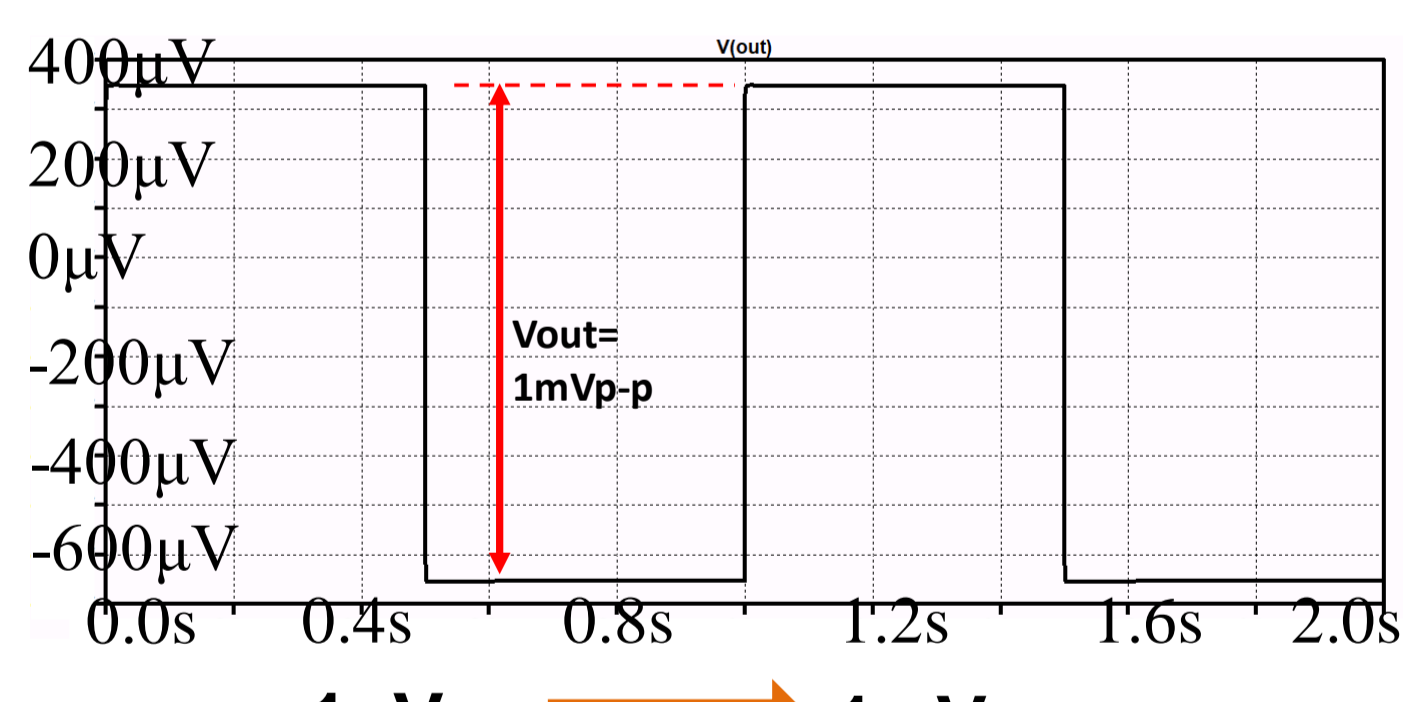


< Offset Voltage >

Ideal $V_{in+} = V_{in-}$

In practice $V_{in+} \neq V_{in-}$

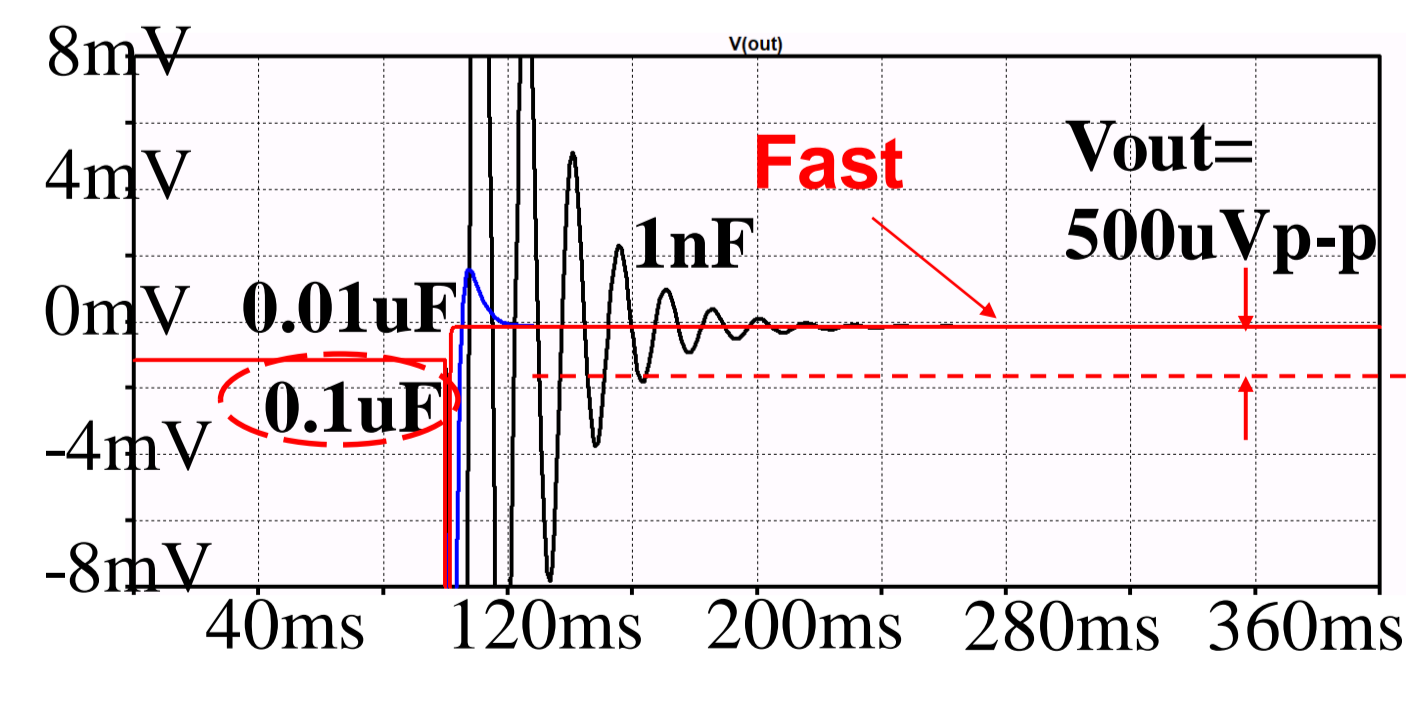
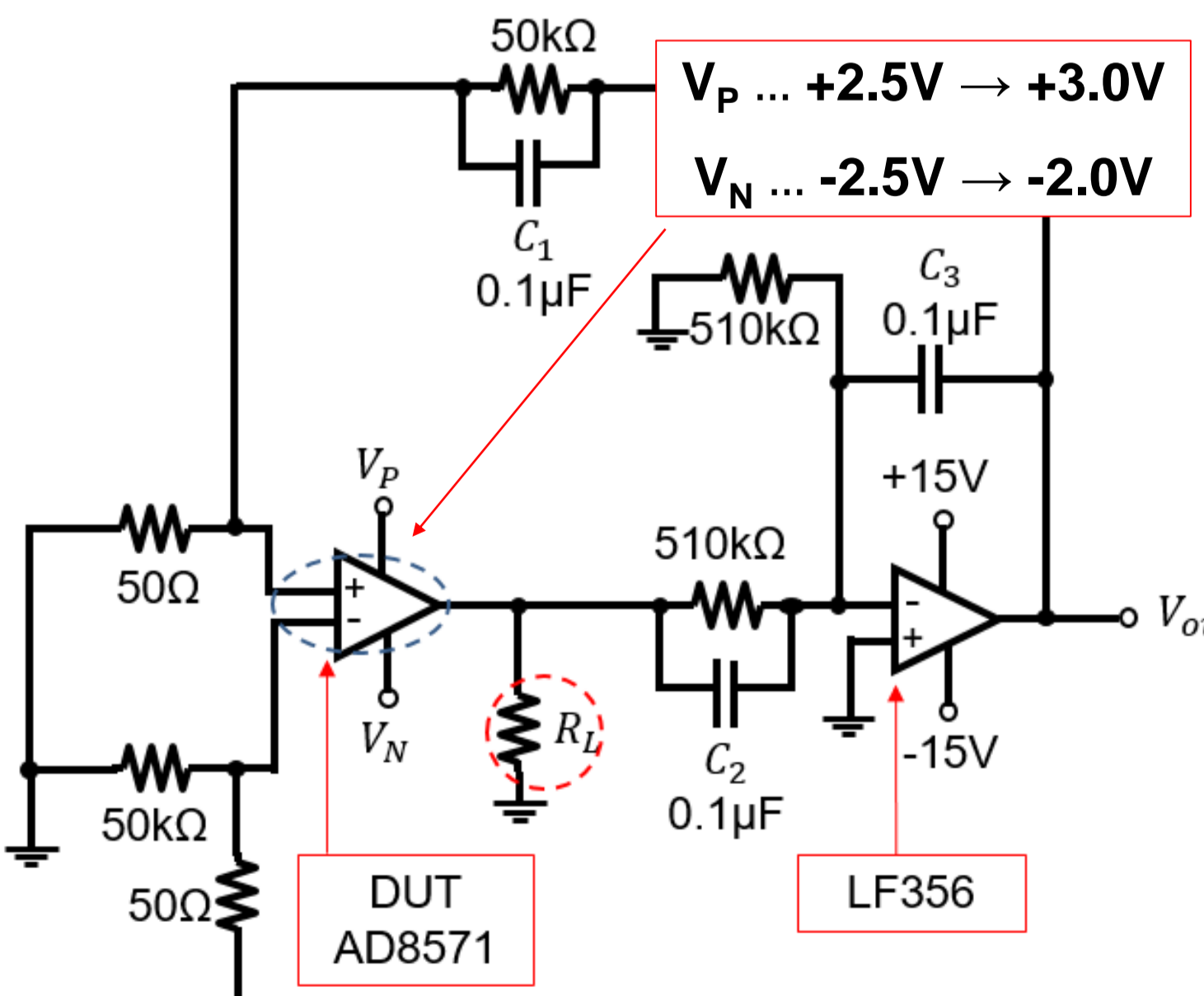
Measure



Minute error → × 1,000

Easy Measurement

< CMRR >



$R_L \rightarrow 10k\Omega, C_1 \rightarrow 1nF, C_2 \rightarrow \text{Large}$

CMRR → Fast response

Experimental results (dB) for $R_L=10k\Omega$

No.1	No.2	No.3	No.4	No.5
131	131	134	115	125

Almost the same

Simulation results

R_L [kΩ]	CMRR [dB]
2	126
10	126
100	126

5. Conclusion

- Optimization of phase compensation constants
 $C_1=1nF, C_2=0.1\mu F$
➔ NULL Circuit → Fast and Stable
- Switching C_1 and C_2 depending on the measurement item
➔ Settling time reduction → $\cong 1/10$

References

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 [2] Op Amp Applications Handbook, Analog Devices, (2004).
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 [4] R. Dopkin, Analog Circuit Design, Linear Technology (2013).
 [5] G. Robert, F. Taenzler, M. Burns, An Introduction to Mixed-Signal IC Test & Measurement, 2nd edition, Oxford University Press (2012).
 [6] Y. Sasaki, K. Machida, R. Aoki, S. Katayama, T. Nakatani, J. Wang, K. Sato, T. Ishida, T. Okamoto, T. Ichikawa, A. Kuwana, K. Hatayama, H. Kobayashi, "Accurate and Fast Time Testing Technique of Operational Amplifier DC Offset Voltage in μV -order by DC-AC Conversion", IEEE 3rd International Test Conference in Asia, Tokyo (Sept. 2019).